

Automatic injection piston lubrication device DAK h

(see drawing 1.056.005.13)

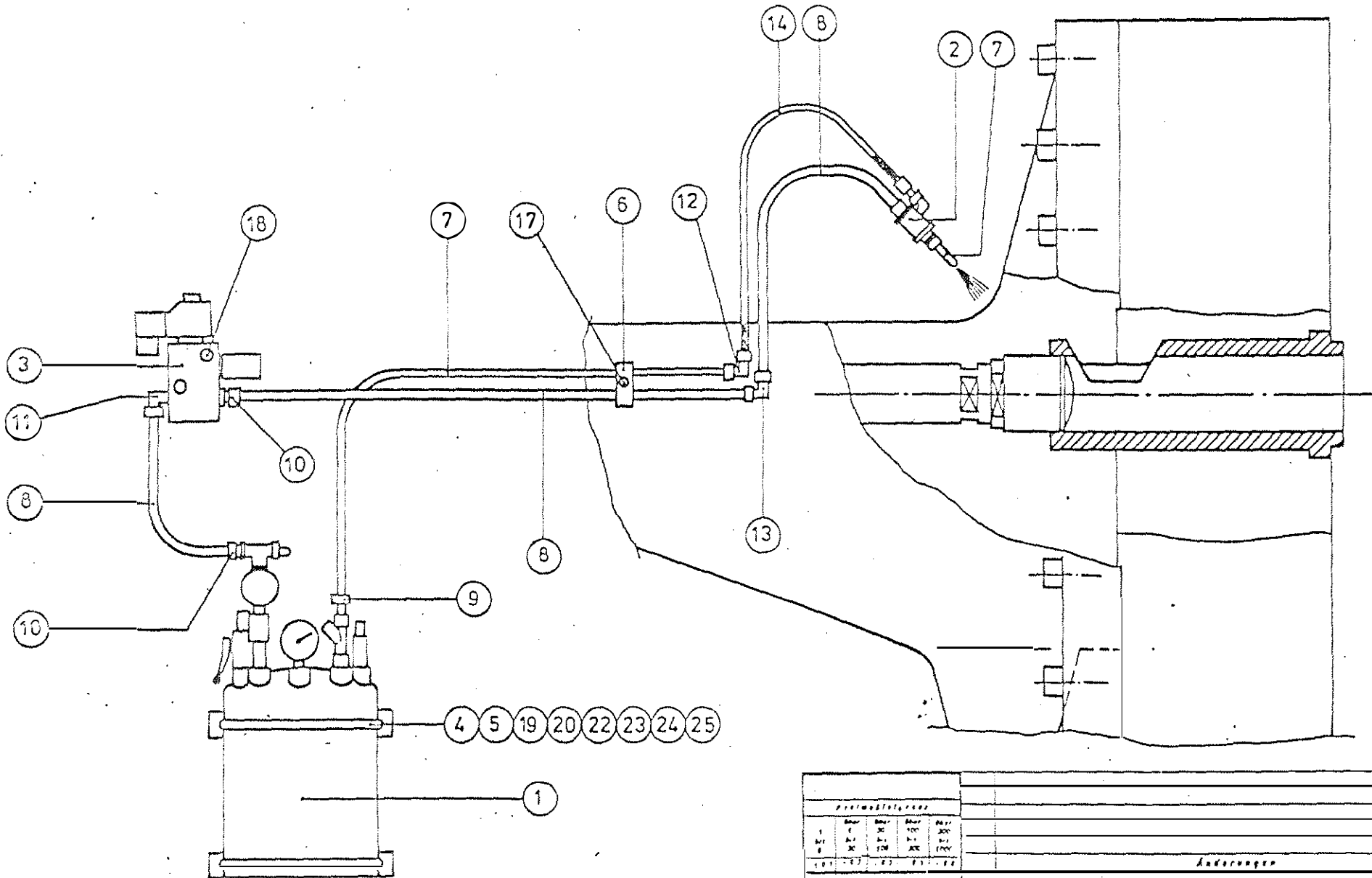
The automatic operating injection piston lubrication secures at a right adjustment a maximum lubrication of the injection piston and the drag piston and so it is a precondition for a continuous operation process.

The device materially consists of a diecasting tank, a pneumatic valve controlled by an adjustable time relais, chose of impulse and spraying nozzle.

Commissioning:

The pressure tank will be connected with the air grating with 6 - 10 atü. It must be considered that the manometers of the adjusting valve for pressure for the spray air and for the pressure in the tank are adjusted up to a maximum of 4 atü.

In the impulse counter the desired number of impulses must be adjusted. The spray durability can be controlled through regulation of the time relais in the switch board. By actuating the press button at the switch desk a spray process can be released independant from the automatic operation.



Prüfmaßstab				Änderungen	
1	2	3	4	5	6
79	Tag	Name	Material	Grupp	
Grz	22.10.	Die.			
Grp					
Maßstab	Type	Preßkolbenschmierung			
					OSKAR FF WERNZEUG SCHORNDORF