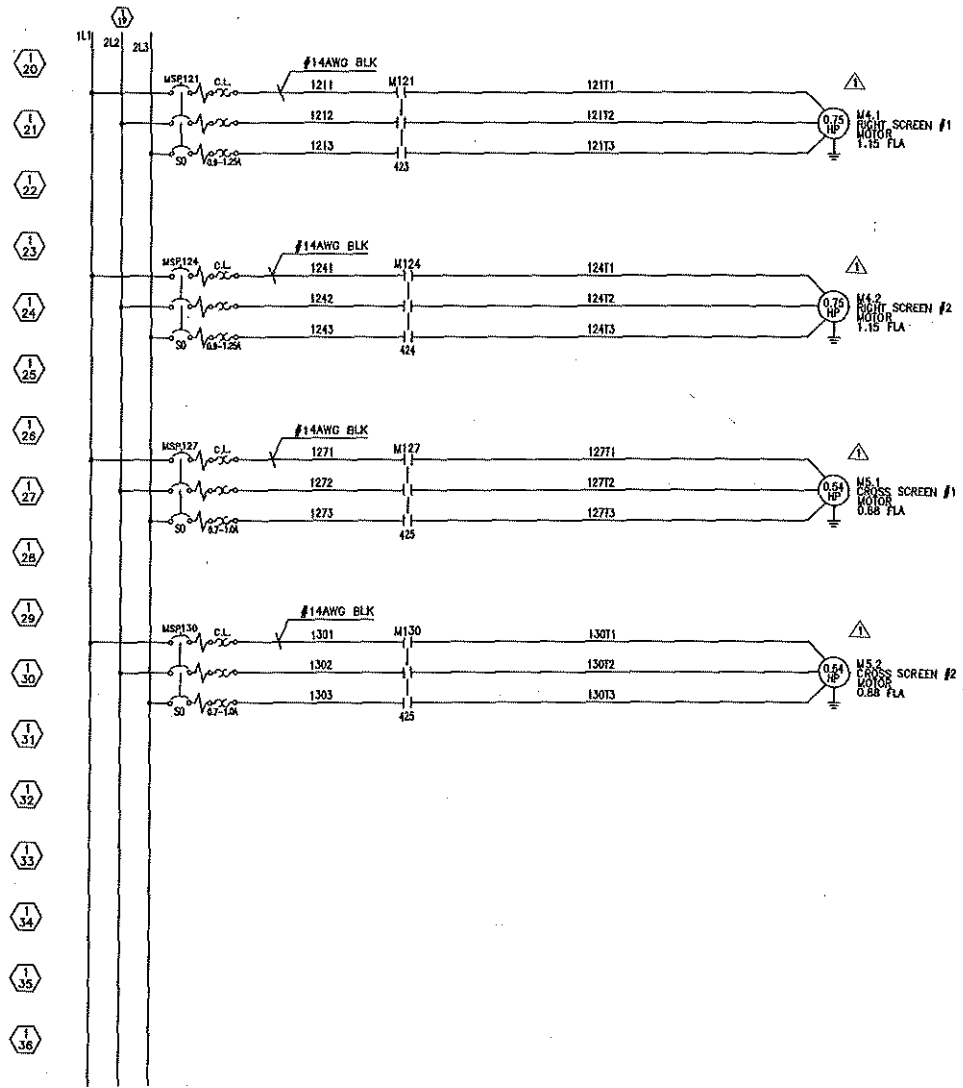
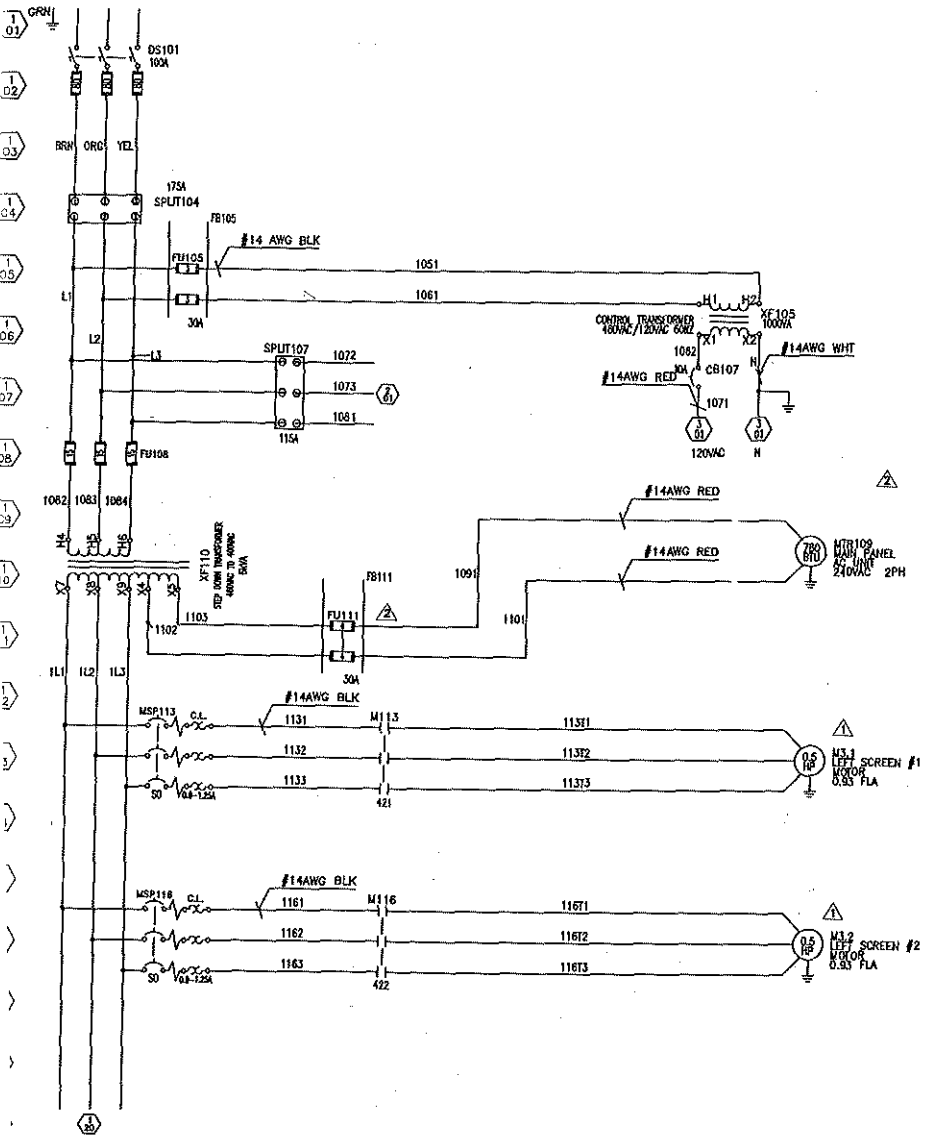




CUSTOMER SUPPLY  
460VAC 3 $\phi$  60Hz



10/4/2016 11:17:40 PM

7/2016	AC UNIT WIRED TO 240VAC, FU111 ADDED	VY
7/2016	CHANGED NAMES OF MOTORS, ELEVATOR FROM 3HP TO 2HP	VY
BY	DESCRIPTION	

NAME PLATE DATA		THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE CONFIDENTIAL PROPERTY OF GLOBAL AUTOMATION TECHNOLOGY LTD. AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.		<b>GAT LTD.</b>	
MODEL: G152-00	SERIAL: G152				
VOLTS: 460	CONTROL: 24VDC	ANCASTER, ONTARIO L9G-4X1 PH. (249)799-2700 INFO@GATED.LCA		DRAWN VY	
HP: 37.24	KW: 27.5				
CYCLES: 60	AMPS: 95	ELECTRICAL CONTROL PANELS POWER SCHEMATIC #1 G152, PACE INDUSTRIES		DATE 22 AUG, 2016	SCALE
SCOR: 5,000	WIRETEMP: 90 °C			GROUP 96	SCALE R/L
AS BUILT					

2016	CHANGED NAMES OF MOTORS, ELEVATOR FROM 3HP TO 2HP	WV
	DESCRIPTION	BY

AS BUILT

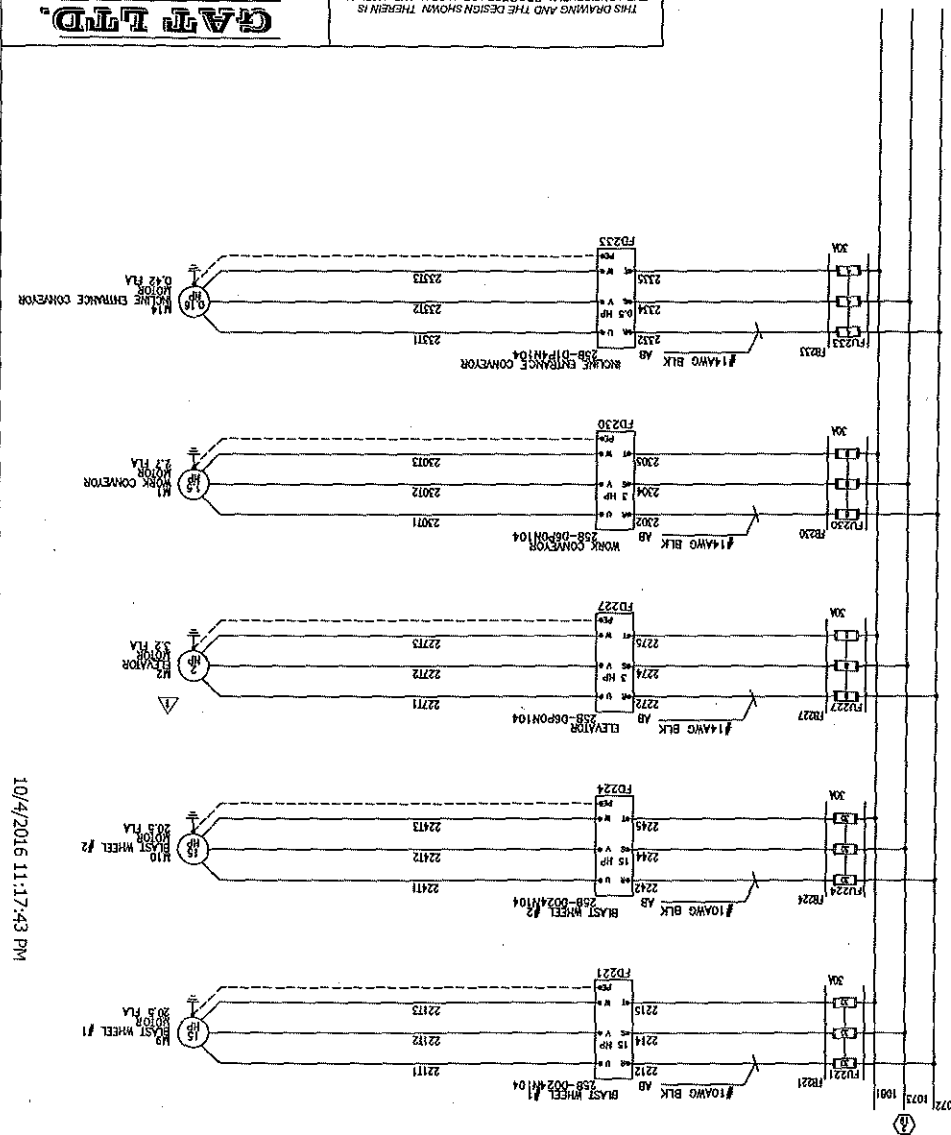
ELECTRICAL CONTROL PANELS  
POWER SCHEMATIC #2  
G152, PACE INDUSTRIES

DATE	AGG 22, 2016
SCALE	1/4"
DRAWING NO	G152-02
REV	3

**GAT LTD.**

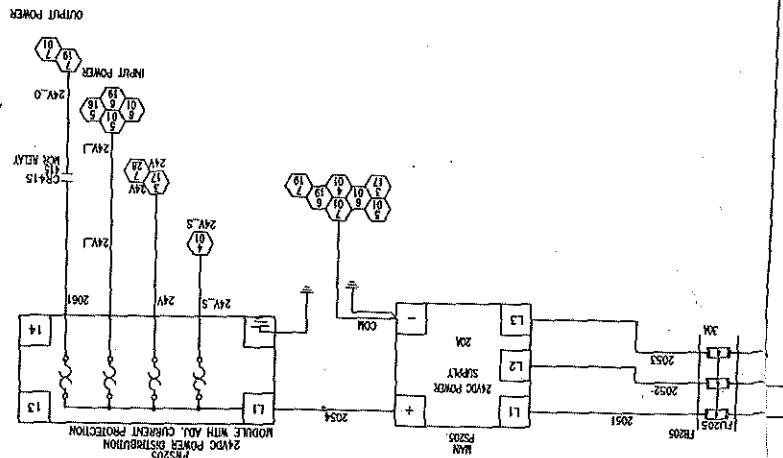
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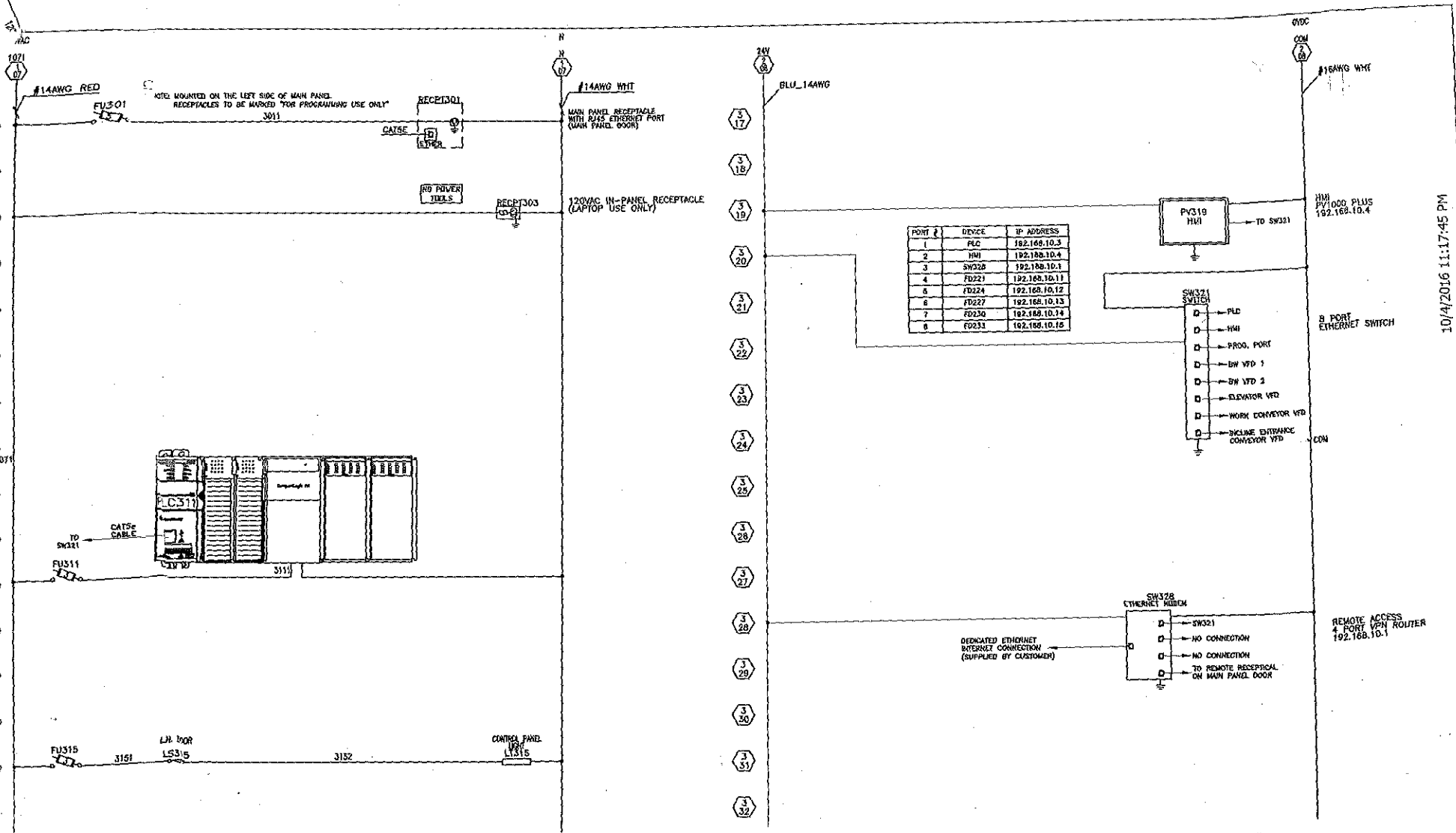


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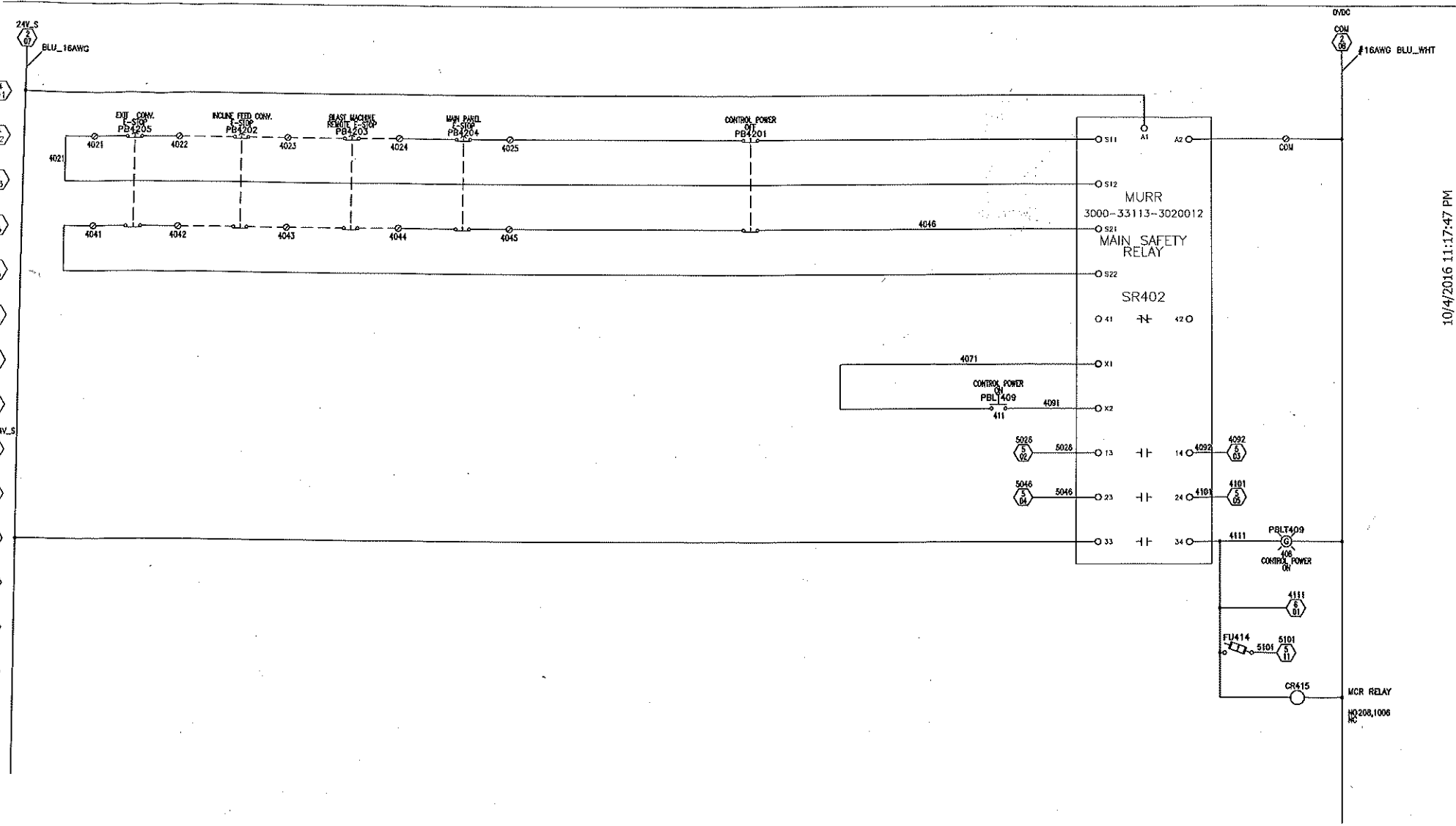
ANCASTER, ONTARIO L9G-4X1  
 PH. (289)759-2700 INFO@GATECH.CA

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<b>AS BUILT</b>	DATE 22 AUG 2016	DRAWN YY	GROUP 96	SCALE FULL	DRAWING NO G152_03	REV 3
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ELECTRICAL CONTROL PANELS  
 CONTROL SCHEMATIC #1  
 G152, PACE INDUSTRIES

DESCRIPTION BY



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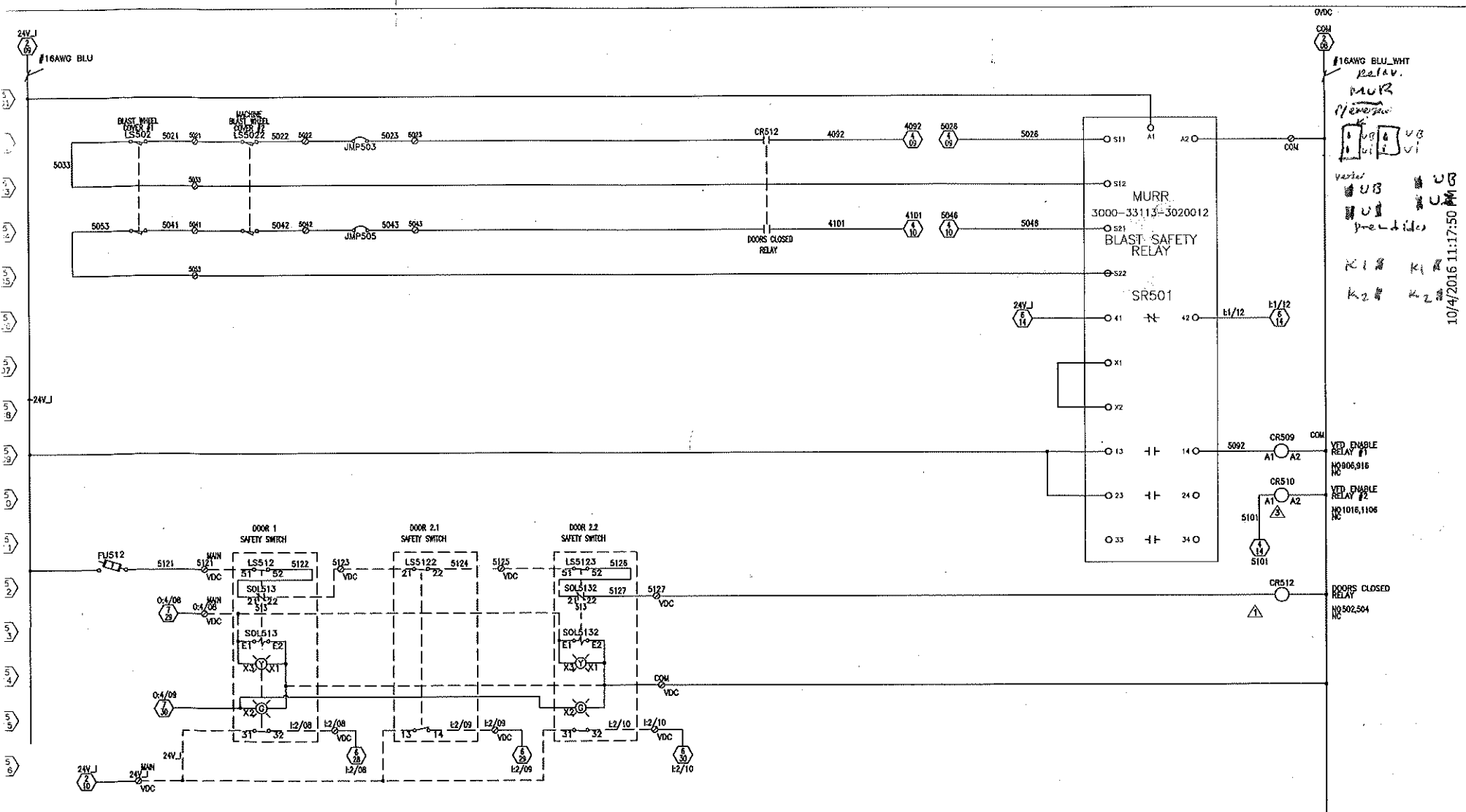
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DATE	22 AUG 2016	DRAWN	YY
GROUP	96	SCALE	FULL
DRAWING NO	G152_04	REV	3

AS BUILT

DATE	DESCRIPTION	BY

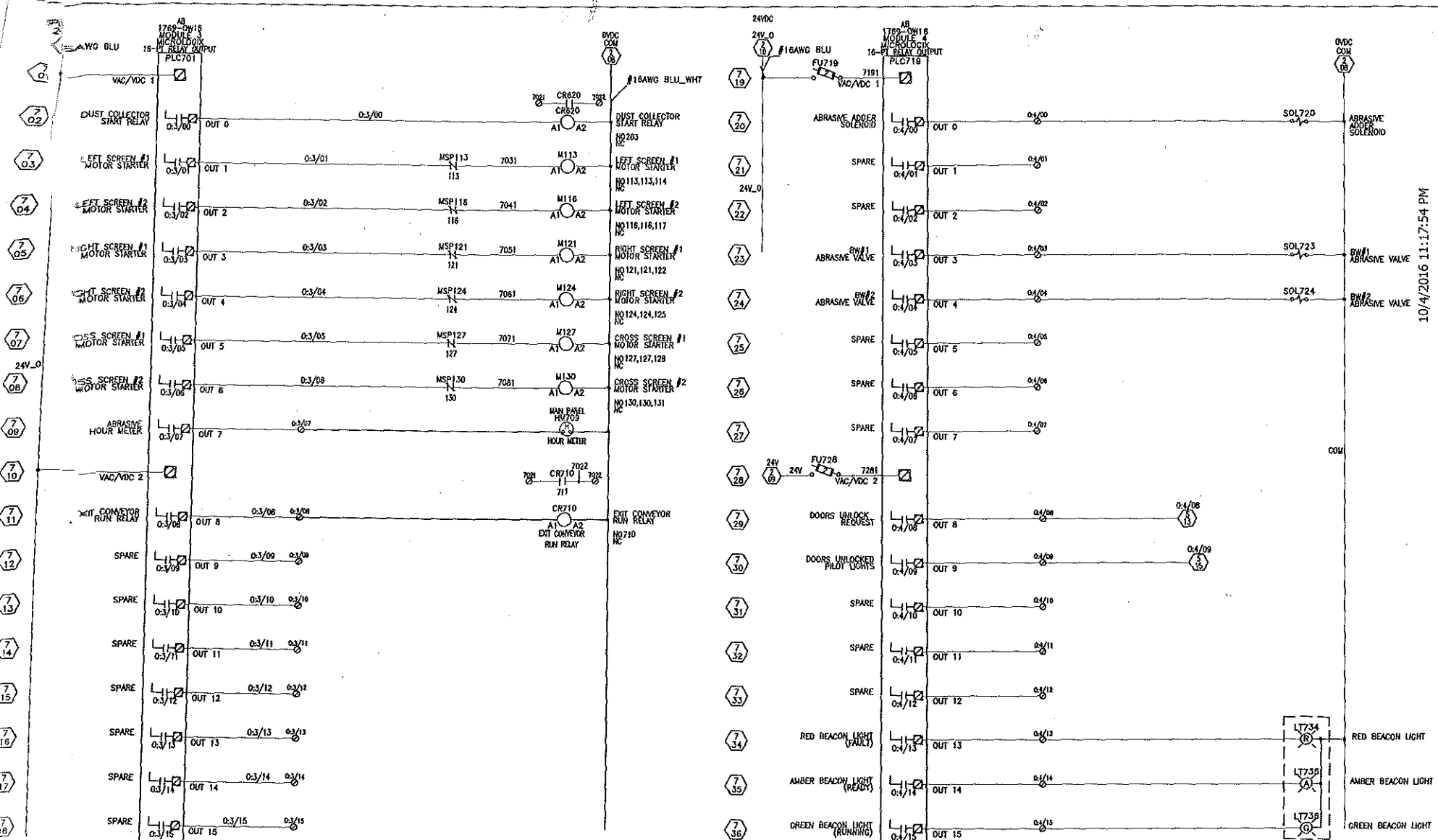


DATE	DESCRIPTION	BY
04/2016	WIRING CHANGES	YY
15/2016	RELAY CRETO ADDED	YY
26/2018	WIRING CHANGES	YY

AS BUILT	ELECTRICAL CONTROL PANELS CONTROL SCHEMATIC #3 G152, PACE INDUSTRIES		DATE 22 AUG 2016	DRAWN YY	-
	GROUP 96	SCALE FUL	DRAWING NO G152_05	REV 3	

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DESCRIPTION	BY
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<p>ELECTRICAL CONTROL PANELS CONTROL SCHEMATIC #5 G152, PACE INDUSTRIES</p>		<p>DATE 22 AUG 2016</p> <p>GROUP 96</p>	<p>SCALE FAL</p> <p>DRAWN VY</p> <p>DRAWING NO G152_07</p>
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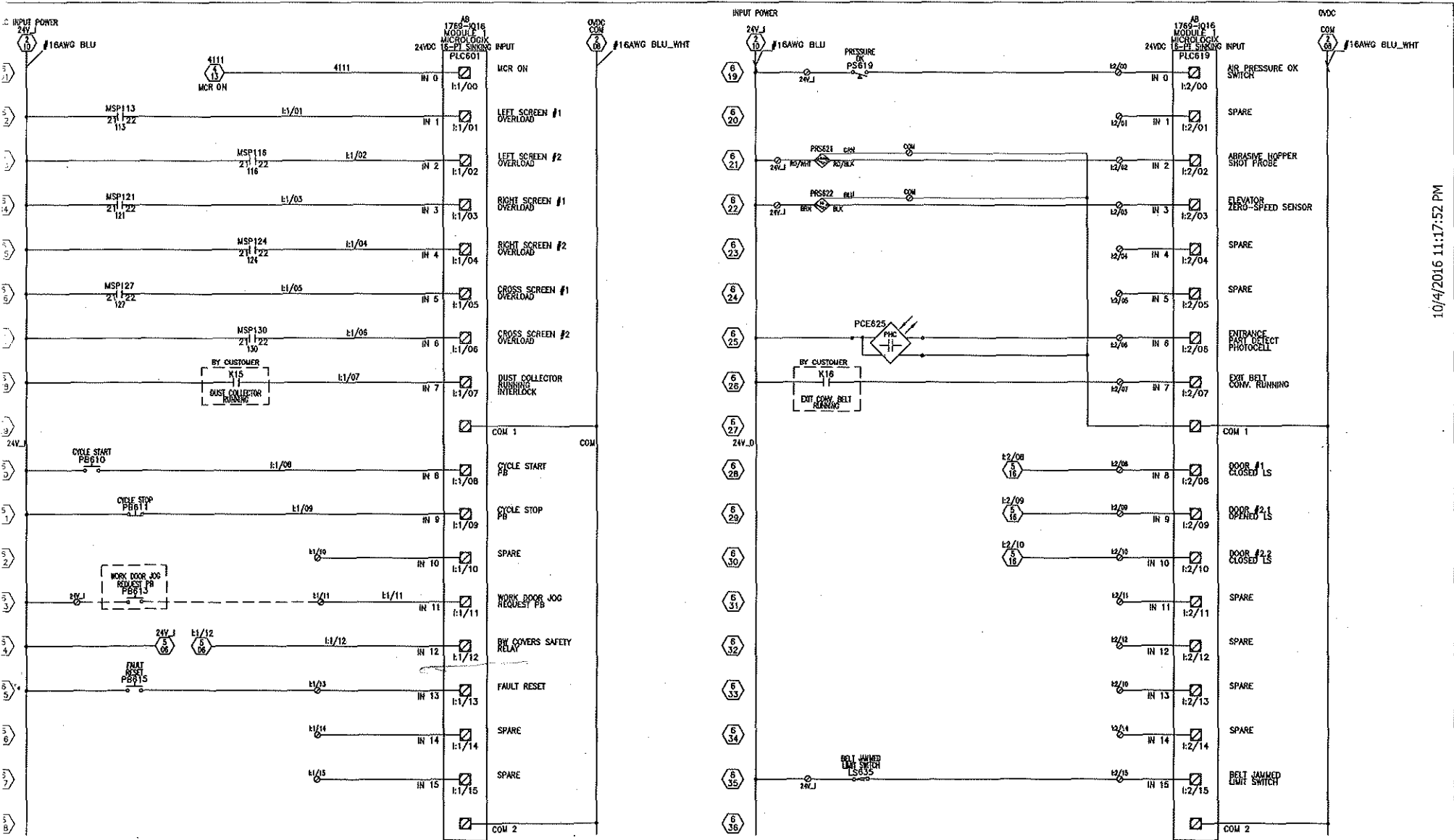
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		<small>ANCASTER, ONTARIO L9G-4K1 PH. (289)799-2700 INFO@GATECH.CA</small>	
ELECTRICAL CONTROL PANELS CONTROL SCHEMATIC #6 G152, PACE INDUSTRIES		DATE 22 AUG 2016	DRAWN VY
GROUP 96	SCALE FULL	DRAWING NO G152_08	REV 3

AS BUILT

NOTE	DESCRIPTION	BY
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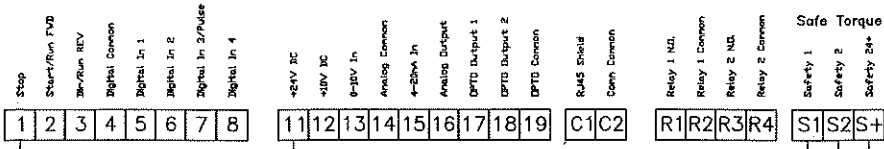
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		ANCASTER, ONTARIO L9G-4X1 PH. (289)799-2700 INFO@GATECH.CA	
ELECTRICAL CONTROL PANELS CONTROL SCHEMATIC #4 G152, PACE INDUSTRIES		DATE 22 AUG 2016	DRAWN WY
GROUP 96	SCALE FULL	DRAWING NO G152_06	REV 3

AS BUILT

DATE	DESCRIPTION	BY

24V 0 → I: 1/07 → CR 415 com. 24V 0 → 0:3/0 → CR 620 → Voltage 24VCD 0  
 de CR 415.      ↓      Sell 0:3/0

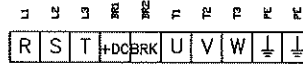
BLAST WHEEL #1  
15 HP POWERFLEX 525 VFD  
FD221



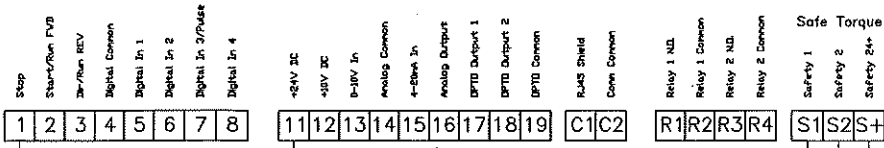
ETHERNET CONNECTION  
192.168.10.11  
TO SW321



SEE DRAWING 10630393-001  
FOR POWER CONNECTION



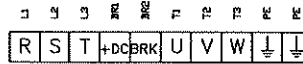
BLAST WHEEL #2  
15 HP POWERFLEX 525 VFD  
FD224



ETHERNET CONNECTION  
192.168.10.12  
TO SW321



SEE DRAWING 10630393-001  
FOR POWER CONNECTION



AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHOP SETTING	FIELD SETTING
MOTOR NP VOLTS	31	400	
MOTOR NP HERTZ	32	60	
MOTOR DL Current	33	3000	
MOTOR NP FLA	34	3000	
MOTOR NP RPH	36	3600	
MOTOR NP POWER	37	300000	
ACCEL TIME 1	41	5 Sec	
DECEL TIME 1	42	20 Sec	
MINIMUM SPEED	43	0 Hz	
MAXIMUM SPEED	44	60 Hz	
STOP MODE	45	5 - Coast	
START SOURCE 1	46	5 - EtherNet/IP	
SPEED REFERENCE 1	47	15 - EtherNet/IP	
START SOURCE 3	50	1 - Keypad	
SPEED REFERENCE 3	51	1 - Drive Pot	
DIGIN TERMHLK 02	62	0 - 'Not Used'	
DIGIN TERMHLK 03	63	0 - 'Not Used'	
DIGIN TERMHLK 04	64	0 - 'Not Used'	
DIGIN TERMHLK 05	65	0 - 'Not Used'	
DIGIN TERMHLK 06	66	0 - 'Not Used'	
SAFETY OPEN EN	105	1 - Fault Disable	
CHD STAT SELECT	122	0 - Velocity	
EN ADDR SEL	129	1 - Parameters	
EN IP ADDR CFG 1	129	192	
EN IP ADDR CFG 2	130	168	
EN IP ADDR CFG 3	131	1	
EN IP ADDR CFG 4	132	11	
EN SUBNET CFG 1	133	255	
EN SUBNET CFG 2	134	255	
EN SUBNET CFG 3	135	255	
EN SUBNET CFG 4	136	0	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHOP SETTING	FIELD SETTING
EN DATA IN 1	153	41-Accel Time 1	
EN DATA IN 2	154	42-Decel Time 1	
EN DATA IN 3	155	43-Jog Freq	
EN DATA IN 4	156	432-Jog Acc/Dec	
EN DATA OUT 1	157	16-Output Speed	
EN DATA OUT 2	158	3-Output Current	
EN DATA OUT 3	159	0-Disabled	
EN DATA OUT 4	160	0-Disabled	
STP LOGIC 0	183	0 HEX	
STP LOGIC 1	181	0 HEX	
STP LOGIC TIME 0	193	0 SEC	
STP LOGIC TIME 1	191	0 SEC	
PRESET SPEED 1	411	0 Hz	
PRESET SPEED 2	412	0 Hz	
PRESET SPEED 3	413	0 Hz	
PRESET SPEED 4	414	0 Hz	
PRESET SPEED 5-15	415-425	0 Hz	
KEYPAD FREQ	426	30 Hz	
HP FREQ	427	0 Hz	
JOG FREQ	431	0 Hz	
JOG ACCEL/DECCEL	432	0.25 SEC	
DB RESISTOR SEL	437	1 - Normal RA Res	
FLUX CURRENT REF	497	15 A	
MOTOR FBK TYPE	835	0 - 'None'	
FLYING START	543	1 - 'Enable'	
BUS REG ENABLE	550	0 - 'Disable'	
POSITION MODE	558	0 - 'Step Logic'	
COUNTS PER UNIT	559	4096 / PPR	
FWD HOME DIR	563	1 - 'Reverse'	
ENCODER POS TOL	564	50	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHOP SETTING	FIELD SETTING
MOTOR NP VOLTS	31	400	
MOTOR NP HERTZ	32	60	
MOTOR DL Current	33	27	
MOTOR NP FLA	34	27	
MOTOR NP RPH	36	3600	
MOTOR NP POWER	37	22.4	
ACCEL TIME 1	41	5 Sec	
DECEL TIME 1	42	20 Sec	
MINIMUM SPEED	43	0 Hz	
MAXIMUM SPEED	44	60 Hz	
STOP MODE	45	5 - Coast	
START SOURCE 1	46	5 - EtherNet/IP	
SPEED REFERENCE 1	47	15 - EtherNet/IP	
START SOURCE 3	50	1 - Keypad	
SPEED REFERENCE 3	51	1 - Drive Pot	
DIGIN TERMHLK 02	62	0 - 'Not Used'	
DIGIN TERMHLK 03	63	0 - 'Not Used'	
DIGIN TERMHLK 04	64	0 - 'Not Used'	
DIGIN TERMHLK 05	65	0 - 'Not Used'	
DIGIN TERMHLK 06	66	0 - 'Not Used'	
SAFETY OPEN EN	105	1 - Fault Disable	
CHD STAT SELECT	122	0 - Velocity	
EN ADDR SEL	129	1 - Parameters	
EN IP ADDR CFG 1	129	192	
EN IP ADDR CFG 2	130	168	
EN IP ADDR CFG 3	131	1	
EN IP ADDR CFG 4	132	12	
EN SUBNET CFG 1	133	255	
EN SUBNET CFG 2	134	255	
EN SUBNET CFG 3	135	255	
EN SUBNET CFG 4	136	0	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHOP SETTING	FIELD SETTING
EN DATA IN 1	153	41-Accel Time 1	
EN DATA IN 2	154	42-Decel Time 1	
EN DATA IN 3	155	43-Jog Freq	
EN DATA IN 4	156	432-Jog Acc/Dec	
EN DATA OUT 1	157	16-Output Speed	
EN DATA OUT 2	158	3-Output Current	
EN DATA OUT 3	159	0-Disabled	
EN DATA OUT 4	160	0-Disabled	
STP LOGIC 0	183	0 HEX	
STP LOGIC 1	181	0 HEX	
STP LOGIC TIME 0	193	0 SEC	
STP LOGIC TIME 1	191	0 SEC	
PRESET SPEED 1	411	0 Hz	
PRESET SPEED 2	412	0 Hz	
PRESET SPEED 3	413	0 Hz	
PRESET SPEED 4	414	0 Hz	
PRESET SPEED 5-15	415-425	0 Hz	
KEYPAD FREQ	426	30 Hz	
HP FREQ	427	0 Hz	
JOG FREQ	431	0 Hz	
JOG ACCEL/DECCEL	432	0.25 SEC	
DB RESISTOR SEL	437	1 - Normal RA Res	
FLUX CURRENT REF	497	15 A	
MOTOR FBK TYPE	835	0 - 'None'	
FLYING START	543	1 - 'Enable'	
BUS REG ENABLE	550	0 - 'Disable'	
POSITION MODE	558	0 - 'Step Logic'	
COUNTS PER UNIT	559	4096 / PPR	
FWD HOME DIR	563	1 - 'Reverse'	
ENCODER POS TOL	564	50	

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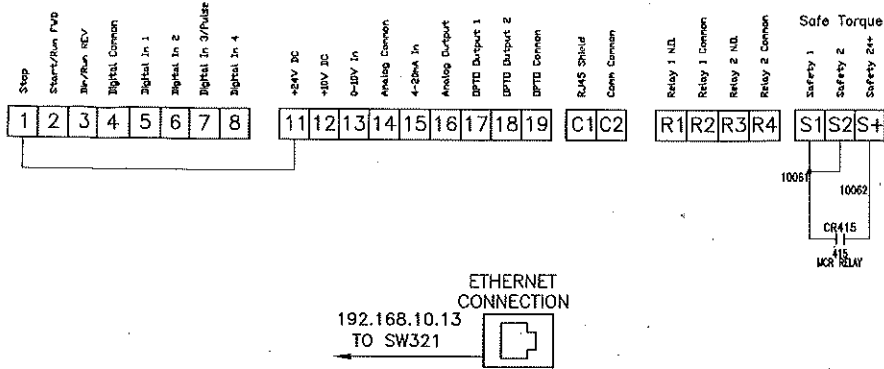
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PH (282)789-2700 INFO@GATEX.LCA

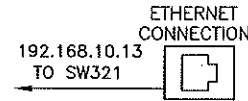
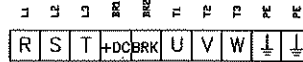
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	GROUP 96	SCALE FAL	DRAWING NO G152_09	REV 3	

DATE	DESCRIPTION	BY

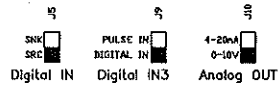
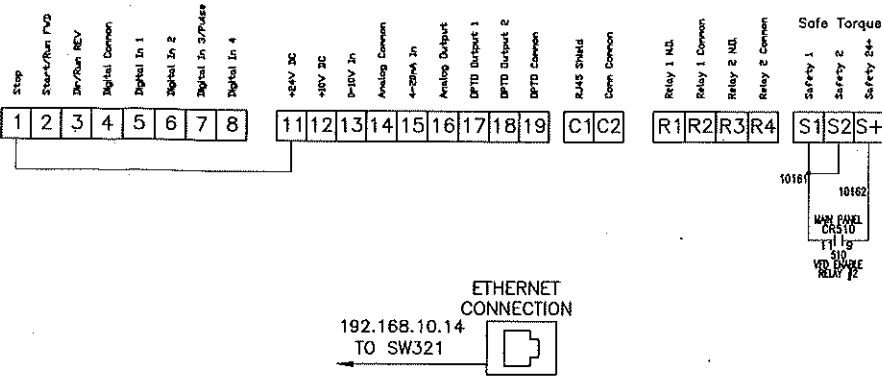
ELEVATOR  
3 HP POWERFLEX 525 VFD  
FD227



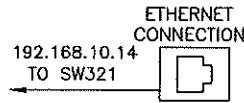
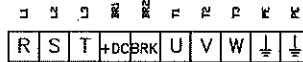
SEE DRAWING G152-02  
FOR POWER CONNECTION



WORK CONVEYOR  
3 HP POWERFLEX 525 VFD  
FD230



SEE DRAWING G152-02  
FOR POWER CONNECTION



AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHEP SETTING	FIELD SETTING
MOTOR NP VOLTS	31	400	
MOTOR NP HERTZ	32	60	
MOTOR OL Current	33	3.2	
MOTOR NP FLA	34	3.2	
MOTOR NP RPM	36	1800	
MOTOR NP POWER	37	2.0	
ACCEL TIME 1	41	1 Sec	
DECEL TIME 1	42	1 Sec	
MINIMUM SPEED	43	0 Hz	
MAXIMUM SPEED	44	60 Hz	
STOP MODE	45	5 - Coast	
START SOURCE 1	46	5 - EtherNet/IP	
START SOURCE 3	50	1 - Keypad	
SPEED REFERENCE 3	51	1 - Drive Pot	
BIGIN TERMINL 02	62	0 - 'Not Used'	
BIGIN TERMINL 04	64	0 - 'Not Used'	
BIGIN TERMINL 05	65	0 - 'Not Used'	
BIGIN TERMINL 06	66	0 - 'Not Used'	
SAFETY OPEN EN	105	1 - Fault Disable	
CHD STAT SELECT	182	0 - Velocity	
EN ADDR SEL	120	1 - Parameters	
EN IP ADDR CFG 1	129	192	
EN IP ADDR CFG 2	130	168	
EN IP ADDR CFG 3	131	10	
EN IP ADDR CFG 4	132	14	
EN SUBNET CFG 1	133	255	
EN SUBNET CFG 2	134	255	
EN SUBNET CFG 3	135	255	
EN SUBNET CFG 4	136	0	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHEP SETTING	FIELD SETTING
EN DATA IN 1	153	41-Accel Time 1	
EN DATA IN 2	154	42-Decel Time 1	
EN DATA IN 3	155	43-Jog Freq	
EN DATA IN 4	156	43-Jog Acc/Sec	
EN DATA OUT 1	157	16-Output Speed	
EN DATA OUT 2	158	3-Output Current	
EN DATA OUT 3	159	0-Disabled	
EN DATA OUT 4	160	0-Disabled	
STP LOGIC 0	160	0-HEX	
STP LOGIC 1	161	0-HEX	
STP LOGIC TIME 0	191	0 SEC	
STP LOGIC TIME 1	191	0 SEC	
PRESET SPEED 1	411	0 Hz	
PRESET SPEED 2	412	0 Hz	
PRESET SPEED 3	413	0 Hz	
PRESET SPEED 4	414	0 Hz	
PRESET SPEED 5-15	415-45	0 Hz	
KEYPAD FREQ	426	30 Hz	
MDP FREQ	427	0 Hz	
JOG FREQUENCY	431	0 Hz	
JOG ACCEL/DECEL	432	0.25 SEC	
DR RESISTOR SEL	437	1 - Normal RA Res	
FLUX CURRENT REF	497	15 A	
MOTOR FBK TYPE	535	0 - 'None'	
FLYING START	545	1 - 'Disable'	
BUS REG ENABLE	550	0 - 'Disable'	
POSITION MODE	558	0 - 'Step Logic'	
COUNTS PER UNIT	559	4096 / PPR	
FIND HOME DIR	563	1 - 'Reverse'	
ENCODER POS TOL	564	50	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHEP SETTING	FIELD SETTING
MOTOR NP VOLTS	31	400	
MOTOR NP HERTZ	32	60	
MOTOR OL Current	33	2.7	
MOTOR NP FLA	34	2.7	
MOTOR NP RPM	36	1800	
MOTOR NP POWER	37	2	
ACCEL TIME 1	41	1 Sec	
DECEL TIME 1	42	1 Sec	
MINIMUM SPEED	43	0 Hz	
MAXIMUM SPEED	44	60 Hz	
STOP MODE	45	5 - Coast	
START SOURCE 1	46	5 - EtherNet/IP	
START SOURCE 3	50	1 - Keypad	
SPEED REFERENCE 3	51	1 - Drive Pot	
BIGIN TERMINL 02	62	0 - 'Not Used'	
BIGIN TERMINL 04	64	0 - 'Not Used'	
BIGIN TERMINL 05	65	0 - 'Not Used'	
BIGIN TERMINL 06	66	0 - 'Not Used'	
SAFETY OPEN EN	105	1 - Fault Disable	
CHD STAT SELECT	182	0 - Velocity	
EN ADDR SEL	120	1 - Parameters	
EN IP ADDR CFG 1	129	192	
EN IP ADDR CFG 2	130	168	
EN IP ADDR CFG 3	131	10	
EN IP ADDR CFG 4	132	14	
EN SUBNET CFG 1	133	255	
EN SUBNET CFG 2	134	255	
EN SUBNET CFG 3	135	255	
EN SUBNET CFG 4	136	0	

AS-POWER FLEX 525 VFD PARAMETERS

DESCRIPTION	PAR#	SHEP SETTING	FIELD SETTING
EN DATA IN 1	153	41-Accel Time 1	
EN DATA IN 2	154	42-Decel Time 1	
EN DATA IN 3	155	43-Jog Freq	
EN DATA IN 4	156	43-Jog Acc/Sec	
EN DATA OUT 1	157	16-Output Speed	
EN DATA OUT 2	158	3-Output Current	
EN DATA OUT 3	159	0-Disabled	
EN DATA OUT 4	160	0-Disabled	
STP LOGIC 0	160	0-HEX	
STP LOGIC 1	161	0-HEX	
STP LOGIC TIME 0	190	0 SEC	
STP LOGIC TIME 1	191	0 SEC	
PRESET SPEED 1	411	0 Hz	
PRESET SPEED 2	412	0 Hz	
PRESET SPEED 3	413	0 Hz	
PRESET SPEED 4	414	0 Hz	
PRESET SPEED 5-15	415-45	0 Hz	
KEYPAD FREQ	426	30 Hz	
MDP FREQ	427	0 Hz	
JOG FREQUENCY	431	0 Hz	
JOG ACCEL/DECEL	432	0.25 SEC	
DR RESISTOR SEL	437	1 - Normal RA Res	
FLUX CURRENT REF	497	15 A	
MOTOR FBK TYPE	535	0 - 'None'	
FLYING START	545	1 - 'Disable'	
BUS REG ENABLE	550	0 - 'Disable'	
POSITION MODE	550	0 - 'Step Logic'	
COUNTS PER UNIT	559	4096 / PPR	
FIND HOME DIR	563	1 - 'Reverse'	
ENCODER POS TOL	564	50	

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AS BUILT

ELECTRICAL CONTROL PANELS  
VFD SCHEMATIC #2  
G152, PACE INDUSTRIES

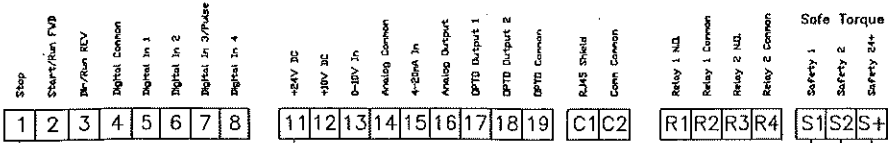
DATE  
22 AUG 2016  
GROUP  
96

DRAWN  
VY  
DRAWING NO  
G152\_10

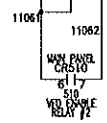
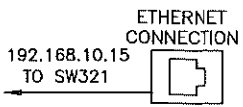
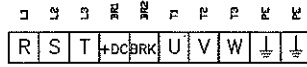
REV  
3

DATE	DESCRIPTION	BY

INCLINE ENTRANCE CONVEYOR  
0.5 HP POWERFLEX 525 VFD  
FD233



SEE DRAWING G152\_02  
FOR POWER CONNECTION



AS-POWER FLEX 525 VFD PARAMETERS				AS-POWER FLEX 525 VFD PARAMETERS			
DESCRIPTION	PARAM	SHOP SETTING	FIELD SETTING	DESCRIPTION	PARAM	SHOP SETTING	FIELD SETTING
MOTOR NP VOLT	31	400		EN DATA IN 1	153	41-Accel Time 1	
MOTOR NP HERZ	32	60		EN DATA IN 2	154	42-Decel Time 1	
MOTOR OL Current	33	0.45		EN DATA IN 3	155	43-Log Freq	
MOTOR NP FLA	34	0.4		EN DATA IN 4	156	432-Log Acc/Dec	
MOTOR NP RPM	35	1800		EN DATA OUT 1	157	16-Output Speed	
MOTOR NP POWER	37	0.5		EN DATA OUT 2	158	3-Output Current	
ACCEL TIME 1	41	1 Sec		EN DATA OUT 3	159	0-Disabled	
DECEL TIME 1	42	1 Sec		EN DATA OUT 4	160	0-Disabled	
MINDUM SPEED	43	0 Hz		STP LOGIC 0	180	0 MDX	
MAXIMUM SPEED	44	60 Hz		STP LOGIC 1	181	0 MDX	
STOP MODE	45	5 - Coast		STP LOGIC TIME 0	193	0 SEC	
START SOURCE 1	46	5 - EtherNet/IP		STP LOGIC TIME 1	191	0 SEC	
SPEED REFERENCE 1	47	15 - EtherNet/IP		PRESET SPEED 1	411	0 Hz	
START SOURCE 3	50	1 - Keypad		PRESET SPEED 2	412	0 Hz	
SPEED REFERENCE 3	51	1 - Drive Pot		PRESET SPEED 3	413	0 Hz	
DIGN TERMNLK 02	62	0 - Not Used		PRESET SPEED 4	414	0 Hz	
DIGN TERMNLK 03	63	0 - Not Used		PRESET SPEED 5-15	415-425	0 Hz	
DIGN TERMNLK 04	64	0 - Not Used		KEYPAD FREQ	426	30 Hz	
DIGN TERMNLK 05	65	0 - Not Used		MDP FREQ	427	0 Hz	
DIGN TERMNLK 06	66	0 - Not Used		JOG FREQUENCY	431	0 Hz	
SAFETY DPM EN	105	1 - Fault Enable		JOG ACCEL/DECEL	432	0.25 SEC	
CHD STAT SELECT	122	0 - Velocity		3B RESISTOR SEL	437	1 - Normal RA Res	
EN ADDR SEL	128	1 - Parameters		FLUX CURRENT REF	497	15 A	
EN IP ADDR CFG 1	129	192		MOTOR FBK TYPE	535	0 - None	
EN IP ADDR CFG 2	130	168		FLYING START	545	1 - Enable	
EN IP ADDR CFG 3	131	10		BUS REG ENABLE	550	0 - Disable	
EN IP ADDR CFG 4	132	15		POSITION MODE	558	0 - Step Logic	
EN SUNNET CFG 1	133	255		COUNTS PER UNIT	559	4096 / PPR	
EN SUNNET CFG 2	134	255		FWD HOME DIR	563	1 - Reverse	
EN SUNNET CFG 3	135	255		ENCODER POS TOL	564	50	
EN SUNNET CFG 4	136	0					

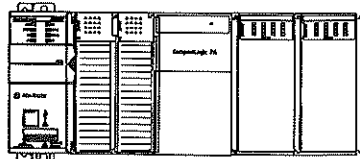
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	<p>DATE 22 AUG 2016</p> <p>GROUP 96</p>	<p>DRAWN YY</p> <p>SCALE FULL</p> <p>DRAWING NO G152_011</p>

AS BUILT

DATE	DESCRIPTION	BY

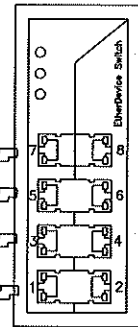
AB COMPACTLOGIX L36ERM  
1759-L36ERM  
192.168.10.3



E-WON EC6133C  
ETHERNET SWITCH/WLAN ROUTER  
SW328



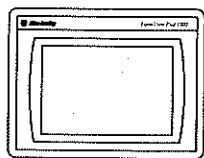
SW321



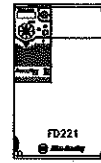
8-PORT ETHERNET SWITCH



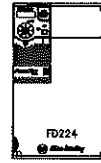
INCLUDE ENTRANCE CONVEYOR  
192.168.10.15



PVPLUS COMPACT 1000  
192.168.10.4



BW #1 VFD  
192.168.10.11



BW #2 VFD  
192.168.10.12



ELEVATOR  
192.168.10.13



WORK CONVEYOR  
192.168.10.14

RS45 PROGRAMMING PORT ON MAIN DOOR  
WLAN ETHERNET CONNECTION FOR REMOTE ACCESS

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PH. (289)799-2700 INFO@GATECH.CA

AS BUILT

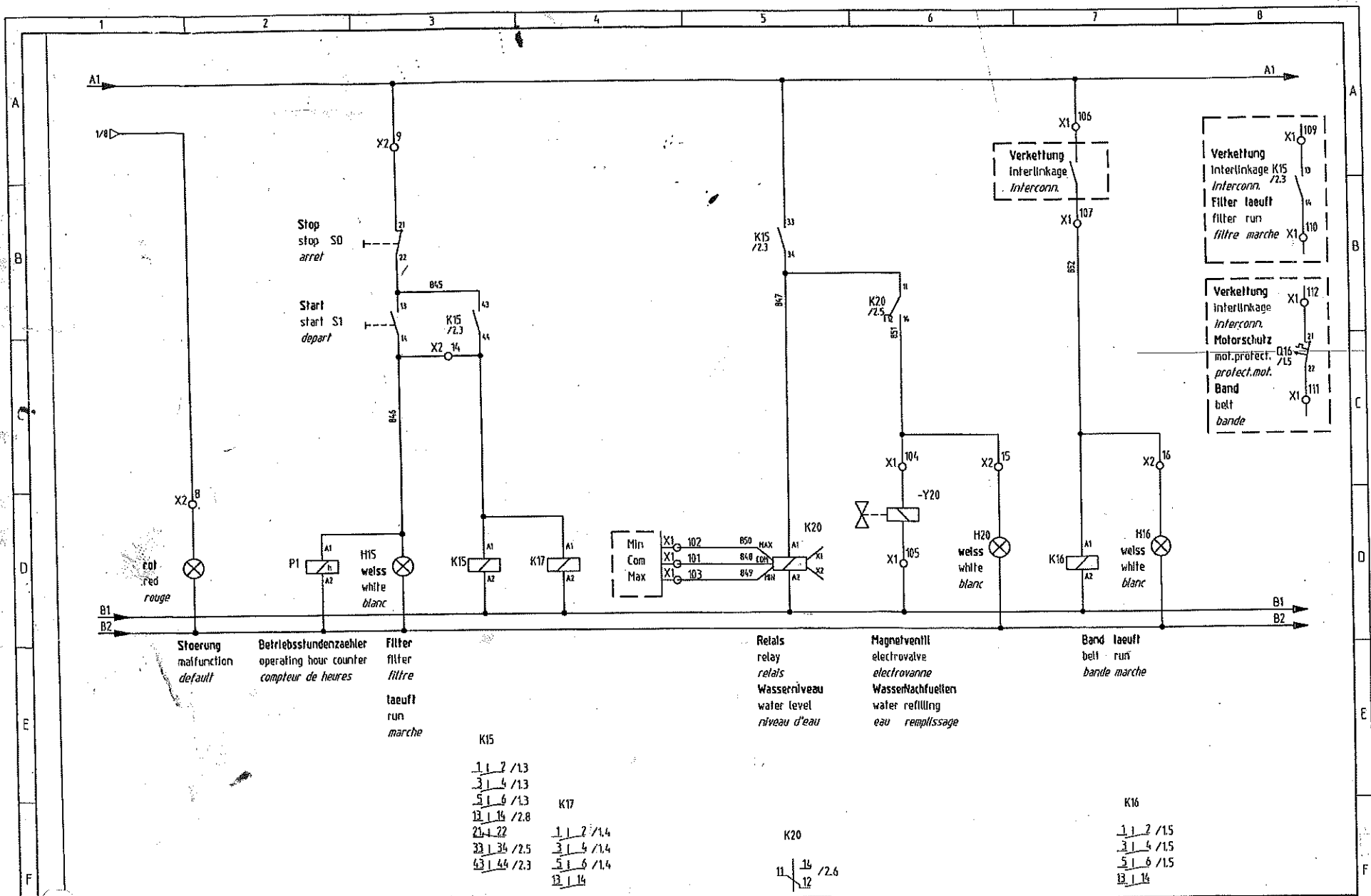
ELECTRICAL CONTROL PANELS  
ETHERNET NETWORK LAYOUT  
G152, PACE INDUSTRIES

DATE	22 AUG 2016
GROUP	96
SCALE	ALL

DRAWN	WY	REV	-
DRAWING NO	G152_012	REV	3

DATE	DESCRIPTION	BY

10/4/2016 11:18:05 PM



Stoerung  
malfunction  
default

Betriebsstundenzähler  
operating hour counter  
compteur de heures

Filter  
filter  
filtre  
taeuft  
run  
marche

Relais  
relay  
relais  
Wasserniveau  
water level  
niveau d'eau

Magnetventil  
electrovalve  
electrovanne  
WasserNachfuellen  
water refilling  
eau remplissage

Band laeuft  
belt run  
bande marche

K15

- 1 1 2 / 1.3
- 3 1 4 / 1.3
- 5 1 6 / 1.3
- 13 1 14 / 2.8
- 23 1 22
- 33 1 34 / 2.5
- 43 1 44 / 2.3

K17

- 1 1 2 / 1.4
- 3 1 4 / 1.4
- 5 1 6 / 1.4
- 13 1 14

K20

- 11 13 / 2.6
- 12

K16

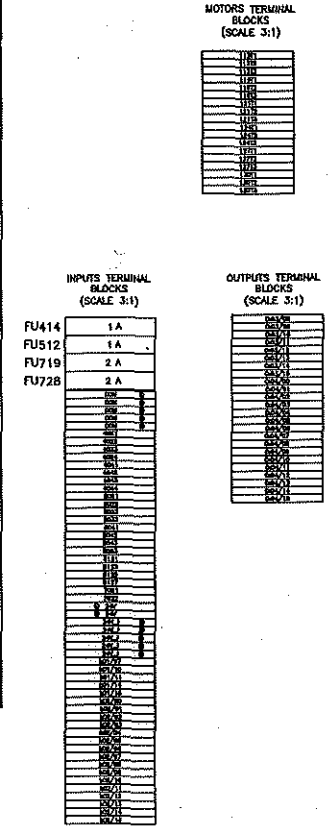
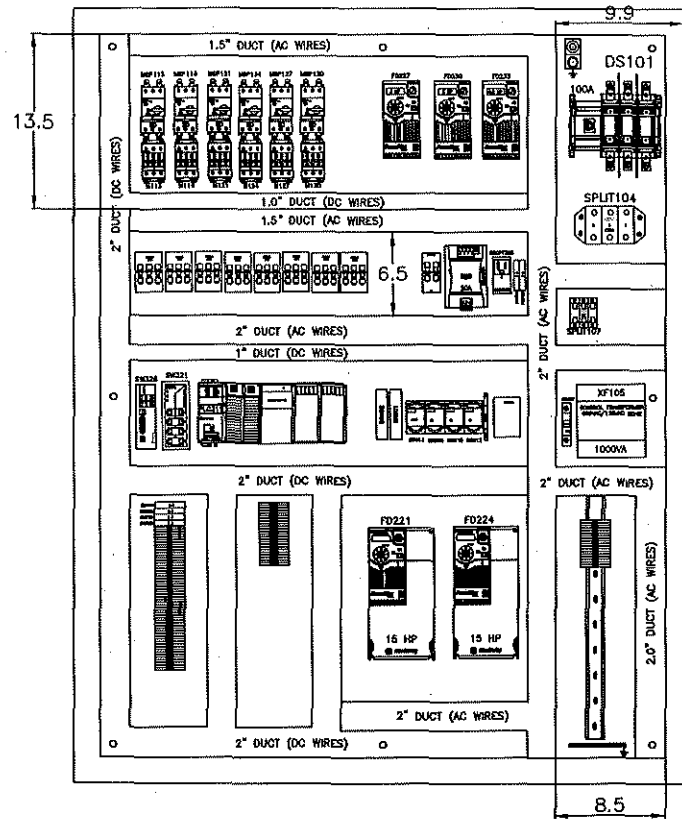
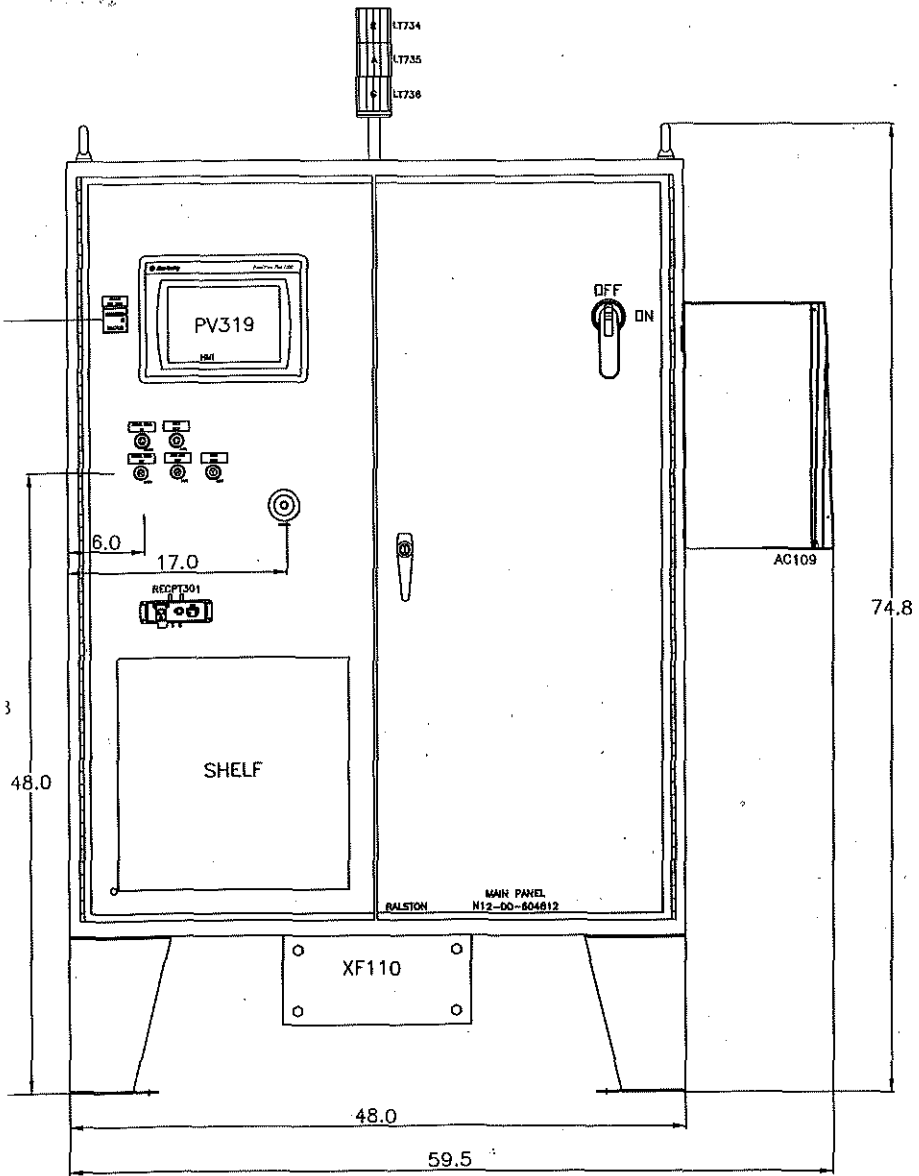
- 1 1 2 / 1.5
- 3 1 4 / 1.5
- 5 1 6 / 1.5
- 13 1 14

Datum	27.04.69
Bearb.	FENZLEIN H.
Gepr.	
Werk	

**RÖSLER**  
Gleitschifftechnik

STEUERUNG  
VIBRATIONSMOTOR  
HEIZUNG

03-31-31-004



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 PH. (289)799-2700 INFO@GATECH.CA

AS BUILT	ELECTRICAL CONTROL PANELS MAIN PANEL LAYOUT G152, PACE INDUSTRIES		DATE 22 AUG 2016	DRAWN VY	REV 3
	GROUP 96	SCALE FULL	DRAWING NO E152_13		

DATE	DESCRIPTION	BY