DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-5727

Used Birch Model: BH-225 225 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Birch
Model:	BH-225
Size:	225 Ton
ID Number:	DCM-5727

Birch - BH-225 225 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine, Relay Controls

View this machine online: DCM-5727



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	225 tons	181 tons
Tie Bar Diameter:	3.5 inches	88.9 mm
Tie Bar Clearance:	18 x 18 inches	457 x 457 mm
Fixed Platen:	30 x 30 x 6 inches	762 x 762 x 152 mm
Moving Platen:	30 x 30 x 6 inches	30 x 30 x 6 inches
Die Thickness (minimum to maximum):	10 - 24 inches	254 - 609 mm
Die Stroke:	10 inches	254 mm
Horsepower:	20 HP	14.9 KW
Shot Positions:	Center and -4 inches below center	Center and -101.6 mm below center
Machine Size:	15 x 5 x 6 feet	4.5 x 1.5 x 1.8 meters
Machine Weight:	18,500 pounds	8,391 kg

Features & Accessories:

- Preliminary Specifications - Please confirm before bidding
- Air Safety Ratchet
- Electric Motorized Die Height Adjustment, Automatic Oil Type Lubrication System
- Center and -4 Inch Shot Positions
- Mechanical Bumper Plate Ejection System
- Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-5727.

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Photos - DCM-5727

Click any photo to open it full size on our website.



Photo 1 of DCM-5727 - view online



Photo 2 of DCM-5727 - view online



Photo 3 of DCM-5727 - view online



Photo 4 of DCM-5727 - view online



Photo 5 of DCM-5727 - view online



Photo 6 of DCM-5727 - view online

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Photos - DCM-5727 (continued)

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Photo 7 of DCM-5727 - view online



Photo 8 of DCM-5727 - view online



Photo 9 of DCM-5727 - view online

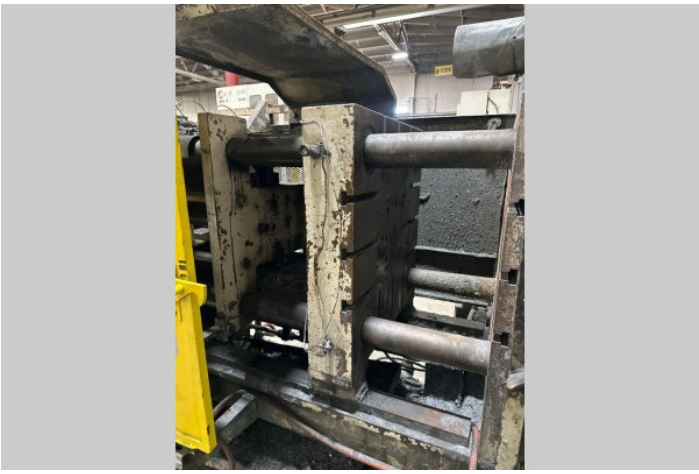


Photo 10 of DCM-5727 - view online



Photo 11 of DCM-5727 - view online



Photo 12 of DCM-5727 - view online

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Photos - DCM-5727 (continued)

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Photo 13 of DCM-5727 - view online

Description:

Used, Birch Model BH-225 225 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include: Air Safety Ratchet, Electric Motorized Die Height Adjustment, Automatic Oil Type Lubrication System, Center and -4 Inch Shot Positions, Mechanical Bumper Plate Ejection System, Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters, Relay controls, second Hand, DCM-5727

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.