DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-6258

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Birch Model: BMC-50 50 U.S. Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press

Status:	**Available**
Manufacturer:	Birch
Model:	BMC-50
Size:	50 U.S. Ton
ID Number:	DCM-6258

Birch - BMC-50 50 U.S. Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press, Allen Bradley PLC Controls Controls

View this machine online: DCM-6258



Specifications

	U.S. Standard	Metric
Model:	BMC-50	BMC-50
Pressing Tonnage:	50 tons	45 tons
Number of Columns:	4	4
Column Diameter:	4 inches	101 mm
Daylight:	48 inches	1,066 mm
Stroke:	28 inches	660 mm
Shut Height:	20 inches	406 mm
Clearance between Tie Bars (Left to Right):	47.5 inches	1,219 mm
Clearance between Tie Bars (Front to Back):	35.5 inches	812 mm
Bed Size (Left to Right by Front to Back):	58 x 46 inches	1,473 x 1,066 mm

Features & Accessories:

- Price includes Trim Press with Scrap Return Conveyor
- Air Safety Ratchet Device
- T-Slotted Bed & Moving Platen
- One (1) Side Punch Core Circuit
- Top Mounted Hydraulics
- Dual Proximity Switch Operation
- Light Curtains

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Please Return to Pace Harrison Bay 9 DCM #43	DCM-6265
Fanuc Robotics Model: M-710i with R-J30iB Controller 710 Six Axis Industrial Robot with Die Spray Lubrication Package For Die Cast Applications	DCM-6266

Fanuc Robotics Model: R-2000iB 165 F with R-J30iB Controller 2000 Six Axis Foundry Rated Industrial Robot with Extractor Package/Gripper for Extracting Die Castings	DCM-6267
Sold – Striko Westofen Model: W 1200 SL ProDos xp 1200 kg Low Energy Electric Heated Aluminum Holding and Dosing Furnace	DCM-6268

Terms of Sale:

Price: **request quotation**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-6258.

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Photos - DCM-6258

Click any photo to open it full size on our website.



Photo 1 of DCM-6258 - view online

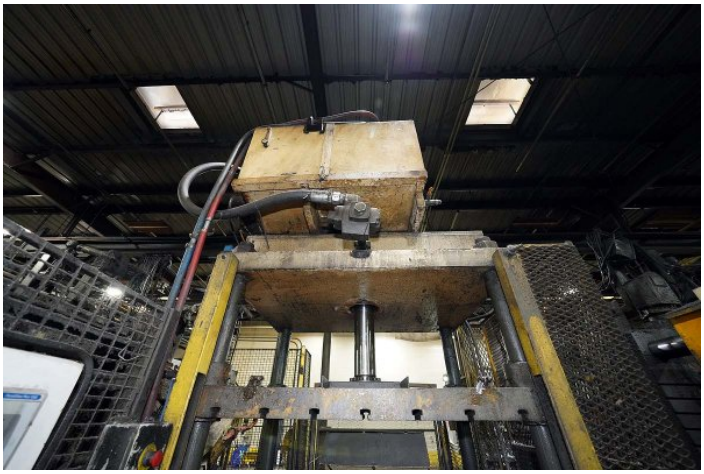


Photo 2 of DCM-6258 - view online

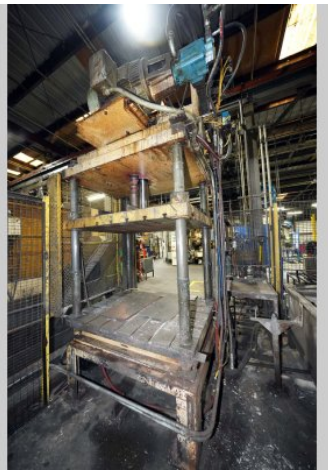


Photo 3 of DCM-6258 - view online



Photo 4 of DCM-6258 - view online



Photo 5 of DCM-6258 - view online

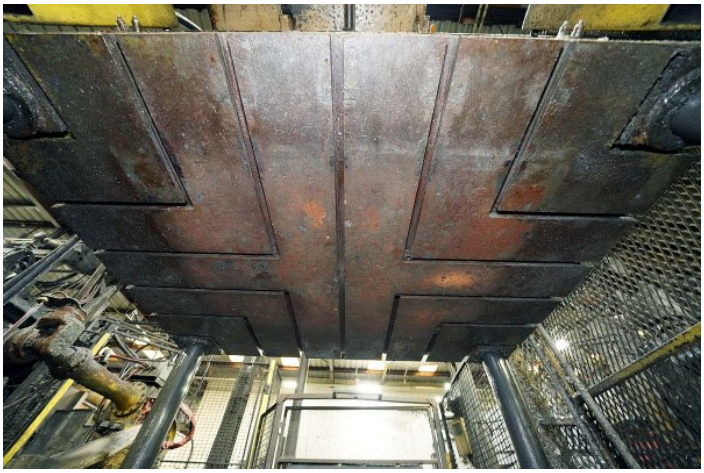


Photo 6 of DCM-6258 - view online

Photos - DCM-6258 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-6258 - view online

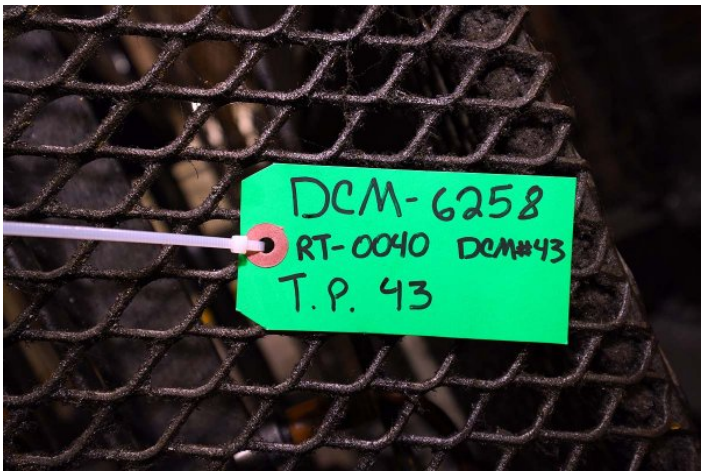


Photo 8 of DCM-6258 - view online

Description:

Used, Birch Model BMC-50 50 U.S. Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press For_Sale, Features Include: Air Safety Ratchet Device, T-Slotted Bed & Moving Platen, One (1) Side Punch Core Circuit, Top Mounted Hydraulics, Dual Proximity Switch Operation, Light Curtains, Allen Bradley PLC Controls controls, second Hand, DCM-6258

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.