DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4556

Used Brother Model: Speedio M140X1 five axis trunnion type machining center 140 140 200 x 440 x 305 mm x-y-z axis travel with +5 to -95 degree A axis tilt and 2000 RPM C rotary axis Full 5 Axis CNC High Speed Trunnion Type Machining Centers

Status:	**Sold**
Manufacturer:	Brother
Model:	Speedio M140X1 five axis trunnion type machining center
Size:	140 140 200 x 440 x 305 mm x-y-z axis travel with +5 to -95
ID Number:	DCM-4556



0 RPM C rotary axis

Brother - Speedio M140X1 five axis trunnion type machining center 140 140 200 x 440 x 305 mm x-y-z axis travel with +5 to -95 degree A axis tilt and 2000 RPM C rotary axis Full 5 Axis CNC High Speed Trunnion Type Machining Centers, Brother CNC-C00 Controls

View this machine online: DCM-4556

Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Taper:	13/5 hp/10,500 rpm/BT 30	10.1 kw/10,500 rpm/BT 30
C-Axis Spindle Power/Maximum Speed:	5.6 hp/2,000 rpm	4.2 kw/2,000 RPM
Table Size (diameter)/Work Load:	140 mm/40 kg	5.5 inches/88 pounds
X-Axis Travel & Feedrate:	7.9 inch/1,969 inches per minute	200 mm/50 meters per minute
Y-Axis Travel & Feedrate:	17.3 inch/1,969 inches per minute	440 mm/50 meters per minute
Z-Axis Travel & Feedrate:	12 inches/1,969 inches per minute	305 mm/50 meters per minute
A Axis (tilt):	+5 to -95 degrees	+5 to -95 degrees
C Axis (turning spindle):	360 degrees	360 degrees
Automatic Tool Changer (ATC) Storage:	22 tools	22 tools
Maximum Tool Length x Diameter x weight:	200 x 80 mm x 3 kg	7.9 x 3/1 inches x 6.6 pounds
Tool Change Time, Tool to Tool/Chip to Chip:	0.9/1.3 Seconds	0.9/1.3 Seconds
Overall Dimensions (L x D x H):	50 x 144 x 98.9 inches	1,280 x 3,641 x 2,513 mm

Features & Accessories:

- New in August 2015, Serial Number 111391
- Brother CNC-C00 Full Simultaneously Five Axis Control; Simultaneously controlled axes; Positioning: 5axes (X,Y,Z,A,C); Interpolation: Linear 4 axes (X,Y,Z,C) Circular 2 axes Helical/conical : 3 axes(X,Y,Z)
- 2,000 RPM C-Axis Spindle allows you to Mill and turn parts in one set-up on five surfaces
- 12.1 Inch Color LCD Monitor
- 55 Standard NC Functions Available
- Rosedale Products, Inc External Coolant Filtering System
- Used only to Machine Aluminum Die Castings; ADC #324

Other Machines:

Sold – Brother M140X1 5 Axis Trunnion Type High Speed CNC Machining Center	DCM-4558
Sold – Brother Model: Speedio M140X1 five axis trunnion type machining center 140 200 x 440 x 305 mm x-y-z axis travel with +5 to -95 degree A axis tilt and 2000 RPM C rotary axis Full 5 Axis CNC High Speed Trunnion Type Machining Centers	DCM-4563
Sold – Brother Model: Speedio S500X1 3 Axis CNC Vertical Machining Center 500 500 x 400 x 305 mm x-y-z axis travel Three Axis CNC Vertical Machining Centers (VMC)	DCM-4564
Sold – Brother Model: Speedio S500X1 3 Axis CNC Vertical Machining Center 500 500 x 400 x 305 mm x-y-z axis travel Three Axis CNC Vertical Machining Centers (VMC)	DCM-4567

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4556.

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Photos - DCM-4556

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Photo 1 of DCM-4556 - view online



Photo 2 of DCM-4556 - view online



Photo 3 of DCM-4556 - view online



Photo 4 of DCM-4556 - view online



Photo 5 of DCM-4556 - view online



Photo 6 of DCM-4556 - view online

Photos - DCM-4556 (continued)

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Photo 7 of DCM-4556 - view online



Photo 8 of DCM-4556 - view online



Photo 9 of DCM-4556 - view online



Photo 10 of DCM-4556 - view online

Description:

Used, Brother Model Speedio M140X1 five axis trunnion type machining center 140 140 200 x 440 x 305 mm x-y-z axis travel with +5 to -95 degree A axis tilt and 2000 RPM C rotary axis Full 5 Axis CNC High Speed Trunnion Type Machining Centers For Sale, Features include: Brother CNC-C00 Full Simultaneously Five Axis Control; Simultaneously controlled axes; Positioning: 5axes (X,Y,Z,A,C); Interpolation: Linear 4 axes (X,Y,Z,C) Circular 2 axes Helical/conical : 3 axes(X,Y,Z), 2,000 RPM C-Axis Spindle allows you to Mill and turn parts in one set-up on five surfaces, 12.1 Inch Color LCD Monitor, 55 Standard NC Functions Available, Rosedale Products, Inc External Coolant Filtering System, Used only to Machine Aluminum Die Castings; ADC #324, Brother CNC-C00 Controls, Second Hand, DCM-4556

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