DIE CAST MACHINERY LLC

3246 West Monroe Street
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1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4604

Used Brother Model: TC-S2A 2 480 x 360 x 270 mm x-y-z axis travel Three Axis CNC Vertical Machining Centers (VMC)

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-S2A
Size:	2 480 x 360 x 270 mm x-y-z axis travel
ID Number:	DCM-4604

Brother - TC-S2A 2 480 x 360 x 270 mm x-y-z axis travel Three Axis CNC Vertical Machining Centers (VMC), Brother CNC-A00 Controls

View this machine online: DCM-4604



Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Nose:	10 hp/16,000 rpm/BT 30	7.3 kw/16,000 rpm/BT 30
Distance between table top and spindle nose end:	6.29 - 16.14 inches	160 - 430 mm
Table Size/Work Load:	23.6 x 11.8 inches/330 pounds	600 x 300 mm/150 kg
X-Axis Travel & Feedrate:	21.7 inches/1,417 inches per minute	480 mm/36 meters per minute
Y-Axis Travel & Feedrate:	15.7 inches/1.417 inches per minute	360 mm/36 meters per minute
Z-Axis Travel & Feedrate:	16.3 inches/1,968 inches per minute	270 mm/50 meters per minute
Cutting Feed Rates; X, Y/Z:	0.04 - 393/0.04 - 787 inches per minute	1 - 10,000/1 - 20,000 mm per minute
Number of Tool Stations:	14 tools	14 tools
Maximum Tool Length x Diameter x weight:	7.9 x 3.15 inches x 6.6 pounds	200 x 80 mm x 3.0 kg
Tool Change Time (Chip to Chip):	1.8 Seconds	1.8 Seconds
Overall Dimensions (L x D x H):	63.7 x 104.6 x 98.03 inches	1.617 x 2.658 x 2.490 meters
Machine Weight:	3,960 Pounds	1,800 kg

Features & Accessories:

- New in August 1999; Serial Number: 111269
- Brother CNC-A00 CNC Control
- Wired for Indexers (Indexer not included)
- Used only to Machine Aluminum Die Castings; ADC 322
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – Brother TC-S2A High Speed Three Axis Vertical CNC Drill Tap Machining Center	DCM-4571
Sold – Brother TC-S2A-O High Speed Three Axis Vertical CNC Drill Tap Machining Center	DCM-4572
Sold – Brother TC-S2D High Speed Three Axis Vertical CNC Drill Tap Machining Center	DCM-4573
Sold – Brother TC-S2D High Speed Three Axis Vertical CNC Drill Tap Machining Cent	DCM-4574
Sold – Brother TC-S2D High Speed Three Axis Vertical CNC Drill Tap Machining Center	DCM-4600
Sold – Brother TC-225 High Speed Three Axis Vertical CNC Drill Tap Machining Center	DCM-4603

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4604.

Photos - DCM-4604

Click any photo to open it full size on our website.



Photo 1 of DCM-4604 - view online

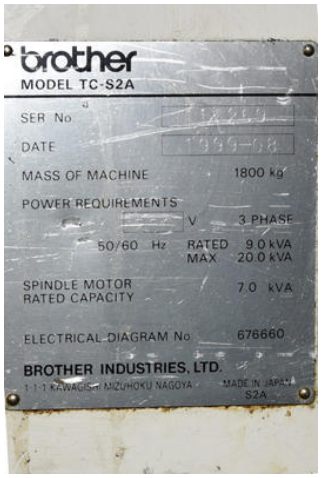

Photo 2 of DCM-4604 - view online



Photo 3 of DCM-4604 - view online



Photo 4 of DCM-4604 - view online



Photo 5 of DCM-4604 - view online



Photo 6 of DCM-4604 - view online

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Photos - DCM-4604 (continued)

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Photo 7 of DCM-4604 - view online



Photo 8 of DCM-4604 - view online



Photo 9 of DCM-4604 - view online

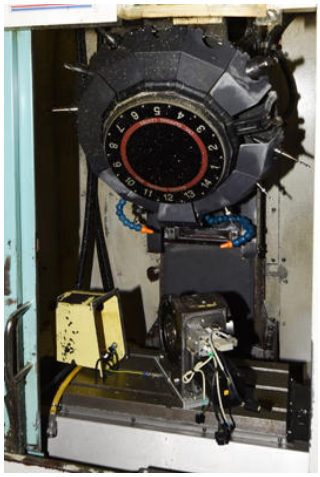

Photo 10 of DCM-4604 - view online

Description:

Used, Brother Model TC-S2A 2 480 x 360 x 270 mm x-y-z axis travel Three Axis CNC Vertical Machining Centers (VMC) For_Sale, Features Include: Brother CNC-A00 CNC Control, Wired for Indexers (Indexer not included), Used only to Machine Aluminum Die Castings; ADC 322, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-A00 controls, second Hand, DCM-4604

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.