DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
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Die Cast Machinery, LLC Inventory number: DCM-4569

Used Brother Model: TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-32Bn QT High Speed CNC Drill Tap Center
Size:	32 550 x 400 x 415 mm x-y-z axis travel
ID Number:	DCM-4569



Brother - TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-B00 Controls

View this machine online: DCM-4569

Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Nose:	13.4 hp/16,000 rpm/BT 30	10 kw/16,000 rpm/BT 30
Distance between table top and spindle nose end:	25.4 inches	645 mm
Table Size/Work Load:	23.6 x 16.7 inches/440 pounds	600 x 425 mm/200 kg
X-Axis Travel & Feedrate:	21.7 inches/2,756 inches per minute	550 mm/70 meters per minute
Y-Axis Travel & Feedrate:	15.7 inches/2,756 inches per minute	400 mm/70 meters per minute
Z-Axis Travel & Feedrate:	16.3 inches/2,756 inches per minute	415 mm/70 meters per minute
Cutting Feed Rates; X, Y, Z:	0.04 - 787 inches per minute	1 - 20,000 mm per minute
Automatic Tool Changer (ATC) Storage:	40 tools	40 tools
Maximum Tool Length x Diameter x weight:	7.9 x 4.9 inches x 7.7 pounds	200 x 125 mm x 3.5 kg
Tool Change Time (Chip to Chip):	2.0 Seconds	2.0 Seconds
Overall Dimensions (L x D x H):	127.4 x 69.2 x 92.5 inches	3.26 x 1.75 x 2.35 meters
Machine Weight:	7,700 Pounds	3,500 kg

Features & Accessories:

- New in November, 2012; Serial Number: 21840
- Brother CNC-B00; Simultaneously controlled axes: Positioning 5 axes (X, Y, Z, A, B) Interpolation Linear: 4 axes (X, Y, Z, one additional axis), Circular: 2 axes
- High Speed 180 Degree Indexing Work Tables (pallet changer)
- Wired for Indexers (Indexer not included)
- Rosedale Products, Inc External Coolant Filtering System
- Used only to Machine Aluminum Die Castings; ADC #384
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Other Machines:

Sold – Brother TC-32 Bn QT High Speed Three Axis Indexing Pallet Type Vertical CNC Drill Tap Machining Center DCM-4570

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4569.

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Photos - DCM-4569

Click any photo to open it full size on our website.



Photo 1 of DCM-4569 - view online

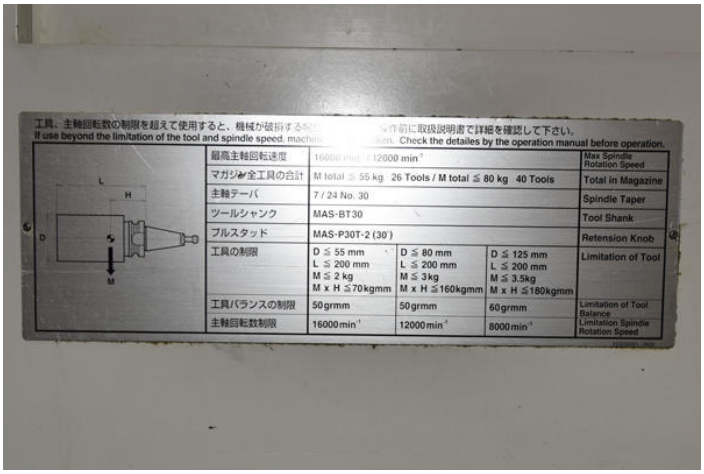


Photo 2 of DCM-4569 - view online



Photo 3 of DCM-4569 - view online



Photo 4 of DCM-4569 - view online



Photo 5 of DCM-4569 - view online



Photo 6 of DCM-4569 - view online

Photos - DCM-4569 (continued)

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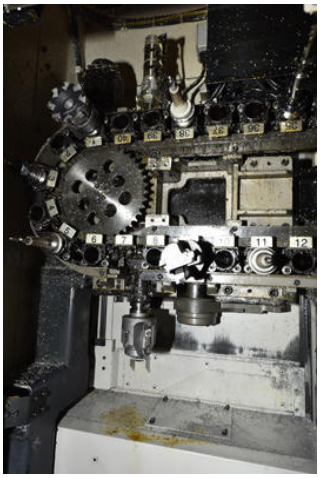


Photo 7 of DCM-4569 - view online

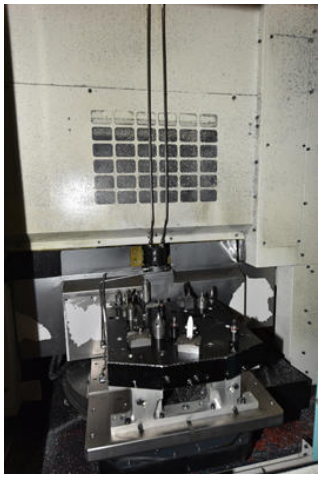


Photo 8 of DCM-4569 - view online



Photo 9 of DCM-4569 - view online



Photo 10 of DCM-4569 - view online

Description:

Used, Brother Model TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC-B00; Simultaneously controlled axes: Positioning 5 axes (X, Y, Z, A, B) Interpolation Linear: 4 axes (X, Y, Z, one additional axis), Circular: 2 axes, High Speed 180 Degree Indexing Work Tables (pallet changer), Wired for Indexers (Indexer not included), Rosedale Products, Inc External Coolant Filtering System, Used only to Machine Aluminum Die Castings; ADC #384, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-B00 Controls, Second Hand, DCM-4569

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.