DIE CAST MACHINERY LLC

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Die Cast Machinery, LLC Inventory number: DCM-4570

Used Brother Model: TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-32Bn QT High Speed CNC Drill Tap Center
Size:	32 550 x 400 x 415 mm x-y-z axis travel
ID Number:	DCM-4570



Brother - TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-B00 Controls

View this machine online: DCM-4570

Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Nose:	13.4 hp/16,000 rpm/BT 30	10 kw/16,000 rpm/BT 30
Distance between table top and spindle nose end:	25.4 inches	645 mm
Table Size/Work Load:	23.6 x 16.7 inches/440 pounds	600 x 425 mm/200 kg
X-Axis Travel & Feedrate:	21.7 inches/2,756 inches per minute	550 mm/70 meters per minute
Y-Axis Travel & Feedrate:	15.7 inches/2,756 inches per minute	400 mm/70 meters per minute
Z-Axis Travel & Feedrate:	16.3 inches/2,756 inches per minute	415 mm/70 meters per minute
Cutting Feed Rates; X, Y, Z:	0.04 - 787 inches per minute	1 - 20,000 mm per minute
Automatic Tool Changer (ATC) Storage:	40 tools	40 tools
Maximum Tool Length x Diameter x weight:	7.9 x 4.9 inches x 7.7 pounds	200 x 125 mm x 3.5 kg
Tool Change Time (Chip to Chip):	2.0 Seconds	2.0 Seconds
Overall Dimensions (L x D x H):	127.4 x 69.2 x 92.5 inches	3.26 x 1.75 x 2.35 meters
Machine Weight:	7,700 Pounds	3,500 kg

Features & Accessories:

- New in November, 2012; Serial Number: 21841
- Brother CNC-B00; Simultaneously controlled axes: Positioning 5 axes (X, Y, Z, A, B) Interpolation Linear: 4 axes (X, Y, Z, one additional axis), Circular: 2 axes
- High Speed 180 Degree Indexing Work Tables (pallet changer)
- Wired for Indexers (Indexer not included)
- Rosedale Products, Inc External Coolant Filtering System
- Used only to Machine Aluminum Die Castings; ADC #385
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Other Machines:

Sold – Brother TC-32Bn QT High Speed Three Axis Indexing Pallet Type Vertical CNC Drill Tap Machining Center DCM-4569

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4570.

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Photos - DCM-4570

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Photo 1 of DCM-4570 - view online



Photo 2 of DCM-4570 - view online



Photo 3 of DCM-4570 - view online



Photo 4 of DCM-4570 - view online

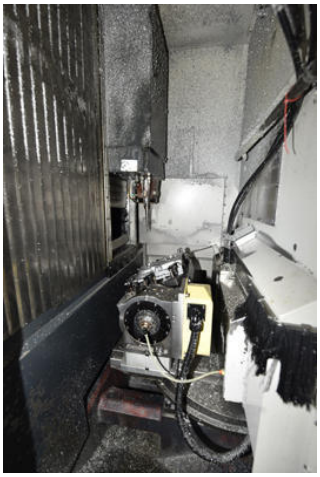

Photo 5 of DCM-4570 - view online

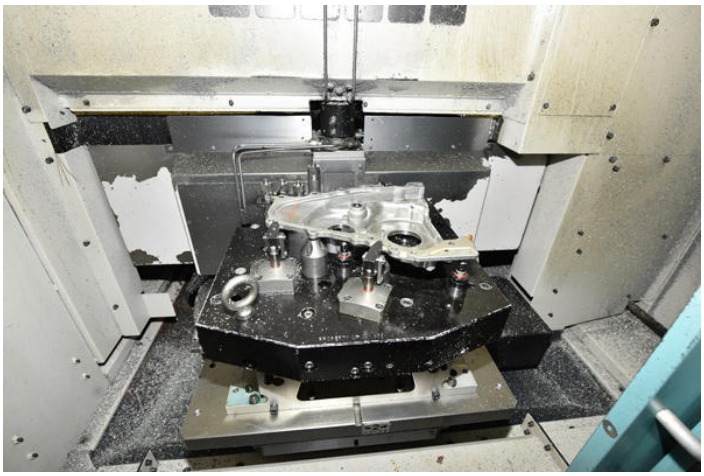

Photo 6 of DCM-4570 - view online

Photos - DCM-4570 (continued)

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Photo 7 of DCM-4570 - view online



Photo 8 of DCM-4570 - view online

Description:

Used, Brother Model TC-32Bn QT High Speed CNC Drill Tap Center 32 550 x 400 x 415 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC-B00; Simultaneously controlled axes: Positioning 5 axes (X, Y, Z, A, B) Interpolation Linear: 4 axes (X, Y, Z, one additional axis), Circular: 2 axes, High Speed 180 Degree Indexing Work Tables (pallet changer), Wired for Indexers (Indexer not included), Rosedale Products, Inc External Coolant Filtering System, Used only to Machine Aluminum Die Castings; ADC #385, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-B00 Controls, Second Hand, DCM-4570

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