DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4590

Used Brother Model: TC-324 High Speed CNC Drill Tap Center 32 420 x 300 x 250 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-324 High Speed CNC Drill Tap Center
Size:	32 420 x 300 x 250 mm x-y-z axis travel
ID Number:	DCM-4590

Brother - TC-324 High Speed CNC Drill Tap Center 32 420 x 300 x 250 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC 830 Controls

View this machine online: DCM-4590



Specifications

	U.S. Standard	Metric
Main Spindle Power/Taper:	6.56 hp/BT 30	4.9 kw/BT 30
Distance between table top and spindle nose end:	7.87 - 17.7 inches	200 - 450 mm
Table Size/Work Load:	19.68 x 11.81 inches/110 pounds	500 x 300 mm /50 kg
X-Axis Travel:	16.5 inch	420 mm
Y-Axis Travel:	12.6 inch	300 mm
Z-Axis Travel:	10.2 inches	250 mm
Automatic Tool Changer (ATC) Storage:	14 tools	14 tools
Tool Change Time (Tool to Tool):	1.2 Seconds	1.2 Seconds
Overall Dimensions (L x D x H):	75 x 69.2 x 92.5 inches	1.9 x 1.75 x 2.35 meters
Machine Weight:	6050 Pounds	2,750 kg

Features & Accessories:

- New in 1998 Serial Number 112033
- Brother CNC 830 Controls
- Used only to Machine Aluminum Die Castings; ADC #331
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-4590.

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Photos - DCM-4590

Click any photo to open it full size on our website.



Photo 1 of DCM-4590 - view online



Photo 2 of DCM-4590 - view online



Photo 3 of DCM-4590 - view online



Photo 4 of DCM-4590 - view online



Photo 5 of DCM-4590 - view online



Photo 6 of DCM-4590 - view online

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Description:

Used, Brother Model TC-324 High Speed CNC Drill Tap Center 32 420 x 300 x 250 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC 830 Controls, Used only to Machine Aluminum Die Castings; ADC #331, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC 830 Controls, Second Hand, DCM-4590

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