DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
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Die Cast Machinery, LLC Inventory number: DCM-4592

Used Brother Model: TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-32A High Speed CNC Drill Tap Center
Size:	32 450 x 320 x 410 mm x-y-z axis travel
ID Number:	DCM-4592

Brother - TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-A00 Controls

View this machine online: DCM-4592



Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Taper:	10.3 hp/16,000 rpm/BT 30	7.7 kw/16,000 rpm/BT 30
Distance between table top and spindle nose end:	7.9 - 24.0 inches	200 - 610 mm
Table Size/Work Load:	21.6 x 13.7 inches/176 pounds	550 x 350 mm/80 kg
X-Axis Travel & Feedrate:	17.7 inch/1,969 inches per minute	450 mm/50 meters per minute
Y-Axis Travel & Feedrate:	12.5 inch/1,969 inches per minute	320 mm/50 meters per minute
Z-Axis Travel & Feedrate:	16.1 inches/1,969 inches per minute	410 mm/50 meters per minute
Cutting Feed Rates; X, Y, Z:	0.04 - 787 inches per minute	1 - 20,000 mm per minute
Automatic Tool Changer (ATC) Storage:	26 tools	26 tools
Maximum Tool Length x Diameter x weight:	7.9 x 4.9 inches x 7.7 pounds	200 x 110 mm x 3.5 kg
Tool Change Time (Chip to Chip):	2.1 Seconds	2.1 Seconds
Overall Dimensions (L x D x H):	127.4 x 69.2 x 92.5 inches	3.26 x 1.75 x 2.35 meters
Machine Weight:	7,700 Pounds	3,500 kg

Features & Accessories:

- New in February 2001, Serial Number: 111565
- Brother CNC-A00; Conversational or G-code with Color LCD Monitor
- High Speed 180 Degree Indexing Work Tables (pallet changer)
- Wired for Indexers (Indexer not included)
- Used only to Machine Aluminum Die Castings; ADC #12
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4592.

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Photos - DCM-4592

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Photo 1 of DCM-4592 - view online



Photo 2 of DCM-4592 - view online



Photo 3 of DCM-4592 - view online



Photo 4 of DCM-4592 - view online



Photo 5 of DCM-4592 - view online



Photo 6 of DCM-4592 - view online

Photos - DCM-4592 (continued)

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Photo 7 of DCM-4592 - view online



Photo 8 of DCM-4592 - view online

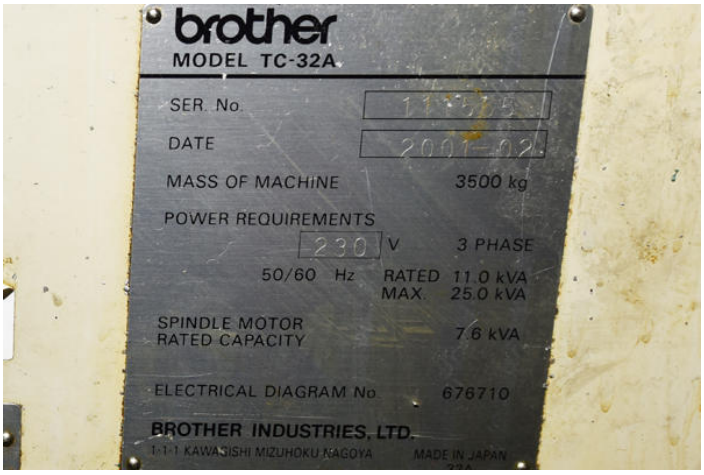

Photo 9 of DCM-4592 - view online

Description:

Used, Brother Model TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC-A00; Conversational or G-code with Color LCD Monitor, High Speed 180 Degree Indexing Work Tables (pallet changer), Wired for Indexers (Indexer not included), Used only to Machine Aluminum Die Castings; ADC #12, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-A00 Controls, Second Hand, DCM-4592

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purchase.