DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4594

Used Brother Model: TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-32A High Speed CNC Drill Tap Center
Size:	32 450 x 320 x 410 mm x-y-z axis travel
ID Number:	DCM-4594

Brother - TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-A00 Controls

View this machine online: DCM-4594



Specifications

	U.S. Standard	Metric
Main Spindle Power/Maximum Spindle Speed/Taper:	10.3 hp/16,000 rpm/BT 30	7.7 kw/16,000 rpm/BT 30
Distance between table top and spindle nose end:	7.9 - 24.0 inches	200 - 610 mm
Table Size/Work Load:	21.6 x 13.7 inches/176 pounds	550 x 350 mm/80 kg
X-Axis Travel & Feedrate:	17.7 inch/1,969 inches per minute	450 mm/50 meters per minute
Y-Axis Travel & Feedrate:	12.5 inch/1,969 inches per minute	320 mm/50 meters per minute
Z-Axis Travel & Feedrate:	16.1 inches/1,969 inches per minute	410 mm/50 meters per minute
Cutting Feed Rates; X, Y, Z:	0.04 - 787 inches per minute	1 - 20,000 mm per minute
Automatic Tool Changer (ATC) Storage:	26 tools	26 tools
Maximum Tool Length x Diameter x weight:	7.9 x 4.9 inches x 7.7 pounds	200 x 110 mm x 3.5 kg
Tool Change Time (Chip to Chip):	2.1 Seconds	2.1 Seconds
Overall Dimensions (L x D x H):	127.4 x 69.2 x 92.5 inches	3.26 x 1.75 x 2.35 meters
Machine Weight:	7,700 Pounds	3,500 kg

Features & Accessories:

- New in October 2003, Serial Number: 111915
- Brother CNC-A00; Conversational or G-code with Color LCD Monitor
- High Speed 180 Degree Indexing Work Tables (pallet changer)
- Wired for Indexers (Indexer not included)
- Used only to Machine Aluminum Die Castings; ADC #316
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4594.

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Photos - DCM-4594

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Photo 1 of DCM-4594 - view online



Photo 2 of DCM-4594 - view online



Photo 3 of DCM-4594 - view online



Photo 4 of DCM-4594 - view online



Photo 5 of DCM-4594 - view online



Photo 6 of DCM-4594 - view online

Photos - DCM-4594 (continued)

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Photo 7 of DCM-4594 - view online



Photo 8 of DCM-4594 - view online



Photo 9 of DCM-4594 - view online



Photo 10 of DCM-4594 - view online

Description:

Used, Brother Model TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410 mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC-A00; Conversational or G-code with Color LCD Monitor, High Speed 180 Degree Indexing Work Tables (pallet changer), Wired for Indexers (Indexer not included), Used only to Machine Aluminum Die Castings; ADC #316, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-A00 Controls, Second Hand, DCM-4594

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before

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purchase.