DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
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**Die Cast Machinery, LLC Inventory number: DCM-4598**

# Used Brother Model: TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

| | |
|---|---|
| **Status:** | **Sold** |
| **Manufacturer:** | Brother |
| **Model:** | TC-32A High Speed CNC Drill Tap Center |
| **Size:** | 32 450 x 320 x 410mm x-y-z axis travel |
| **ID Number:** | DCM-4598 |

Brother - TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-A00 Controls

**View this machine online: DCM-4598**




## *Specifications*

| | U.S. Standard | Metric |
|---|---|---|
| Main Spindle Power/Maximum Spindle Speed/Taper: | 10.3 hp/16,000 rpm/BT 30 | 7.7 kw/16,000 rpm/BT 30 |
| Distance between table top and spindle nose end: | 7.9 - 24.0 inches | 200 - 610 mm |
| Table Size/Work Load: | 21.6 x 13.7 inches/176 pounds | 550 x 350 mm/80 kg |
| X-Axis Travel & Feedrate: | 17.7 inch/1,969 inches per minute | 450 mm/50 meters per minute |
| Y-Axis Travel & Feedrate: | 12.5 inch/1,969 inches per minute | 320 mm/50 meters per minute |
| Z-Axis Travel & Feedrate: | 16.1 inches/1,969 inches per minute | 410 mm/50 meters per minute |
| Cutting Feed Rates; X, Y, Z: | 0.04 - 787 inches per minute | 1 - 20,000 mm per minute |
| Automatic Tool Changer (ATC) Storage: | 26 tools | 26 tools |
| Maximum Tool Length x Diameter x weight: | 7.9 x 4.9 inches x 7.7 pounds | 200 x 110 mm x 3.5 kg |
| Tool Change Time (Chip to Chip): | 2.1 Seconds | 2.1 Seconds |
| Overall Dimensions (L x D x H): | 127.4 x 69.2 x 92.5 inches | 3.26 x 1.75 x 2.35 meters |
| Machine Weight: | 7,700 Pounds | 3,500 kg |

## *Features & Accessories:*

- New in December, 1999; Serial Number: 111114
- Brother CNC-A00; Conversational or G-code with Color LCD Monitor
- High Speed 180 Degree Indexing Work Tables (pallet changer)
- Wired for Indexers (Indexer not included)
- Used only to Machine Aluminum Die Castings; ADC #310
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

## *Terms of Sale:*

**Price:** sold

**Shipping Terms:** Ex-works

Questions? Call (847) 360-9170 and mention DCM-4598.

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## Photos - DCM-4598

*Click any photo to open it full size on our website.*




Photo 1 of DCM-4598 - view online



Photo 2 of DCM-4598 - view online



Photo 3 of DCM-4598 - view online

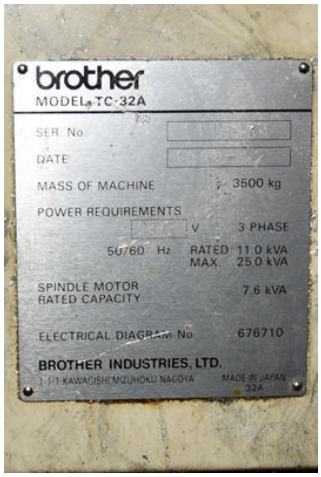


Photo 4 of DCM-4598 - view online

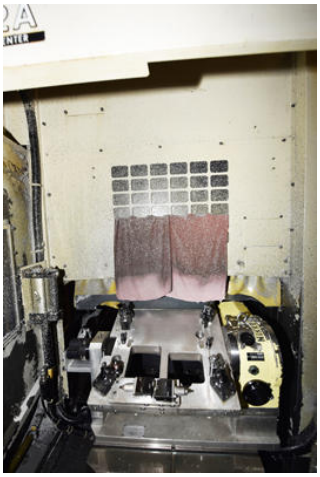

Photo 5 of DCM-4598 - view online




Photo 6 of DCM-4598 - view online

## Photos - DCM-4598 (continued)

*Click any photo to open it full size on our website.*



Photo 7 of DCM-4598 - view online



Photo 8 of DCM-4598 - view online



Photo 9 of DCM-4598 - view online



Photo 10 of DCM-4598 - view online



Photo 11 of DCM-4598 - view online



Photo 12 of DCM-4598 - view online

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## *Description:*

Used, Brother Model TC-32A High Speed CNC Drill Tap Center 32 450 x 320 x 410mm x-y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For Sale, Features include: Brother CNC-A00; Conversational or G-code with Color LCD Monitor, High Speed 180 Degree Indexing Work Tables (pallet changer), Wired for Indexers (Indexer not included), Used only to Machine Aluminum Die Castings; ADC #310, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC-A00 Controls, Second Hand, DCM-4598

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.