



Die Cast Machinery, LLC Inventory number: 4589

We offer for sale, subject to prior sale and the terms listed below:

Used Brother 321 TC-321 700 x 300 x 250 mm x-y-z axis travel High Speed 3 Axis Vertical CNC Drilling and Tapping Center with Tool Changer

Model: TC-321 High Speed CNC Drill Tap Center

New in 1995 Serial Number 111591

Status: Sold

Specifications:

Metric / U.S. Standard

Main Spindle Power/Taper:	4.1 kw/BT 30 / 5.49 hp/16,000 rpm/BT 30
Distance between table top and spindle nose end:	200 - 450 mm / 7.8 - 17.7 inches
Table Size/Work Load:	800 x 300 mm/50 kg / 31.49 x 13.7 inches/110 pounds
X-Axis Travel:	700 mm / 27.55 inch
Y-Axis Travel:	300 mm / 11.8 inch
Z-Axis Travel:	250 mm / 9.8 inches
Automatic Tool Changer (ATC) Storage:	10 tools / 10 tools
Tool Change Time (Tool to Tool):	1.9 Seconds / 1.9 Seconds
Overall Dimensions (L x D x H):	1.9 x 1.75 x 2.35 meters / 75 x 69.2 x 92.5 inches
Machine Weight:	2,900 kg / 6,380 Pounds

Features & Accessories:

Brother CNC 500 Controls

Used only to Machine Aluminum Die Castings; ADC #359

IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Terms of Sale:

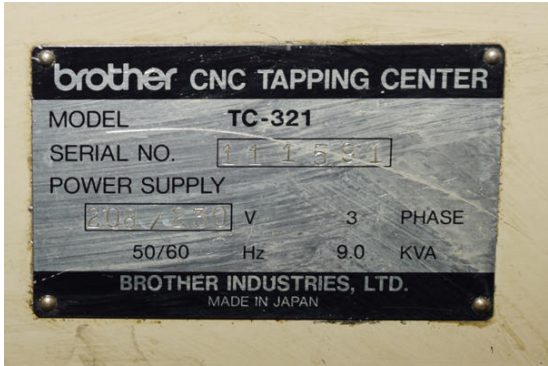
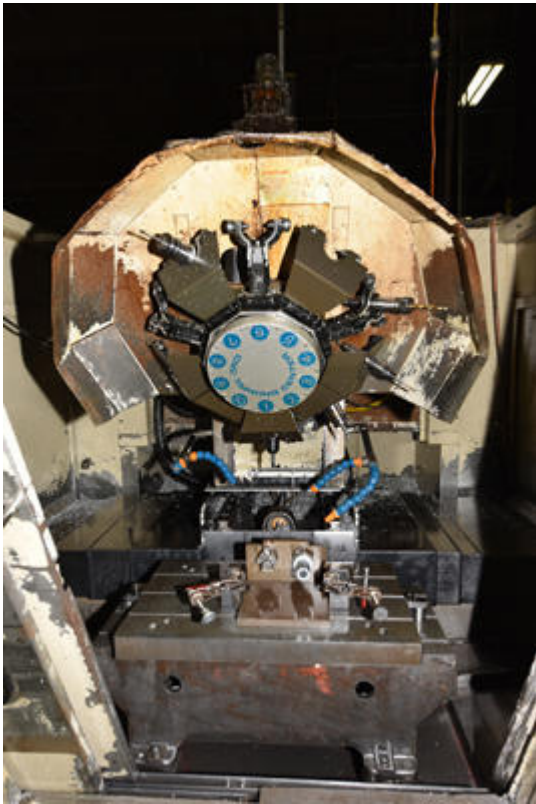
Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view





Description: Used, Brother Model TC-321 High Speed CNC Drill Tap Center 321 TC-321 700 x 300 x 250 mm x-y-z axis travel High Speed 3 Axis Vertical CNC Drilling and Tapping Center with Tool Changer For Sale, Features include: Brother CNC 500 Controls, Used only to Machine Aluminum Die Castings; ADC #359, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, , , Brother CNC 500 Controls, Second Hand, DCM-4589

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.