DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4591

Used Brother Model: TC-324N High Speed CNC Drill Tap Center 324 mm x-420 x 300 x 250 y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	**Sold**
Manufacturer:	Brother
Model:	TC-324N High Speed CNC Drill Tap Center
Size:	324 mm x-420 x 300 x 250 y-z axis travel
ID Number:	DCM-4591

Brother - TC-324N High Speed CNC Drill Tap Center 324 mm x-420 x 300 x 250 y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC 830 Controls

View this machine online: DCM-4591



Specifications

	U.S. Standard	Metric
Main Spindle Power/Taper:	6.56 hp/BT 30	4.9 kw/BT 30
Distance between table top and spindle nose end:	7.87 - 17.7 inches	200 - 450 mm
Table Size/Work Load:	19.68 x 11.81 inches/110 pounds	500 x 300 mm /50 kg
X-Axis Travel:	16.5 inch	420 mm
Y-Axis Travel:	12.6 inch	300 mm
Z-Axis Travel:	10.2 inches	250 mm
Automatic Tool Changer (ATC) Storage:	14 tools	14 tools
Tool Change Time (Tool to Tool):	1.2 Seconds	1.2 Seconds
Overall Dimensions (L x D x H):	75 x 69.2 x 92.5 inches	1.9 x 1.75 x 2.35 meters
Machine Weight:	6050 Pounds	2,750 kg

Features & Accessories:

- New in 1997 Serial Number 111854
- Brother CNC 830 Controls
- Used only to Machine Aluminum Die Castings; ADC #333
- IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-4591.

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Photos - DCM-4591

Click any photo to open it full size on our website.



Photo 1 of DCM-4591 - view online

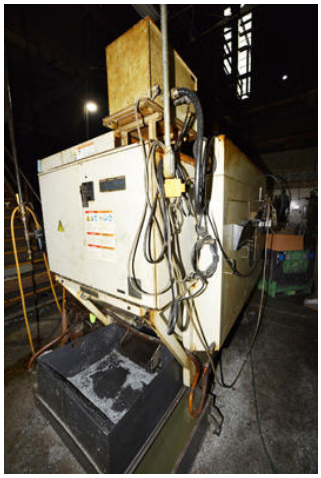

Photo 2 of DCM-4591 - view online



Photo 3 of DCM-4591 - view online

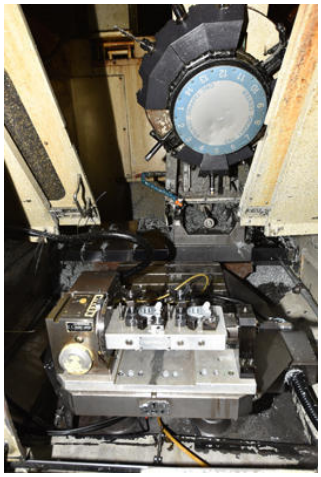

Photo 4 of DCM-4591 - view online



Photo 5 of DCM-4591 - view online

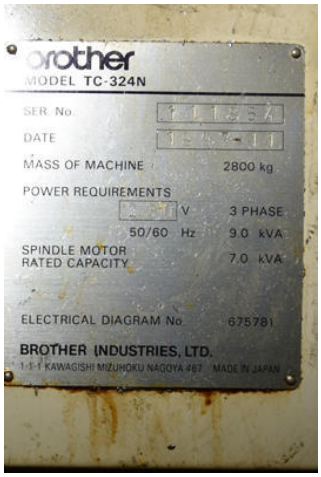

Photo 6 of DCM-4591 - view online

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Description:

Used, Brother Model TC-324N High Speed CNC Drill Tap Center 324 mm x-420 x 300 x 250 y-z axis travel CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For_Sale, Features Include: Brother CNC 830 Controls, Used only to Machine Aluminum Die Castings; ADC #333, IMPORTANT NOTE: Any 4th or 5th axis tables/Indexers in pictures are optional at additional cost, Brother CNC 830 controls, second Hand, DCM-4591

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.