DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

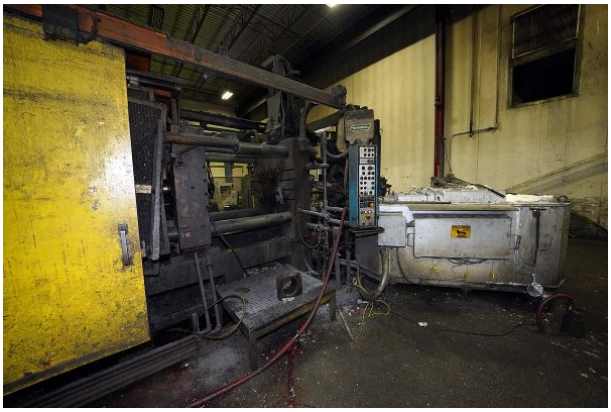
Die Cast Machinery, LLC Inventory number: DCM-6127

Used Buhler Model: H-630 B 740 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Buhler
Model:	H-630 B
Size:	740 Metric Ton
ID Number:	DCM-6127

Buhler - H-630 B 740 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Buhler Datacess Controls

View this machine online: DCM-6127



Specifications

	U.S. Standard	Metric
Locking Force:	814 tons	740 Metric Tons (7250 kn)
Tie Bar Diameter:	5.9 inches	150 mm
Clearance Between Tie Bars:	30.7 x 30.7 inches	780 x 780 mm
Die Thickness (minimum - maximum):	11.8 - 37.40 inches	300 - 950 mm
Die Stroke (maximum):	30.7 inches	780 mm
Moving Platen Size:	47.6 x 47.6 inches	1210 x 1210 mm
Shot Positions (Inserted, adjustable):	Center to -13.77	Center to -350 mm
Shot Stroke	22.8 inches	580 mm
Power	480/3/60	480/3/60
Machine Size	29.5 x 9.5 feet	9 x 2.9 m
Machine Weight	62,700 pounds	28,500 kg

Features & Accessories:

- Buhler Datacess control
- Hydraulic Bumper Plate Ejection System
- Hydraulic Motorized Die Height Adjustment
- Two (2) Auxiliary Hydraulic Side Core Circuits on Moving platen

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – Trim Press	DCM-6071
Sold – Rimrock Auto Ladle-Sprayer	DCM-6128
Sold – Fanuc Extractor Robot	DCM-6129
Sold – Pyrotek Electric Holding Furnace	DCM-6130

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Sold – Forced Air Cooling Conveyor DCM-6131

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-6127.

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Photos - DCM-6127

Click any photo to open it full size on our website.

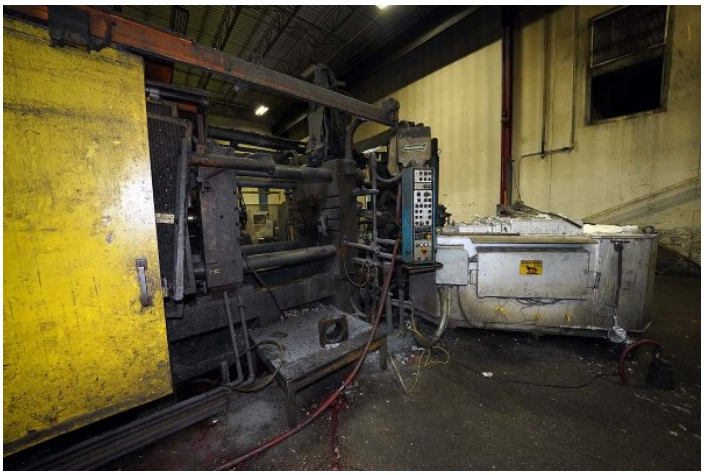


Photo 1 of DCM-6127 - view online



Photo 2 of DCM-6127 - view online



Photo 3 of DCM-6127 - view online



Photo 4 of DCM-6127 - view online



Photo 5 of DCM-6127 - view online



Photo 6 of DCM-6127 - view online

Photos - DCM-6127 (continued)

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Photo 7 of DCM-6127 - view online



Photo 8 of DCM-6127 - view online



Photo 9 of DCM-6127 - view online

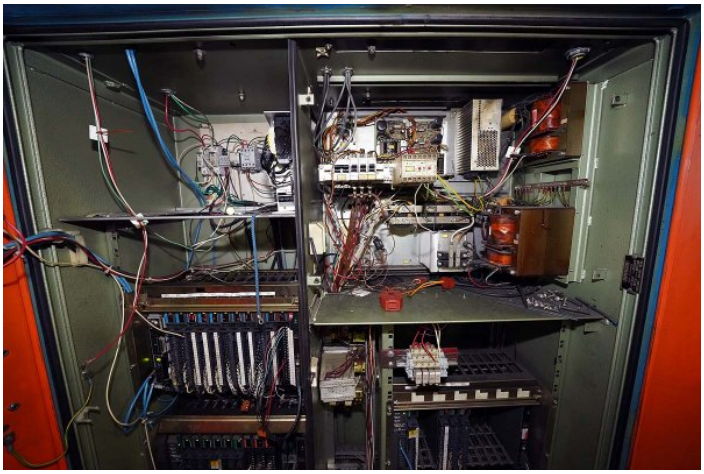


Photo 10 of DCM-6127 - view online

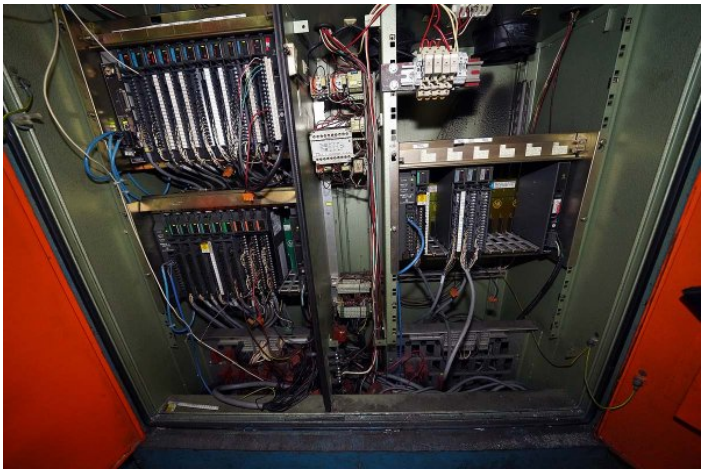


Photo 11 of DCM-6127 - view online

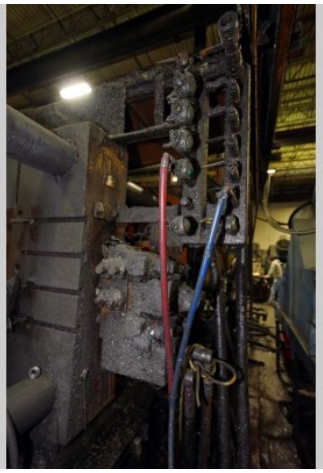


Photo 12 of DCM-6127 - view online

Photos - DCM-6127 (continued)

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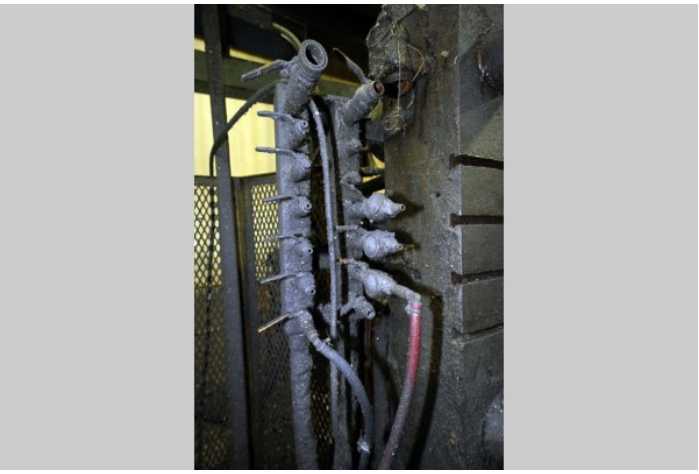


Photo 13 of DCM-6127 - view online

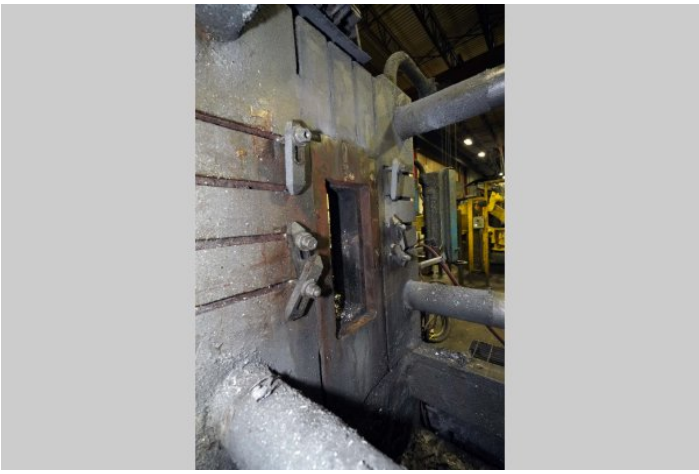


Photo 14 of DCM-6127 - view online

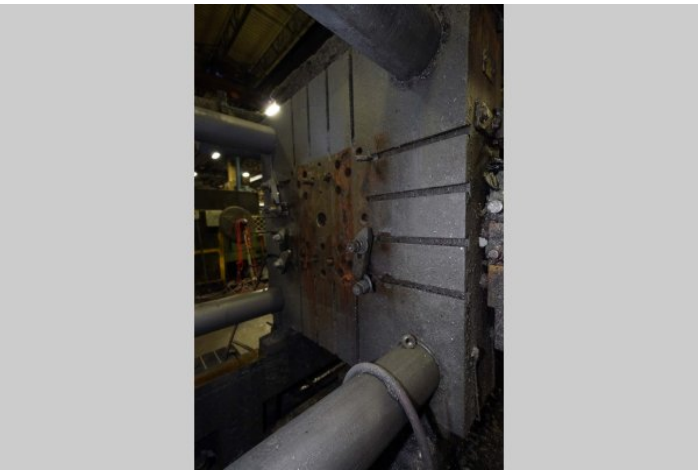


Photo 15 of DCM-6127 - view online

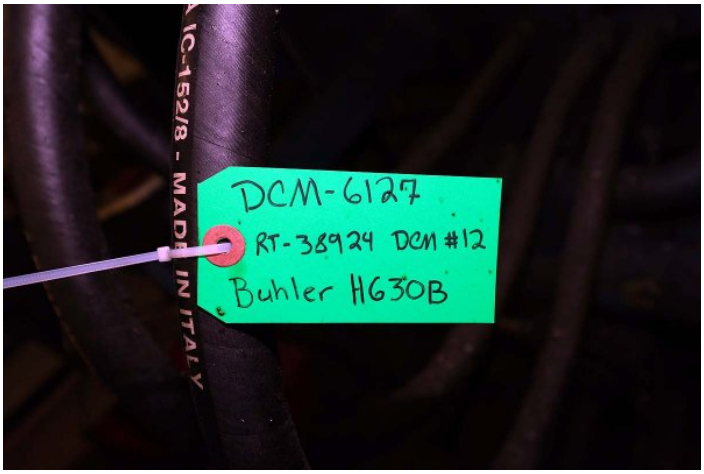


Photo 16 of DCM-6127 - view online

Description:

Used, Buhler Model H-630 B 740 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Buhler Datacess control, Hydraulic Bumper Plate Ejection System, Hydraulic Motorized Die Height Adjustment, Two (2) Auxiliary Hydraulic Side Core Circuits on Moving platen, Buhler Datacess controls, second Hand, DCM-6127

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