DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-3225

Used Dake Model: 100 Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press

Status:	**Sold**
Manufacturer:	Dake
Size:	100 Ton
ID Number:	DCM-3225

Dake - 100 Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press, GE-Fanuc 90-30 series PLC Controls

View this machine online: DCM-3225



Specifications

	U.S. Standard	Metric
Model:	N/A	N/A
Pressing Tonnage:	100 tons	90.72 tons
Number of Columns:	4	4
Tie Bar Diameter:	6.5 inches	165 mm
Daylight:	48 inches	1219.2 mm
Stroke:	26 inches	660.4 mm
Shut Height:	22 inches	558.8 mm
Clearance between Tie Bars (Left to Right):	60 inches	1524 mm
Clearance between Tie Bars (Front to Back):	31 inches	787.4 mm
Bed Size (Left to Right by Front to Back):	77 x 47 inches	1955.8 x 1193.8 mm
Cut out Size in Bed: (L/R x F/B)	18 x 10 inches	457.2 x 254 mm
Overall Size:	11 x 8 x 13 feet	3.35 x 2.43 x 3.96 meters

Features & Accessories:

- Air Safety Ratchet
- Drill & Tapped Bed and Moving Platen
- Dual Palm Buttons Operation
- Mechanical Ejector Bars
- Top Mounted Hydraulics

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – Prince Model: 1446 CCA 1600 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine DCM-3226

Sold – Striko Westofen Model: W 1700 SL ProDos 1700 kg Low Energy Electric Heated Aluminum Holding and Dosing Furnace	DCM-3227
Sold – Rimrock Model: 410 410-60 Inch Multi-Link Automatic Reciprocating Die Lubrication Sprayer for Die Casting and Foundry Operations	DCM-3228
Sold – ABB Model: IRB 7700 2.400 Meter Six Axis Foundry Rated Industrial Robot with Extractor Package/Gripper for Extracting Die Castings	DCM-3229

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-3225.

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Photos - DCM-3225

Click any photo to open it full size on our website.



Photo 1 of DCM-3225 - view online

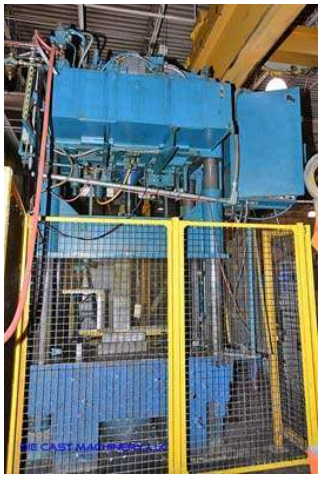

Photo 2 of DCM-3225 - view online



Photo 3 of DCM-3225 - view online



Photo 4 of DCM-3225 - view online



Photo 5 of DCM-3225 - view online



Photo 6 of DCM-3225 - view online

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Description:

Used, Dake Model 100 Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press For_Sale, Features Include: Air Safety Ratchet, Drill & Tapped Bed and Moving Platen, Dual Palm Buttons Operation, Mechanical Ejector Bars, Top Mounted Hydraulics, GE-Fanuc 90-30 series PLC controls, second Hand, DCM-3225

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.