DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-3726

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Ex-Cell-O B&T Model: DC-650-A 650 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Available**
Manufacturer:	Ex-Cell-O B&T
Model:	DC-650-A
Size:	650 Ton
ID Number:	DCM-3726

Ex-Cell-O B&T - DC-650-A 650 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Mitsubishi MELSEC FX Controls

View this machine online: DCM-3726



Specifications

	U.S. Standard	Metric
Rated Tonnage:	650 tons	589 tons
Tie Bar Diameter:	6.5 inches	165 mm
Clearance between Tie Bars (H x V):	32 x 32 inches	812 x 812 mm
Front Platen Size (T x H x V):	12 x 54 x 63 inches	304 x 1,371 x 1,600
Moving Platen Size (T x H x V):	12 x 54 x 54	304 x 1,371 x 1,371
Die Thickness (minimum to maximum):	12 - 32 inches	304 - 812
Die Stroke (adjustable):	15 - 21 inches	381 - 533
Shot Position Standard:	Center, -6 & -9 inches	Center, -152, 228 mm
Shot Cylinder Stroke:	18.5 - 23.5 inches	469 - 596 mm
Motor Size:	75 HP	56 kw
Machine Size (L x W x H):	26 x 8 x 10 feet	7.92 x 2.44 x 3.05 meters
Machine Weight:	68,000 pounds	31,820 kg

Features & Accessories:

- C-Frame Shot End with Hydraulic Shot Position Adjustment
- Inserted Shot Positions - Center, -6 & -9 inch
- Mitsubishi PLC Controls installed during rebuild
- Twin Cylinder Hydraulic Bumper Plate Ejection System
- Electric Motorized Die Height Adjustment System
- Two (2) auxiliary hydraulic side core circuits on moving platen

Terms of Sale:

Price: request quotation

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-3726.

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Photos - DCM-3726

Click any photo to open it full size on our website.



Photo 1 of DCM-3726 - view online



Photo 2 of DCM-3726 - view online



Photo 3 of DCM-3726 - view online



Photo 4 of DCM-3726 - view online



Photo 5 of DCM-3726 - view online



Photo 6 of DCM-3726 - view online

Photos - DCM-3726 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-3726 - view online



Photo 8 of DCM-3726 - view online

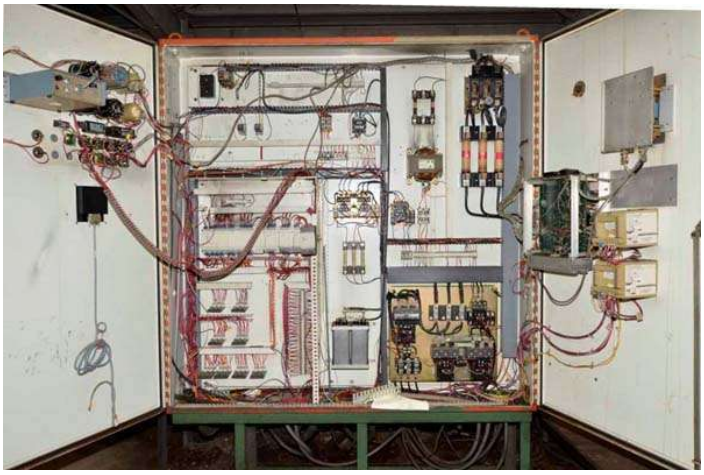

Photo 9 of DCM-3726 - view online

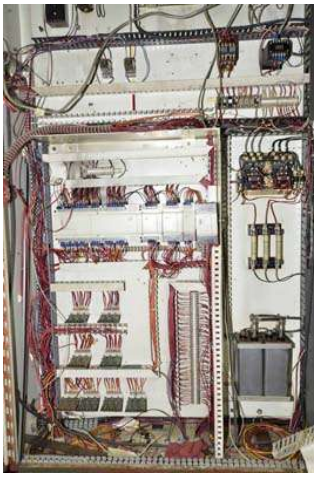

Photo 10 of DCM-3726 - view online



Photo 11 of DCM-3726 - view online

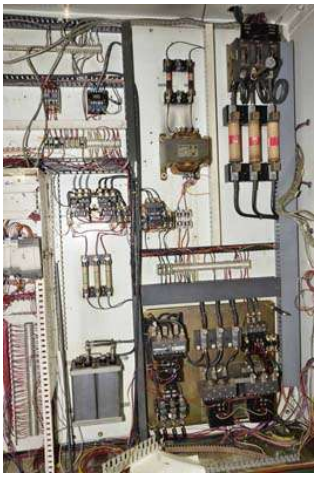

Photo 12 of DCM-3726 - view online

Photos - DCM-3726 (continued)

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Photo 13 of DCM-3726 - view online



Photo 14 of DCM-3726 - view online



Photo 15 of DCM-3726 - view online



Photo 16 of DCM-3726 - view online



Photo 17 of DCM-3726 - view online



Photo 18 of DCM-3726 - view online

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Description:

Used, Ex-Cell-O B&T Model DC-650-A 650 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: C-Frame Shot End with Hydraulic Shot Position Adjustment, Inserted Shot Positions - Center, -6 & -9 inch, Mitsubishi PLC Controls installed during rebuild, Twin Cylinder Hydraulic Bumper Plate Ejection System, Electric Motorized Die Height Adjustment System, Two (2) auxiliary hydraulic side core circuits on moving platen, Mitsubishi MELSEC FX Controls, Second Hand, DCM-3726

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.