DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-2795

Used Frech Model: DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Frech
Model:	DAK 1100-133-L RC
Size:	12100 kN
ID Number:	DCM-2795

Frech - DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Frech Data Controls

View this machine online: DCM-2795



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	1360 tons	12,100 kN
Platen Size:	68.11 x 68.11 inches	1730 x 1730 mm
Tie Bar Diameter:	8.070 inches	205 mm
Space Between Tie Bars:	45.28 inches	1150 mm
Shot Position (adjustable):	Center to -16.5 inches	0 - 420 mm
Die Stroke (minimum - maximum):	23.62 - 29.53 inches	600 - 750 mm
Die Thickness (minimum - maximum):	15.7 - 47.24 inches	400 - 1200
Ejector Platen Stroke:	7.99 inches	230 mm
Casting Volume:	82.93 - 469.45 cubic inches	1359 - 7693 cm3
Casting Injection Force:	91 - 149 tons	811 - 1330 kN
Approximate Weight:	116,600 pounds	53,000 KG
Approximate Machine Size:	31.9 x 12.8 x 12 Feet	9730 x 3900 x 3670

Features & Accessories:

- New in 2006
- Frech RC Real-Time Control of Die Filling
- Rimrock Model 510 two axis linear die sprayer with dual lube capabilities
- MPH low energy electric holding furnace with Thermaltech roof conversion
- ABB 6600 Foundry Grade Robot with end effector and program for ladling aluminum

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-2795.

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Photos - DCM-2795

Click any photo to open it full size on our website.



Photo 1 of DCM-2795 - view online



Photo 2 of DCM-2795 - view online



Photo 3 of DCM-2795 - view online



Photo 4 of DCM-2795 - view online



Photo 5 of DCM-2795 - view online



Photo 6 of DCM-2795 - view online

Photos - DCM-2795 (continued)

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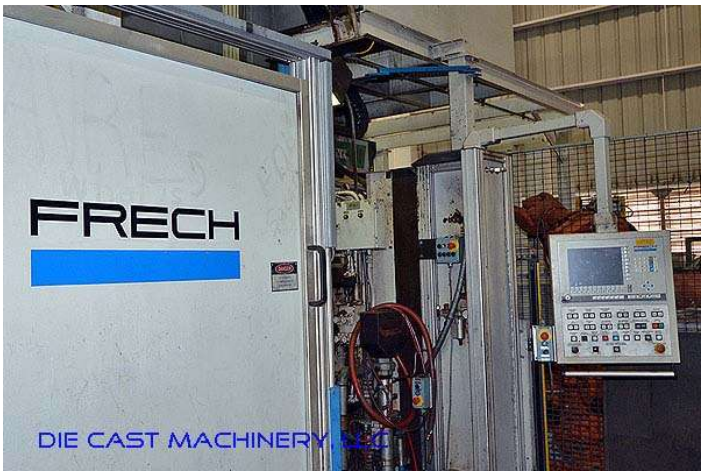


Photo 7 of DCM-2795 - view online

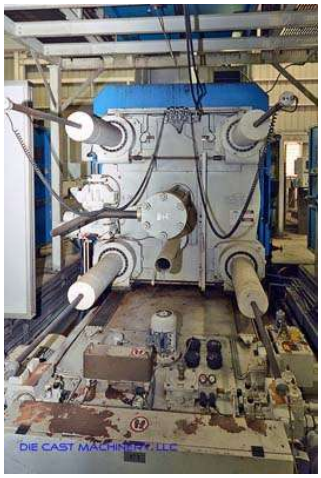


Photo 8 of DCM-2795 - view online



Photo 9 of DCM-2795 - view online



Photo 10 of DCM-2795 - view online

Description:

Used, Frech Model DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Frech RC Real-Time Control of Die Filling, Rimrock Model 510 two axis linear die sprayer with dual lube capabilities, MPH low energy electric holding furnace with Thermaltech roof conversion, ABB 6600 Foundry Grade Robot with end effector and program for ladling aluminum, Frech Data controls, second Hand, DCM-2795

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.