DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-5386

Used Frech Model: DAM 200 S 224 Metric Ton (2200 Kn) 246 U.S. Tons Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Frech
Model:	DAM 200 S
Size:	224 Metric Ton (2200 Kn) 246 U.S. Tons
ID Number:	DCM-5386

Frech - DAM 200 S 224 Metric Ton (2200 Kn) 246 U.S. Tons Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine, Allen Bradley ControLogix with PanelView Plus 1000 HMI Controls

View this machine online: DCM-5386



Specifications

	U.S. Standard	Metric
Clamping Force	246 tons	2200 Kn - 224 Metric Tons
Die Thickness (Minimum - Maximum)	9.84 to 23.62 inches	250 to 600 mm
Platen Dimensions (Horizontal x Vertical)	29.72 x 29.72 inches	755 x 755 mm
Clearance Between Tie Bars	19.68 x 19.68 inches	500 x 500 mm
Tie Bar Diameter	3.34 inches	85 mm
Closing Stroke	16.92 inches	430 mm
Maximum Injection Force	14.60 tons	13.25 tons
Injection Plunger Diameter	2.75, 3.14, 3.54 Inches	70, 80, 90 mm
Ejector Force	12.35 tons	11.21 tons
Ejector Stroke	3.93 inches	100 mm
Dry Cycles per Hour (DIN 24480)	780	780
Weight of Machine	17,636 pounds	8,000 KG

Features & Accessories:

- Fully Rebuilt with New Allen Bradley ControlLogix PLC Controls and Allen Bradley PanelView 1000 Color HMI
- Electric Motorized Die Height Adjustment System
- Hydraulic Bumper Plate Ejection System
- Hydraulic Nozzle Clamping
- Operator and Helper Side Safety Doors
- Frech High Capacity Electric Powered Zinc Melting and Holding Furnace
- Electric Nozzle Heaters

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-5386.

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Photos - DCM-5386

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Photo 1 of DCM-5386 - view online



Photo 2 of DCM-5386 - view online



Photo 3 of DCM-5386 - view online



Photo 4 of DCM-5386 - view online

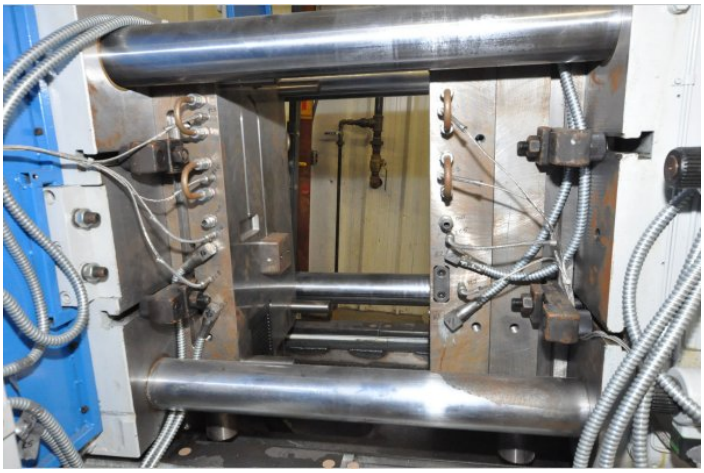

Photo 5 of DCM-5386 - view online



Photo 6 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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Photo 8 of DCM-5386 - view online



Photo 9 of DCM-5386 - view online



Photo 10 of DCM-5386 - view online



Photo 11 of DCM-5386 - view online



Photo 12 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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Photo 14 of DCM-5386 - view online



Photo 15 of DCM-5386 - view online



Photo 16 of DCM-5386 - view online

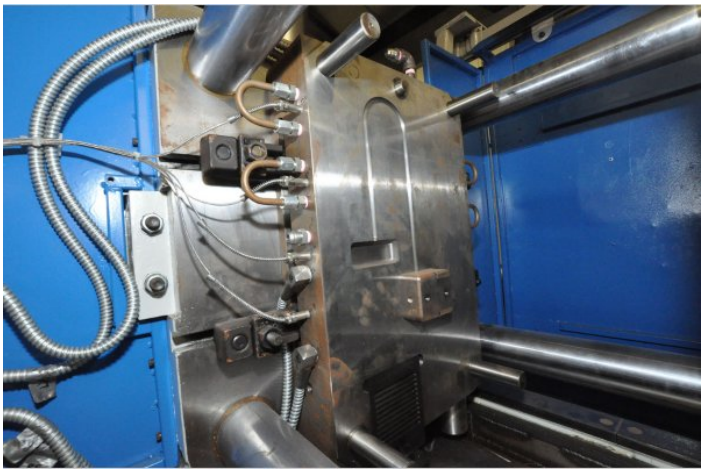

Photo 17 of DCM-5386 - view online

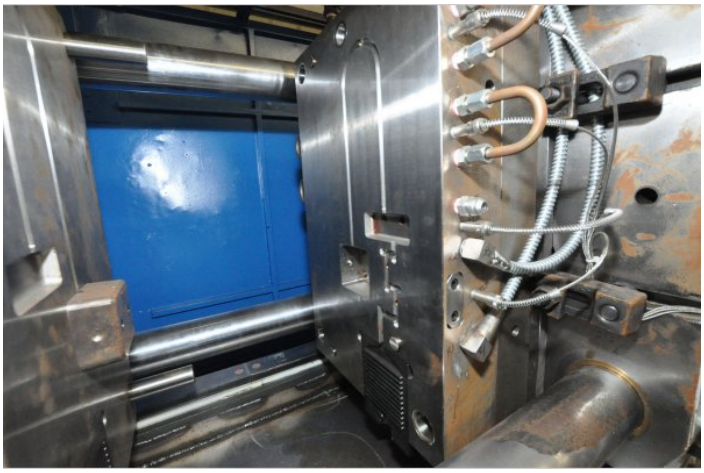

Photo 18 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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Photo 20 of DCM-5386 - view online



Photo 21 of DCM-5386 - view online



Photo 22 of DCM-5386 - view online



Photo 23 of DCM-5386 - view online



Photo 24 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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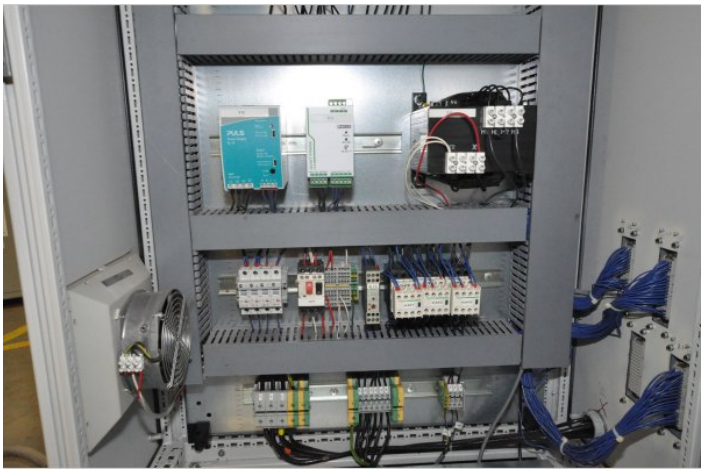
Photo 26 of DCM-5386 - view online



Photo 27 of DCM-5386 - view online



Photo 28 of DCM-5386 - view online



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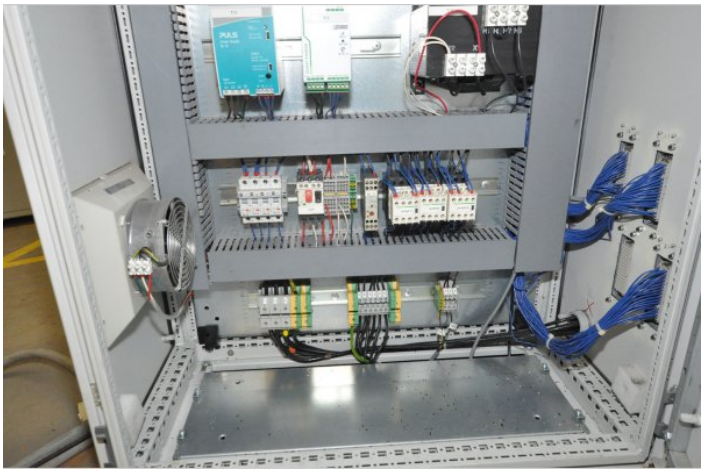

Photo 30 of DCM-5386 - view online

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Photo 31 of DCM-5386 - view online



Photo 32 of DCM-5386 - view online



Photo 33 of DCM-5386 - view online



Photo 34 of DCM-5386 - view online



Photo 35 of DCM-5386 - view online

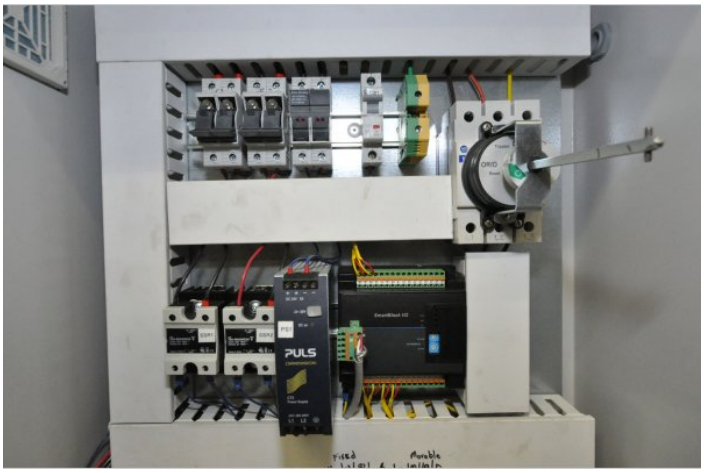

Photo 36 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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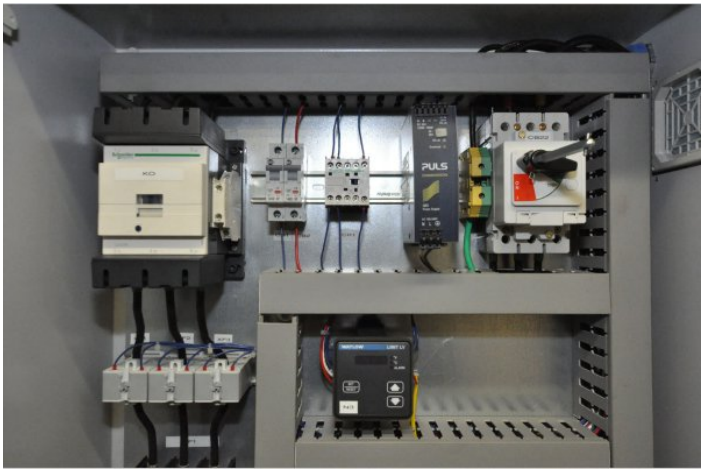
Photo 37 of DCM-5386 - view online



Photo 38 of DCM-5386 - view online



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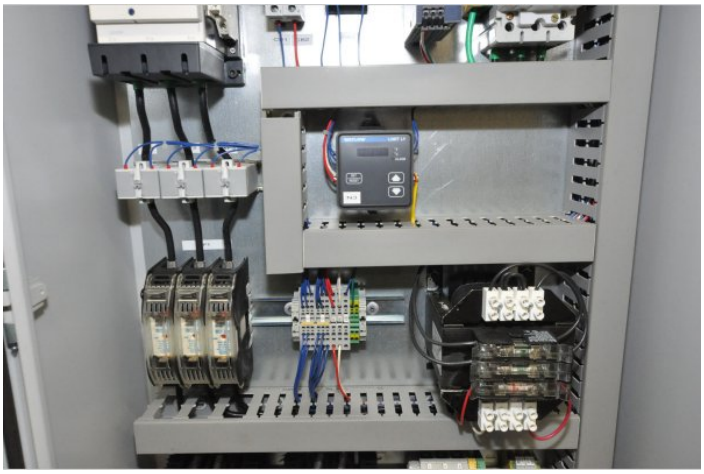

Photo 40 of DCM-5386 - view online



Photo 41 of DCM-5386 - view online



Photo 42 of DCM-5386 - view online

Photos - DCM-5386 (continued)

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Photo 44 of DCM-5386 - view online



Photo 45 of DCM-5386 - view online



Photo 46 of DCM-5386 - view online



Photo 47 of DCM-5386 - view online

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Description:

Used, Frech Model DAM 200 S 224 Metric Ton (2200 Kn) 246 U.S. Tons Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include: Electric Motorized Die Height Adjustment System, Hydraulic Bumper Plate Ejection System, Hydraulic Nozzle Clamping, Operator and Helper Side Safety Doors, Frech High Capacity Electric Powered Zinc Melting and Holding Furnace, Electric Nozzle Heaters, Allen Bradley ControLogix with PanelView Plus 1000 HMI controls, second Hand, DCM-5386

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