DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-5433

Used Gibson Model: 48x84-SH 48 x 84 inch Indexing Two Chamber Spinner Hanger Abrasive Shot Blast & Peening Machine

Status:	**Sold**
Manufacturer:	Gibson
Model:	48x84-SH
Size:	48 x 84 inch
ID Number:	DCM-5433

Gibson - 48x84-SH 48 x 84 inch Indexing Two Chamber Spinner Hanger Abrasive Shot Blast & Peening Machine, Gibson Controls

View this machine online: DCM-5433



Specifications

	U.S. Standard	Metric
Number of Blast Wheels & Power:	Four (4) @ 10 HP each	Four (4) @ 7.5 kw each
Number of Blast Chambers:	2 (two) 180 degree indexing	2 (two) 180 degree indexing
Blast Wheel Slinger RPM:	Four (4) @ 3,450 RPM	Four (4) @ 3,450 RPM
Workload Capacity (Hangers):	1,500 pounds	681.8 KG
Hanger Rotational Speed:	10.4 RPM	10.4 RPM
Work Envelope max (optimal):	48 x 84 (36 x 60 inches)	1219 x 2133 mm (914 x 1524)
Chamber Indexing Speed:	3.6 RPM	3.6 RPM
Required Ventilation:	6,700 CFM	190 CMM (cubic meters/minute)
Electrical Requirements w/o Dust Collector:	67 amps @ 480/3/60	67 amps @ 480/3/60 (56 kw)
Abrasive Charge Required:	9,000 pounds	4,082 KG
Machine Dimensions (width x depth x height):	218 x 152 x 217 inches	5,537 x 3,861 x 5,511 mm
Machine Weight:	24,500 pounds	11,113 KG

Features & Accessories:

- New in 2014 - Removed from Service in 2017 - Very Low Hour Machine
- Four (4) Blast Wheels allow for optimal blast pattern and production rate
- Two Chamber Design Allows for unlading & loading while machine is blasting is second chamber increasing productivity
- Manganese Steel Wear-Plates in Blast Chambers
- High Hook Weight Capacity
- Adjustable Abrasive Valve/Flow Rates to optimize Finish
- Spinner-Hanger Design Allows for 360 Degree Blasting of Parts

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-5433.

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Photos - DCM-5433

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Photo 1 of DCM-5433 - view online



Photo 2 of DCM-5433 - view online



Photo 3 of DCM-5433 - view online



Photo 4 of DCM-5433 - view online



Photo 5 of DCM-5433 - view online



Photo 6 of DCM-5433 - view online

Photos - DCM-5433 (continued)

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Photo 7 of DCM-5433 - view online

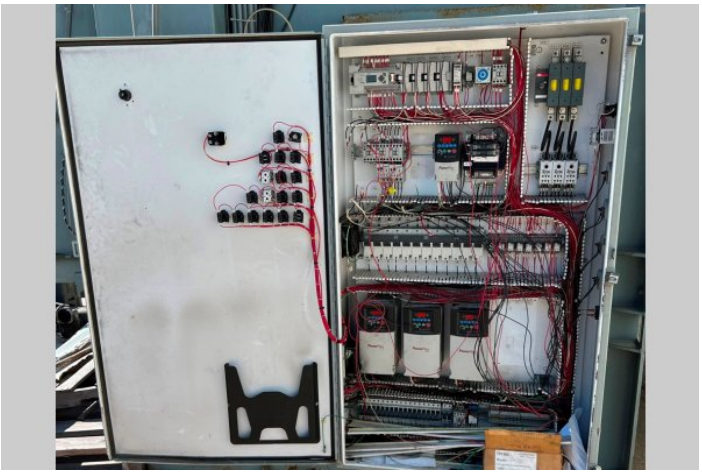

Photo 8 of DCM-5433 - view online

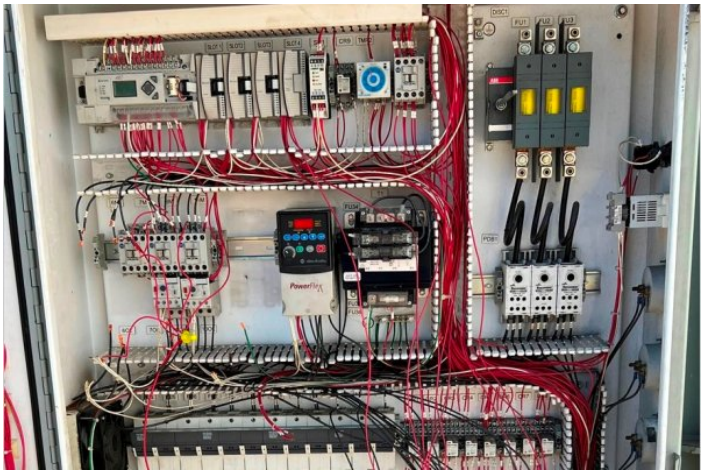

Photo 9 of DCM-5433 - view online

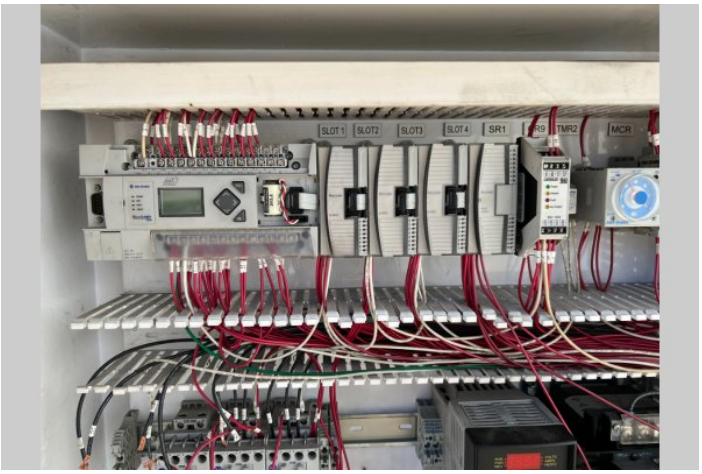

Photo 10 of DCM-5433 - view online

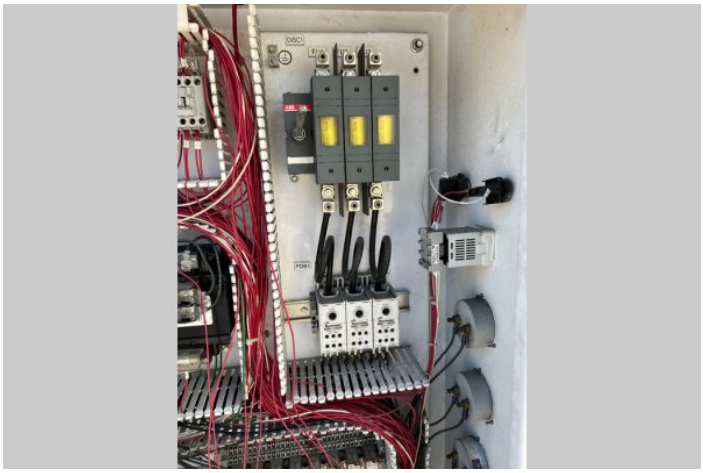

Photo 11 of DCM-5433 - view online



Photo 12 of DCM-5433 - view online

Photos - DCM-5433 (continued)

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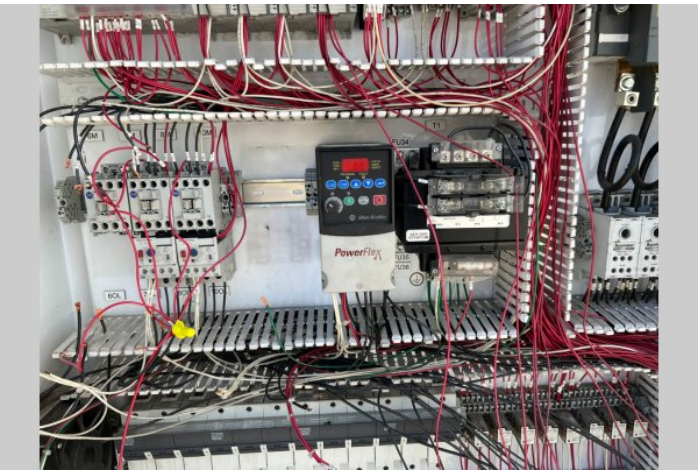

Photo 13 of DCM-5433 - view online

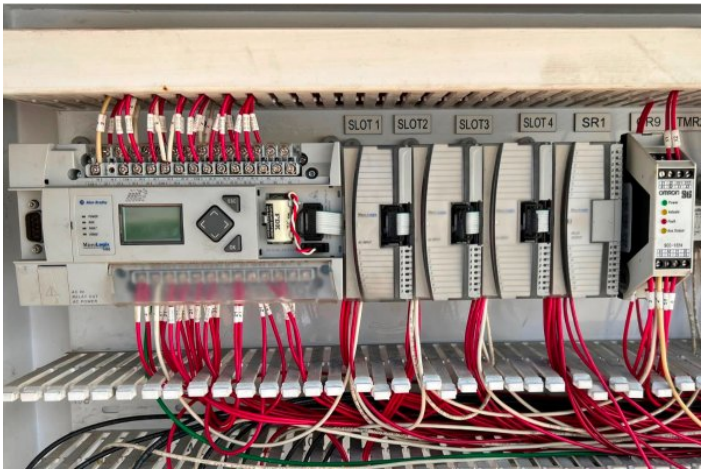

Photo 14 of DCM-5433 - view online



Photo 15 of DCM-5433 - view online



Photo 16 of DCM-5433 - view online



Photo 17 of DCM-5433 - view online

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Description:

Used, Gibson Model 48x84-SH 48 x 84 inch Indexing Two Chamber Spinner Hanger Abrasive Shot Blast & Peening Machine For_Sale, Features Include: Four (4) Blast Wheels allow for optimal blast pattern and production rate, Two Chamber Design Allows for unlading & loading while machine is blasting is second chamber increasing productivity, Manganese Steel Wear-Plates in Blast Chambers, High Hook Weight Capacity, Adjustable Abrasive Valve/Flow Rates to optimize Finish, Spinner-Hanger Design Allows for 360 Degree Blasting of Parts, Gibson controls, second Hand, DCM-5433

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