



Die Cast Machinery, LLC Inventory number: 1637

We offer for sale, subject to prior sale and the terms listed below:

Used HPM 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Model: II-1200-A

Status: **Sold**

<b>Specifications:</b>	<b>Metric / U.S. Standard</b>
Rated Tonnage:	1090 tons / 1200 tons
Tie Bar Diameter:	228 mm / 9 inches
Clearance Between Tie bars:	1143 x 1143 mm / 69 x 77.5 inches
Front Platen Size (T x W x H):	1752 x 1968 mm / 69 x 77.5 inches
Moving Platen Size (T x W x H):	1752 x 1752 mm / 69 x 69 inches
Die Thickness (min. - max.):	609.6 - 1117.6 mm / 24 - 50 inches
Die Stroke:	762 mm / 30 inches
Shot Positions:	0 and 381 mm below center / 0 and 15 inches below center
Cylinder Stroke:	812 - 952 mm / 32 - 38 inches
Motor Size:	812 - 952 mm / 35 x 10.3 x 11.5
Machine Size (L x W x H):	10.67 x 3.14 x 3.51 meters / 35 x 10.3 x 11.5
Machine Weight:	70,306 kg / 155,000 pounds

#### **Features & Accessories:**

Hydraulic Bumper Plate Ejection System  
Air Safety Ratchet  
Top Operator Side Automatic Tie Bar Puller  
Two Core Circuits on Moving Platen, 1 Core Circuit on Fixed Platen  
Adjustable Die Carrier (Moving Platen)  
Hydraulic Motorized Die Height Adjustment

#### **Terms of Sale:**

Price: [request quotation](#)

Shipping Terms: Ex-works

**Product Photos:**

*Click on any image for a larger view*

**Description:** Used, HPM Model II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For Sale, Features include: Hydraulic Bumper Plate Ejection System, Air Safety Ratchet, Top Operator Side Automatic Tie Bar Puller, Two Core Circuits on Moving Platen, 1 Core Circuit on Fixed Platen, Adjustable Die Carrier (Moving Platen), Hydraulic Motorized Die Height Adjustment, Allen-Bradley PLC 5/20 Controls, Second Hand, DCM-1637

**PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY:** Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.