DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-6193

Used HPM Model: II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	HPM
Model:	II-1200-A
Size:	1200 Ton
ID Number:	DCM-6193

HPM - II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Allen Bradley CompactLogix PLC Controls Controls

View this machine online: DCM-6193



Specifications

	U.S. Standard	Metric
Locking Force:	1200 tons	1090 tons
Tie Bar Diameter:	9 inches	228 mm
Clearance Between Tie Bars:	45 x 45 inches	1143 x 1143 mm
Die Thickness (minimum - maximum):	24 - 50 inches	609 - 1270 mm
Die Stroke (minimum - maximum):	24 - 30 inches	609 - 762 mm
Moving Platen Size:	69 x 69 inches	1752 x 1752 mm
Shot Positions (removable Insert):	Center, -9, -12 below center	Center, -228.6, -304.8 mm
Injection Cylinder Stroke:	32 - 38 inches	812 - 965 mm
Ejector Stroke & Force:	5 inches & 31.9 tons	127 mm & 29 tons
Main Motor Power:	75 HP	56 kw
Machine Size:	36 x 10.3 x 12.5 feet	10.97 x 3.15 x 3.81 meters
Machine Weight:	160,000 pounds	72,727 kg

Features & Accessories:

- Top Operator Side Automatic Tie Bar Puller System
- Hydraulic Powered Motorized Die Height Adjustment
- Hydraulic Bumper Plate Ejection System
- Trabon Automatic Lubrication System
- Auxiliary Hydraulic Side Core Circuits

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – Trim Press	DCM-6188
Sold – Fanuc Sprayer Robot	DCM-6194

Sold – Fanuc Extractor Robot	DCM-6195
Sold – Aluminum Dosing Furnace	DCM-6196

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-6193.

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Photos - DCM-6193

Click any photo to open it full size on our website.



Photo 1 of DCM-6193 - view online



Photo 2 of DCM-6193 - view online



Photo 3 of DCM-6193 - view online



Photo 4 of DCM-6193 - view online

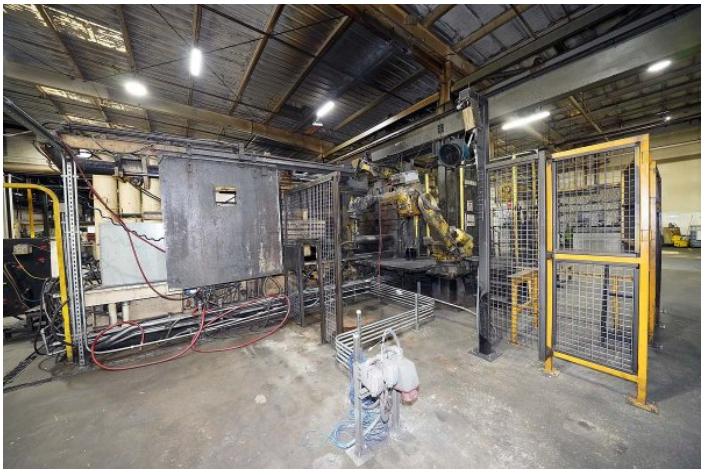

Photo 5 of DCM-6193 - view online

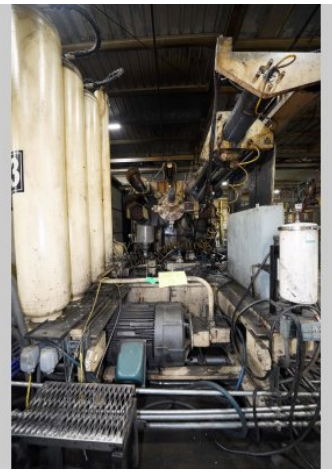

Photo 6 of DCM-6193 - view online

Photos - DCM-6193 (continued)

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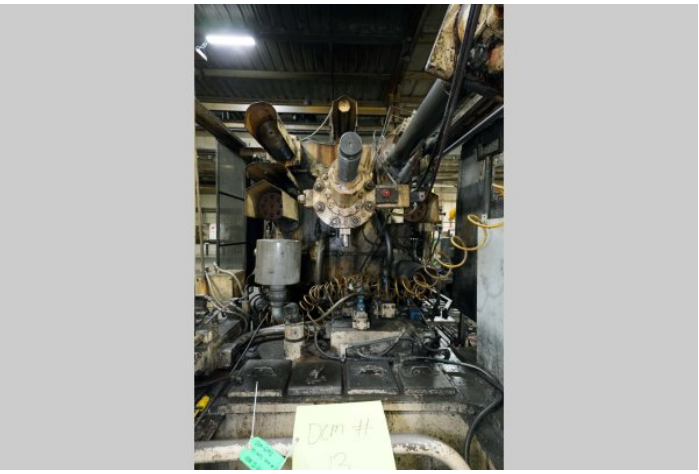

Photo 7 of DCM-6193 - view online



Photo 8 of DCM-6193 - view online

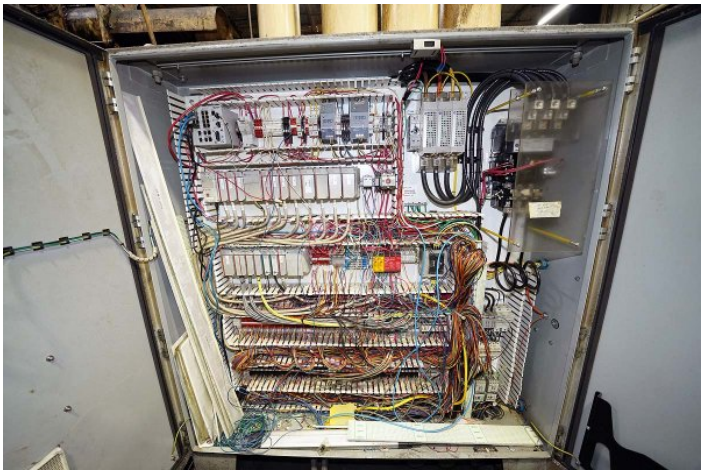

Photo 9 of DCM-6193 - view online

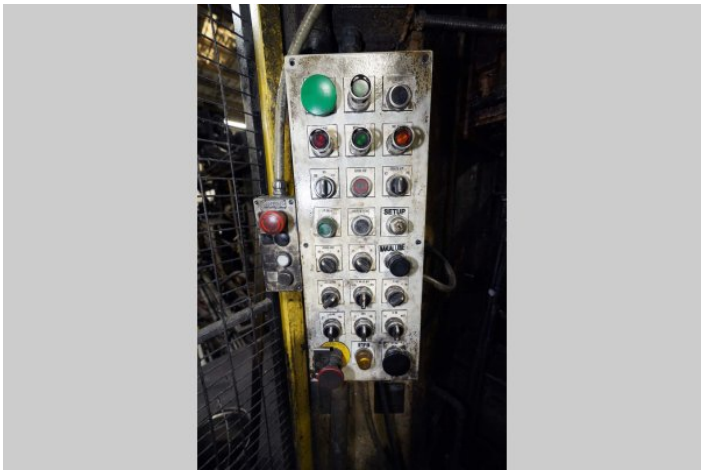

Photo 10 of DCM-6193 - view online

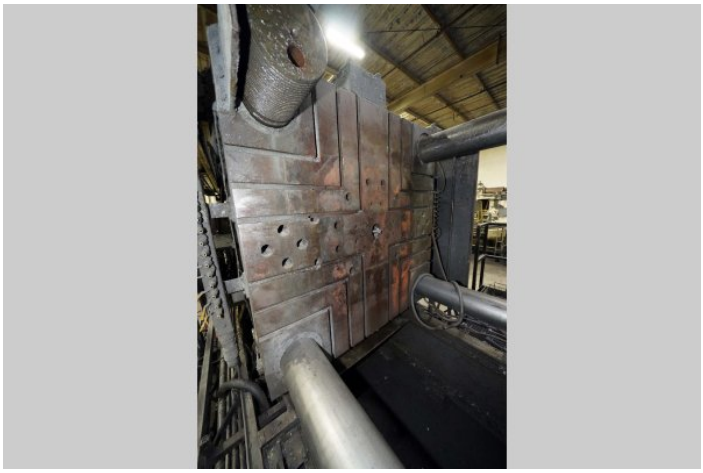

Photo 11 of DCM-6193 - view online

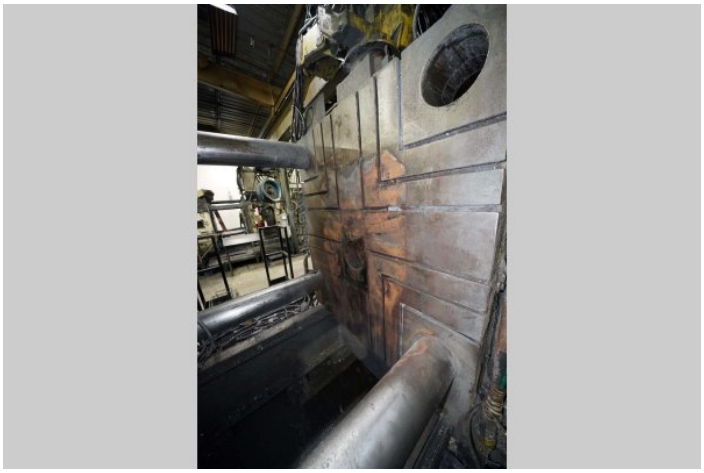

Photo 12 of DCM-6193 - view online

Photos - DCM-6193 (continued)

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Photo 13 of DCM-6193 - view online



Photo 14 of DCM-6193 - view online

Description:

Used, HPM Model II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Top Operator Side Automatic Tie Bar Puller System, Hydraulic Powered Motorized Die Height Adjustment, Hydraulic Bumper Plate Ejection System, Trabon Automatic Lubrication System, Auxiliary Hydraulic Side Core Circuits, Allen Bradley CompactLogix PLC Controls controls, second Hand, DCM-6193

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