DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-1632

Used HPM Model: II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	HPM
Model:	II-1200-A
Size:	1200 Ton
ID Number:	DCM-1632

HPM - II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen-Bradley PLC 5/20 Controls

View this machine online: DCM-1632

Specifications

	U.S. Standard	Metric
Rated Tonnage:	1200 tons	1090 tons
Tie Bar Diameter:	9 inches	228 mm
Clearance Between Tie bars:	45 x 45 inches	1143 x 1143 mm
Front Platen Size (T x W x H):	69 x 77.5 inches	1752 x 1968 mm
Moving Platen Size (T x W x H):	69 x 69 inches	1752 x 1752 mm
Die Thickness (min. - max.):	24 - 50 inches	609.6 - 1117.6 mm
Die Stroke:	30 inches	762 mm
Shot Positions:	0 and 15 inches below center	0 and 381 mm below center
Cylinder Stroke:	32 - 38 inches	812 - 952 mm
Motor Size:	75 HP	55.95 Kw
Machine Size (L x W x H):	35 x 10.3 x 11.5 feet	10.67 x 3.14 x 3.51 meters
Machine Weight:	155,000 pounds	70,306 kg

Features & Accessories:

- Dual Trabon Oil and Trabon Grease Lubrication Systems
- Hydraulic Motorized Die Height Adjustment
- Adjustable Die Stroke
- Adjustable Shot Stroke
- Top Operator Side Automatic Tie Bar Puller
- Adjustable Die Carrier (Moving Platen)

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1632.

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Description:

Used, HPM Model II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For Sale, Features include: Dual Trabon Oil and Trabon Grease Lubrication Systems, Hydraulic Motorized Die Height Adjustment, Adjustable Die Stroke, Adjustable Shot Stroke, Top Operator Side Automatic Tie Bar Puller, Adjustable Die Carrier (Moving Platen), Allen-Bradley PLC 5/20 Controls, Second Hand, DCM-1632

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.