DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

**Die Cast Machinery, LLC Inventory number: DCM-1655**

# Used HPM Model: II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

| | |
|---|---|
| **Status:** | **Sold** |
| **Manufacturer:** | HPM |
| **Model:** | II-1200-A |
| **Size:** | 1200 Ton |
| **ID Number:** | DCM-1655 |

HPM - II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley PLC 5/20 Programmable Controls

**View this machine online: DCM-1655**

## *Specifications*

| | U.S. Standard | Metric |
|---|---|---|
| Rated Tonnage: | 1200 tons | 1090 tons |
| Tie Bar Diameter: | 9 inches | 228 mm |
| Clearance Between Tie bars: | 45 x 45 inches | 1143 x 1143 mm |
| Front Platen Size (T x W x H): | 69 x 77.5 inches | 1752 x 1968 mm |
| Moving Platen Size (T x W x H): | 69 x 69 inches | 1752 x 1752 mm |
| Die Thickness (min. - max.): | 24 - 50 inches | 609.6 - 1117.6 mm |
| Die Stroke: | 30 inches | 762 mm |
| Shot Positions: | 0 and 15 inches below center | 0 and 381 mm below center |
| Cylinder Stroke: | 32 - 38 inches | 812 - 952 mm |
| Motor Size: | 75 HP | 55.95 Kw |
| Machine Size (L x W x H): | 35 x 10.3 x 11.5 feet | 10.67 x 3.14 x 3.51 meters |
| Machine Weight: | 155,000 pounds | 70,306 kg |

## *Features & Accessories:*

- Dual Trabon Oil and Trabon Grease Lubrication Systems
- Hydraulic Motorized Die Height Adjustment
- Adjustable Die Stroke
- Adjustable Shot Stroke
- Hydraulic Bumper Plate Ejection System
- Top Operator Side Automatic Tie Bar Puller

## *Terms of Sale:*

**Price:** sold

**Shipping Terms:** Ex-works

Questions? Call (847) 360-9170 and mention DCM-1655.

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

## Description:

Used, HPM Model II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For Sale, Features include: Dual Trabon Oil and Trabon Grease Lubrication Systems, Hydraulic Motorized Die Height Adjustment, Adjustable Die Stroke, Adjustable Shot Stroke, Hydraulic Bumper Plate Ejection System, Top Operator Side Automatic Tie Bar Puller, Allen Bradley PLC 5/20 Programmable Controls, Second Hand, DCM-1655

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.