



Die Cast Machinery, LLC Inventory number ??: 5314

We offer for sale, subject to availability, prior sale and the terms listed below:

Used HPM Model: D-250-Z 250 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Model: D-250-Z

Status: Available

Specifications:

Metric / U.S. Standard

Locking Force:	226.8 tons / 250 tons
Tie Bar Diameter:	101.6 mm / 4 inches
Clearance Between Tie Bars:	482.6 x 482.6 mm / 19 x 19 inches
Die Thickness (minimum - maximum):	254 - 609.6 mm / 10 - 24 inches
Die Stroke (minimum - maximum):	254 mm / 10 inches
Moving Platen Size (T x V x H) Stationary:	185.75 x 812.8 x 812.8 mm / 6.25 x 32 x 32 inches
Moving Platen Size (T x V x H) Moving:	146 x 812.8 x 812.8 mm / 5.75 x 32 x 32 inches
Shot Positions:	Center and 127 mm below center / Center and 5 inches below center
Cylinder Stroke:	184 mm / 7.25 inches
Power:	18.65 kw / 25 hp
Machine Size:	4.57 x 2.13 x 228.6 meters / 15 x 7 x 7.5 feet
Machine Weight:	9,071 kg / 20,000 pounds

Features & Accessories:

- Electric Motorized Die Height Adjustment
- One (1) Axillary Core Circuit on the Moving Platen
- Mechanical Ejection System
- Air Safety Ratchet Device
- Operator Side Automatic Parts Extractor

Terms of Sale:

Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view



Description: Used, HPM Model D-250-Z 250 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For Sale, Features include: Electric Motorized Die Height Adjustment , One (1) Axillary Core Circuit on the Moving Platen , Mechanical Ejection System, Air Safety Ratchet Device, Operator Side Automatic Parts Extractor, , Allen Bradley Relay Controls Controls, Second Hand, DCM-5314

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.