DIE CAST MACHINERY LLC

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Die Cast Machinery, LLC Inventory number: 4218
We offer for sale, subject to prior sale and the terms listed below:
Used HPM 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine
Model: II-400A
New in 1999
Status: **Sold**

Specifications:	***Metric / U.S. Standard***
Clamping (Locking) Force:	363 tons / 400 tons
Tie Bar Diameter:	127 mm / 5 inches
Clearance between Tie Bars (H x V):	609 x 609 mm / 24 x 24 inches
Moving Platen Size (H x V x T):	990 x 1109 x 196 mm / 39 x 43.7 x 7.75 inches
Stationary (Fixed) Platen Size (H x V x T):	990 x 1084 x 209 mm / 39 x 42.7 x 8.25 inches
Die Thickness (minimum to maximum):	304 - 762 mm / 12 - 30 inches
Die Stroke:	381 mm / 15 inches
Shot Cylinder Stroke:	470 mm / 18.5 inches
Shot Positions:	Center & -152 mm / Center & -6 inch
Main Motor:	30 kw / 40 hp
Overall Size:	2.04 x 6.52 x 2.99 meters / 6.7 x 21.4 x 9.8 feet
Weight:	15,454 kg / 34,000 pounds

Features & Accessories:

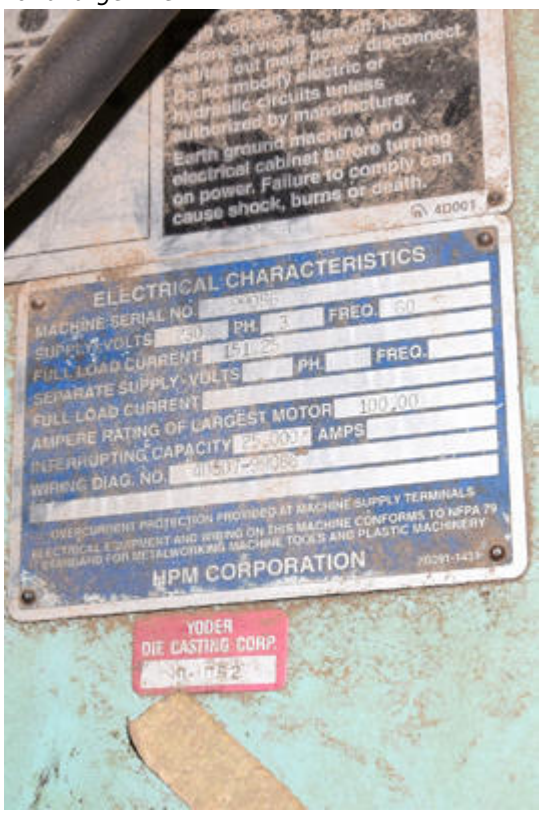
Top Operator Side Automatic Tie Bar Puller
Two (2) Core Circuits, One (1) for Moving Platen One (1) on Fixed Platen
Center Cylinder Hydrauilc Ejection and Fixed Bumper Plate Ejection System
Trabon Automatic Oil Lubrication System
Hydraulic Motorized Die Height Adjustment
Allen Bradley SLC 5/03 Programmable Controls

Terms of Sale:

Price: **request quotation**
Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view



Description: Used, HPM Model II-400A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For Sale, Features include: Top Operator Side Automatic Tie Bar Puller, Two (2) Core Circuits, One (1) for Moving Platen One (1) on Fixed Platen, Center Cylinder Hydrauilc Ejection and Fixed Bumper Plate Ejection System, Trabon Automatic Oil Lubrication System, Hydraulic Motorized Die Height Adjustment, Allen Bradley SLC 5/03 Programmable Controls, Allen Bradley SLC 5/03 Solid State Programmable Controls, Second Hand, DCM-4218

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.