DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-1613

Used HPM Model: II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	HPM
Model:	II-400-A
Size:	400 Ton
ID Number:	DCM-1613

HPM - II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley SLC 5/02 Controls

View this machine online: DCM-1613



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	400 tons	363 tons
Tie Bar Diameter:	5 inches	127 mm
Clearance between Tie Bars (H x V):	24 x 24 inches	609 x 609 mm
Moving Platen Size (H x V x T):	39 x 43.7 x 7.75 inches	990 x 1109 x 196 mm
Stationary (Fixed) Platen Size (H x V x T):	39 x 42.7 x 8.25 inches	990 x 1084 x 209 mm
Die Thickness (minimum to maximum):	12 - 30 inches	304 - 762 mm
Die Stroke:	15 inches	381 mm
Shot Cylinder Stroke:	18.5 inches	470 mm
Rated Dry Cycles Per Hour:	375	375
Main Motor:	40 hp	30 kw
Overall Size:	6.7 x 21.4 x 9.8 feet	2.04 x 6.52 x 2.99 meters
Weight:	34,000 pounds	15,454 kg

Features & Accessories:

- Three Core Circuits
- Automatic Top Operator Tie Bar Puling System
- Hydraulic Bumper Platen Ejection System
- Allen Bradley SLC 5/02 Controls with Panel View 550

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-1613.

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Photos - DCM-1613

Click any photo to open it full size on our website.



Photo 1 of DCM-1613 - view online



Photo 2 of DCM-1613 - view online



Photo 3 of DCM-1613 - view online

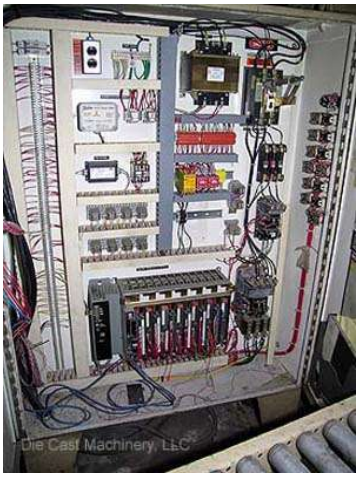


Photo 4 of DCM-1613 - view online

Description:

Used, HPM Model II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Three Core Circuits, Automatic Top Operator Tie Bar Puling System, Hydraulic Bumper Platen Ejection System, Allen Bradley SLC 5/02 Controls with Panel View 550, Allen Bradley SLC 5/02 controls, second Hand, DCM-1613

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.