DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-1746

Used HPM Model: II-400A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	HPM
Model:	II-400A
Size:	400 Ton
ID Number:	DCM-1746

HPM - II-400A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley PLC 5/15 Programmable Controls

View this machine online: DCM-1746



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	400 tons	363 tons
Tie Bar Diameter:	5 inches	127 mm
Clearance between Tie Bars (H x V):	24 x 24 inches	609 x 609 mm
Moving Platen Size (H x V x T):	39 x 43.7 x 7.75 inches	990 x 1109 x 196 mm
Stationary (Fixed) Platen Size (H x V x T):	39 x 42.7 x 8.25 inches	990 x 1084 x 209 mm
Die Thickness (minimum to maximum):	12 - 30 inches	304 - 762 mm
Die Stroke:	15 inches	381 mm
Shot Cylinder Stroke:	18.5 inches	470 mm
Rated Dry Cycles Per Hour:	375	375
Main Motor:	40 hp	30 kw
Overall Size:	6.7 x 21.4 x 9.8 feet	2.04 x 6.52 x 2.99 meters
Weight:	34,000 pounds	15,454 kg

Features & Accessories:

- Top Operator Side Automatic Tie Bar Puller
- Three (3) Core Circuits on Moving Platen
- Hydraulic Bumper Plate Ejection System
- Trabon Automatic Oil Lubrication System
- Hydraulic Motorized Die Height Adjustment
- Allen Bradley PLC 5/15 Programmable Controller with Allen Bradley

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1746.

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Photos - DCM-1746

Click any photo to open it full size on our website.



Photo 1 of DCM-1746 - view online

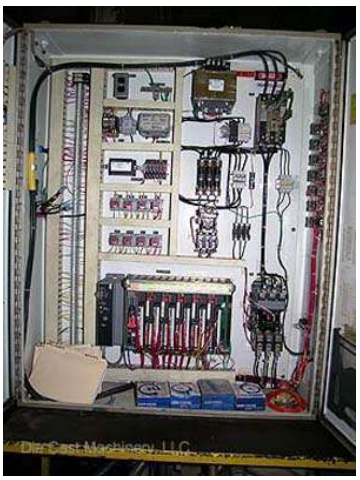


Photo 2 of DCM-1746 - view online



Photo 3 of DCM-1746 - view online



Photo 4 of DCM-1746 - view online



Photo 5 of DCM-1746 - view online



Photo 6 of DCM-1746 - view online

Photos - DCM-1746 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-1746 - view online



Photo 8 of DCM-1746 - view online

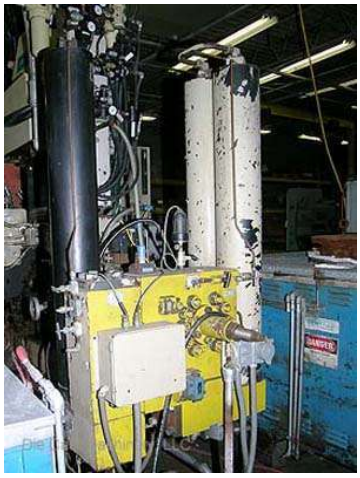


Photo 9 of DCM-1746 - view online

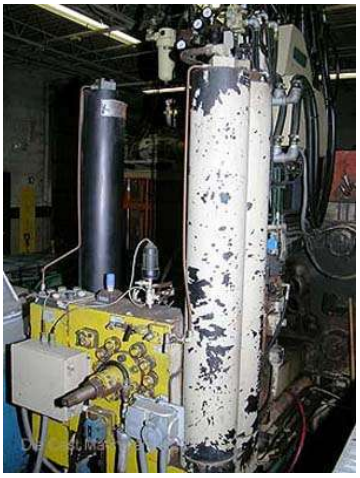


Photo 10 of DCM-1746 - view online



Photo 11 of DCM-1746 - view online

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Description:

Used, HPM Model II-400A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Top Operator Side Automatic Tie Bar Puller, Three (3) Core Circuits on Moving Platen, Hydraulic Bumper Plate Ejection System, Trabon Automatic Oil Lubrication System, Hydraulic Motorized Die Height Adjustment, Allen Bradley PLC 5/15 Programmable Controller with Allen Bradley, Allen Bradley PLC 5/15 Programmable controls, second Hand, DCM-1746

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.