DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
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Die Cast Machinery, LLC Inventory number: DCM-1784

Used HPM Model: II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	HPM
Model:	II-400-A
Size:	400 Ton
ID Number:	DCM-1784

HPM - II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley SLC 5/01 Controls

View this machine online: DCM-1784



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	400 tons	363 tons
Tie Bar Diameter:	5 inches	127 mm
Clearance between Tie Bars (H x V):	24 x 24 inches	609 x 609 mm
Moving Platen Size (H x V x T):	39 x 43.7 x 7.75 inches	990 x 1109 x 196 mm
Stationary (Fixed) Platen Size (H x V x T):	39 x 42.7 x 8.25 inches	990 x 1084 x 209 mm
Die Thickness (minimum to maximum):	12 - 30 inches	304 - 762 mm
Die Stroke:	15 inches	381 mm
Shot Cylinder Stroke:	18.5 inches	470 mm
Rated Dry Cycles Per Hour:	375	375
Main Motor:	40 hp	30 kw
Overall Size:	6.7 x 21.4 x 9.8 feet	2.04 x 6.52 x 2.99 meters
Weight:	34,000 pounds	15,454 kg

Features & Accessories:

- Rebuilt September 2003
- Three Core Circuits
- Motorized Die Height Adjustment
- Hydraulic Bumper Platen Ejection System
- Allen Bradley SLC 5/01 Controls

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1784.

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Photos - DCM-1784

Click any photo to open it full size on our website.



Photo 1 of DCM-1784 - view online



Photo 2 of DCM-1784 - view online



Photo 3 of DCM-1784 - view online



Photo 4 of DCM-1784 - view online

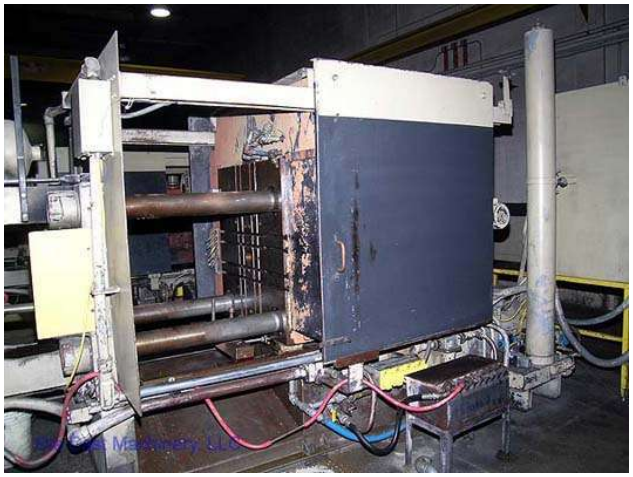

Photo 5 of DCM-1784 - view online



Photo 6 of DCM-1784 - view online

Photos - DCM-1784 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-1784 - view online



Photo 8 of DCM-1784 - view online

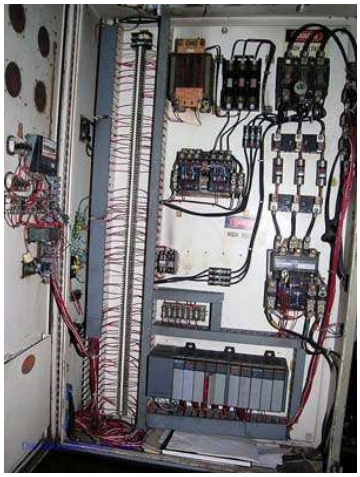

Photo 9 of DCM-1784 - view online

Description:

Used, HPM Model II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Three Core Circuits, Motorized Die Height Adjustment, Hydraulic Bumper Platen Ejection System, Allen Bradley SLC 5/01 Controls, Allen Bradley SLC 5/01 controls, second Hand, DCM-1784

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