



Die Cast Machinery, LLC Inventory number ??: 5599

We offer for sale, subject to availability, prior sale and the terms listed below:

Used HPM Model: II-400-Z 400 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Model: II-400-Z

Status: Available

Specifications:

Metric / U.S. Standard

Clamping (Locking) Force:	363 tons / 400 tons
Tie Bar Diameter:	127 mm / 5 inches
Clearance between Tie Bars (H x V):	609 x 609 mm / 24 x 24 inches
Moving Platen Size (H x V x T)	990 x 1109 x 196 mm / 39 x 43.7 x 7.75 inches
Die Thickness (minimum to maximum):	304 - 762 mm / 12 - 30 inches
Die Stroke:	381 mm / 15 inches
Shot Positions:	Center & -152 mm below center / Center & -6
Shot Cylinder Stroke:	184 mm / 7.25 inches
Rated Dry Cycles Per Hour:	575 / 575
Main Motor:	30 kw / 40 hp
Overall Size:	1.74 x 5.85 x 2.9 meters / 5.7 x 19.2 x 9.5 feet
Weight:	14,514 kg / 32,000 pounds

Features & Accessories:

Air Safety Ratchet Device, Automatic Oil Type Lubrication System, Continuous Filtering System of Hydraulic Fluid
Fully Automatic Tie Bar Puller of Top Operator Side Tie Bar, Hydraulic Motorized Die Height Adjustment System
Hydraulic Center Platen Ejection System plus Fixed Mechanical Bumper Plate
Hydraulic Clamping System for Gooseneck and Nozzle, Two (2) Auxiliary Hydraulic Core-Pull Circuits on Moving Platen
Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters
Rimrock 414 High Speed Linear Die Spray System, Machine features Allen Bradley PLC 5/03 with Full Color HMI,

Terms of Sale:

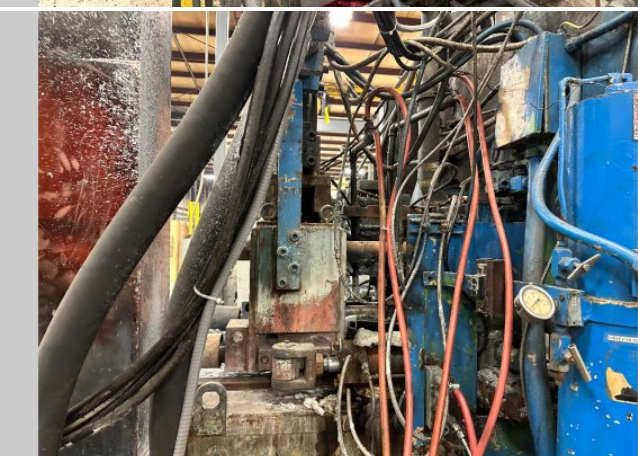
Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view







Description: Used, HPM Model II-400-Z 400 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For Sale, Features include: Air Safety Ratchet Device, Automatic Oil Type Lubrication System, Continuous Filtering System of Hydraulic Fluid, Fully Automatic Tie Bar Puller of Top Operator Side Tie Bar, Hydraulic Motorized Die Height Adjustment System, Hydraulic Center Platen Ejection System plus Fixed Mechanical Bumper Plate, Hydraulic Clamping System for Gooseneck and Nozzle, Two (2) Auxiliary Hydraulic Core-Pull Circuits on Moving Platen, Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters, Rimrock 414 High Speed Linear Die Spray System, Machine features Allen Bradley PLC 5/03 with Full Color HMI, , Allen Bradley SLC 5/03 Controls, Second Hand, DCM-5599

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.