



Die Cast Machinery, LLC Inventory number ??: 5637

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Idra Model: OL/Z 225 S 225 Metric Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Model: OL/Z 225 S

Upgraded to Allen Bradley SLC 5/03 controls in 2000

Status: Available

Specifications:

Metric / U.S. Standard

Locking Force:	225 tons / 250 tons
Injection Force:	10.0 tons / 11.0 tons
Ejection Force:	11.5 tons / 12.7 tons
Moving Platen Stroke:	425 mm / 16.7 inches
Clearance Between Tie Bars:	525 x 525 mm / 20.7 x 20.7 inches
Die Height (minimum - maximum):	200 - 600 mm / 7.9 - 23.6 inches
Platens Dimensions:	860 x 855 mm / 33.9 x 33.7 inches
Central Ejection Stroke:	100 mm / 3.9 inches
Shot Injection Positions:	Center and -125 mm / Center and -4.921 inches
Maximum Shot Weight (zinc)	5 kg / 11.0 pounds
Main Motor:	15 KW / 20 HP
Machine Weight & Dimensions (L x W x H):	9,455 kg, 4.70 x 1.83 x 2.97 meters / 20,800 pounds, 185 x 72 x 117 inches

Features & Accessories:

Good Selection of Spare Parts included with Purchase of Machine

Natural Gas Heated Machine Melting and Holding Furnace

Electric Motorized Die Height Adjustment System, One Auxillary Hydraulic Side Core Circuit

Oil Type Lubrication System

Purchase Price includes KR Wilson four-post hydraulic trim press

Terms of Sale:

Price: [request quotation](#)

Shipping Terms: F.O.B. Warehouse

Product Photos:

Click on any image for a larger view



Description: Used, Idra Model OL/Z 225 S 225 Metric Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For Sale, Features include: Good Selection of Spare Parts included with Purchase of Machine, Natural Gas Heated Machine Melting and Holding Furnace, Electric Motorized Die Height Adjustment System, One Auxillary Hydraulic Side Core Circuit, Oil Type Lubrication System, **Purchase Price includes KR Wilson four-post hydraulic trim press**, , Upgraded to Allen Bradley SLC Controls in 2000 Controls, Second Hand, DCM-5637

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.