DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-2754

Used Lester Model: HP-1200X-SF 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Lester
Model:	HP-1200X-SF
Size:	1200 Ton
ID Number:	DCM-2754

Lester - HP-1200X-SF 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Allen Bradley Controls

View this machine online: DCM-2754



Specifications

	U.S. Standard	Metric
Maximum Die Locking Pressure:	1200	1090
Die Height Adjustment (w/ die spacer rings):	48 - 18 inches	1219 - 457 mm
Die Stroke (adjustable)	10.250 - 30 inches	260 - 762 mm
Clearance between beams (Hor x Vert):	42 inches by 42 inches	1066 by 1066 mm
Moving Platen Size (Hor x Vert):	65 inches by 65 inches	1651 by 1651 mm
Maximum Die Size:	65 inches by 42 inches	1651 by 1066 mm
Ejector Cylinder Stroke (adjustable):	0 - 8 inches	0 - 203 mm
Ejector Cylinder Force:	30 tons	27 tons
Shot Positions (inserted, adjustable):	Center to -12 inches	center to 304 mm
Machine Controls:	Allen Bradley PLC 5	Allen Bradley PLC 5
Machine HMI	Allen Bradley Panel View 550	Allen Bradley Panel View 550
Approximate Machine Weight:	112,000 pounds	50,900 KG

Features & Accessories:

- T-Slotted Platens
- Air Safety Ratchet
- Upgraded Allen Bradley Controls
- Upgraded Shot System with Visi-Trak Shot Process and Monitoring
- Four Post Hydraulic Trim Press
- Rimrock Multi-link automatic Ladle and Sprayer

Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-2754.

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Photos - DCM-2754

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Photo 1 of DCM-2754 - view online



Photo 2 of DCM-2754 - view online



Photo 3 of DCM-2754 - view online



Photo 4 of DCM-2754 - view online



Photo 5 of DCM-2754 - view online



Photo 6 of DCM-2754 - view online

Photos - DCM-2754 (continued)

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Photo 7 of DCM-2754 - view online



Photo 8 of DCM-2754 - view online



Photo 9 of DCM-2754 - view online



Photo 10 of DCM-2754 - view online



Photo 11 of DCM-2754 - view online



Photo 12 of DCM-2754 - view online

Photos - DCM-2754 (continued)

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Photo 13 of DCM-2754 - view online



Photo 14 of DCM-2754 - view online

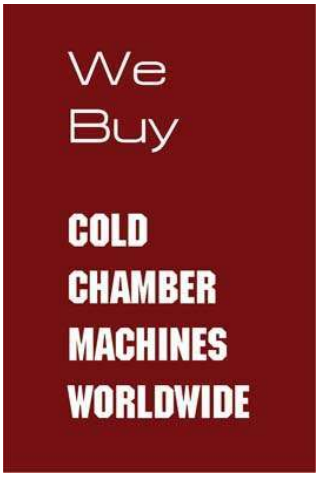


Photo 15 of DCM-2754 - view online



Photo 16 of DCM-2754 - view online



Photo 17 of DCM-2754 - view online



Photo 18 of DCM-2754 - view online

Photos - DCM-2754 (continued)

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Photo 19 of DCM-2754 - view online



Photo 20 of DCM-2754 - view online



Photo 21 of DCM-2754 - view online



Photo 22 of DCM-2754 - view online

Description:

Used, Lester Model HP-1200X-SF 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: T-Slotted Platens, Air Safety Ratchet, Upgraded Allen Bradley Controls, Upgraded Shot System with Visi-Trak Shot Process and Monitoring, Four Post Hydraulic Trim Press, Rimrock Multi-link automatic Ladle and Sprayer, Allen Bradley controls, second Hand, DCM-2754

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.