DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-3340

Used Lester Model: HP-1200X-SF 1200 Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Lester
Model:	HP-1200X-SF
Size:	1200 Tons
ID Number:	DCM-3340

Lester - HP-1200X-SF 1200 Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Modicon Solid State PLC Controls

View this machine online: DCM-3340



Specifications

	U.S. Standard	Metric
Maximum Die Locking Pressure:	1200 tons	1454 tons
Die Height Adjustment (with die spacer rings):	48 - 18 inches	1219 - 457 mm
Die Stroke (adjustable)	10.250 - 30 inches	260 - 762 mm
Clearance between beams (Hor x Vert):	42 x 42 inches	1066 x 1066 mm
Moving Platen Size (Hor x Vert):	65 x 65 inches	1651 x 1651 mm
Ejector Cylinder Stroke (adjustable):	0 - 8 inches	0 - 203 mm
Ejector Cylinder Force:	30 tons	27 tons
Shot Positions (inserted, adjustable):	Center to -12 inches	center to -304 mm
Machine Controls:	Modicon PLC	Modicon PLC
Main Motor Size:	75 HP	55 KW
Approximate Machine Weight:	112,000 pounds	50,900 KG

Features & Accessories:

- Olmsted Prefill Shot Control System
- T-Slotted Moving & Stationary Platens
- Six Auxiliary Hydraulic Side Core Circuits
- Lincoln Pressurized Oil Type Central Lubrication System
- Hydraulic Center Platen Ejection System
- Air Safety Ratchet

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – RDC 4000 pounds Low Energy High Efficiency Natural Gas Heated Aluminum Holding Furnace	DCM-3341
Sold – ABB 2.40-120 Meter Six Axis Industrial Robot with Extractor Package/Gripper for Extracting Die Castings	DCM-3342

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Terms of Sale:

Price: sold

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-3340.

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Photos - DCM-3340

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Photo 1 of DCM-3340 - view online



Photo 2 of DCM-3340 - view online



Photo 3 of DCM-3340 - view online



Photo 4 of DCM-3340 - view online



Photo 5 of DCM-3340 - view online

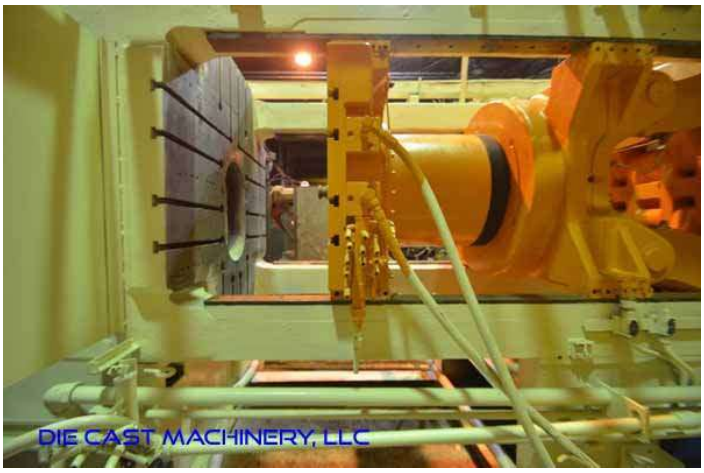


Photo 6 of DCM-3340 - view online

Photos - DCM-3340 (continued)

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Photo 7 of DCM-3340 - view online



Photo 8 of DCM-3340 - view online

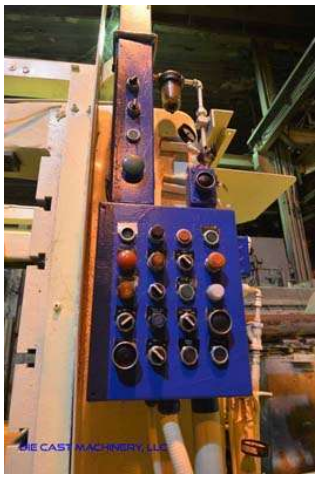


Photo 9 of DCM-3340 - view online



Photo 10 of DCM-3340 - view online



Photo 11 of DCM-3340 - view online

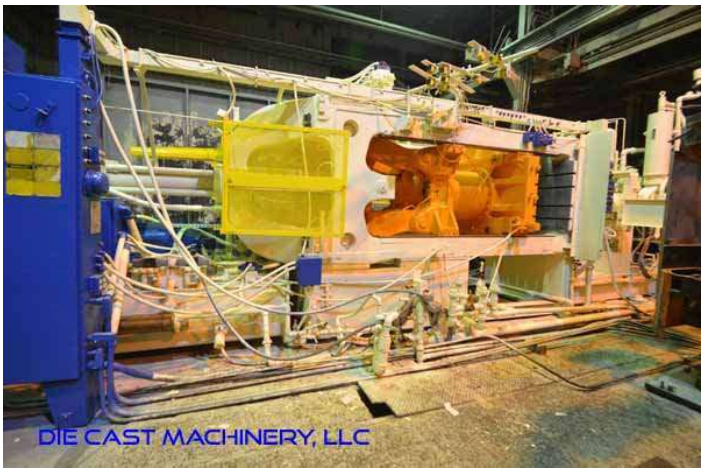


Photo 12 of DCM-3340 - view online

Photos - DCM-3340 (continued)

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Photo 13 of DCM-3340 - view online



Photo 14 of DCM-3340 - view online



Photo 15 of DCM-3340 - view online



Photo 16 of DCM-3340 - view online



Photo 17 of DCM-3340 - view online



Photo 18 of DCM-3340 - view online

Photos - DCM-3340 (continued)

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Photo 19 of DCM-3340 - view online



Photo 20 of DCM-3340 - view online



Photo 21 of DCM-3340 - view online



Photo 22 of DCM-3340 - view online

Description:

Used, Lester Model HP-1200X-SF 1200 Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Olmsted Prefill Shot Control System, T-Slotted Moving & Stationary Platens, Six Auxiliary Hydraulic Side Core Circuits, Lincoln Pressurized Oil Type Central Lubrication System, Hydraulic Center Platen Ejection System, Air Safety Ratchet, Modicon Solid State PLC controls, second Hand, DCM-3340

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