DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-2761

Used Lester Model: HP-450X-SF 450 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Lester
Model:	HP-450X-SF
Size:	450 Ton
ID Number:	DCM-2761

Lester - HP-450X-SF 450 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Allen Bradley Controls

View this machine online: DCM-2761



Specifications

	U.S. Standard	Metric
Maximum Die Locking Pressure:	450 tons	408 tons
Die Height Adjustment (w/ die spacer rings):	22 - 10 inches	228 - 254 mm
Die Stroke (adjustable)	17.5 inches	444 mm
Clearance between beams (Hor x Vert):	20 inches by 26 inches	508 by 660 mm
Moving Platen Size (Hor x Vert):	33 inches by 28.5 inches	838 mm by 723 mm
Maximum Die Size:	33 inches by 26 inches	838 by 660 mm
Ejector Cylinder Stroke (adjustable):	0 - 3 inches	0 - 76 mm
Ejector Cylinder Force:	12 tons	10.8 tons
Shot Positions (inserted, adjustable):	Center to -6 inches	center to 152 mm
Machine Controls:	Allen Bradley PLC 5	Allen Bradley PLC 5
Machine HMI	Allen Bradley Panel View 550	Allen Bradley Panel View 550
Approximate Machine Weight:	28,300 pounds	12,836 KG

Features & Accessories:

- T-Slotted Platens
- Air Safety Ratchet
- Upgraded Allen Bradley Controls
- Upgraded Shot System with Visi-Trak Shot Process and Monitoring
- Rimrock Multi-link automatic Ladle and Sprayer

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-2761.

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Photos - DCM-2761

Click any photo to open it full size on our website.



Photo 1 of DCM-2761 - view online



Photo 2 of DCM-2761 - view online



Photo 3 of DCM-2761 - view online



Photo 4 of DCM-2761 - view online



Photo 5 of DCM-2761 - view online



Photo 6 of DCM-2761 - view online

Photos - DCM-2761 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-2761 - view online



Photo 8 of DCM-2761 - view online



Photo 9 of DCM-2761 - view online



Photo 10 of DCM-2761 - view online



Photo 11 of DCM-2761 - view online



Photo 12 of DCM-2761 - view online

Photos - DCM-2761 (continued)

Click any photo to open it full size on our website.



Photo 13 of DCM-2761 - view online



Photo 14 of DCM-2761 - view online



Photo 15 of DCM-2761 - view online



Photo 16 of DCM-2761 - view online

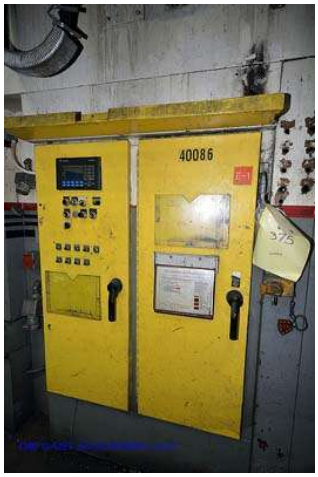


Photo 17 of DCM-2761 - view online



Photo 18 of DCM-2761 - view online

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Description:

Used, Lester Model HP-450X-SF 450 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: T-Slotted Platens, Air Safety Ratchet, Upgraded Allen Bradley Controls, Upgraded Shot System with Visi-Trak Shot Process and Monitoring, Rimrock Multi-link automatic Ladle and Sprayer, Allen Bradley controls, second Hand, DCM-2761

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.