DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-5354

Used Lester Model: HP-700X-SF 700 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Lester
Model:	HP-700X-SF
Size:	700 Ton
ID Number:	DCM-5354

Lester - HP-700X-SF 700 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Allen Bradley SLC 5/03 Solid State Controls Controls

View this machine online: DCM-5354



Specifications

	U.S. Standard	Metric
Maximum Die Locking Pressure:	700 tons	635 tons
Die Height Adjustment (with die spacer rings):	28 - 13 inches	711 - 330 mm
Die Stroke (adjustable)	10 - 18 inches	254 - 457 mm
Clearance between beams (Hor x Vert):	28.5 inches by 28.5 inches	723 by 723 mm
Moving Platen Size (Hor x Vert):	40 inches by 47.5 inches	1270 mm by 1206 mm
Ejector Cylinder Stroke (adjustable):	0 - 3.5 inches	1016 by 723 mm
Ejector Cylinder Force:	24 tons	0 - 88 mm
Shot Positions (inserted, adjustable):	Center to -6 inches	21 tons
Machine Controls:	Modicon PLC	Modicon PLC
Main Motor Size:	40 HP	30 KW
Approximate Machine Weight:	49,500 pounds	22,452 KG

Features & Accessories:

- Olmsted Prefill Shot Control System
- T-Slotted Moving & Stationary Platens
- Six Auxiliary Hydraulic Side Core Circuits
- Lincoln Pressurized Oil Type Central Lubrication System
- Hydraulic Center Platen Ejection System
- Air Safety Ratchet

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-5354.

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Photos - DCM-5354

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Photo 1 of DCM-5354 - view online



Photo 2 of DCM-5354 - view online



Photo 3 of DCM-5354 - view online



Photo 4 of DCM-5354 - view online



Photo 5 of DCM-5354 - view online



Photo 6 of DCM-5354 - view online

Photos - DCM-5354 (continued)

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Photo 7 of DCM-5354 - view online

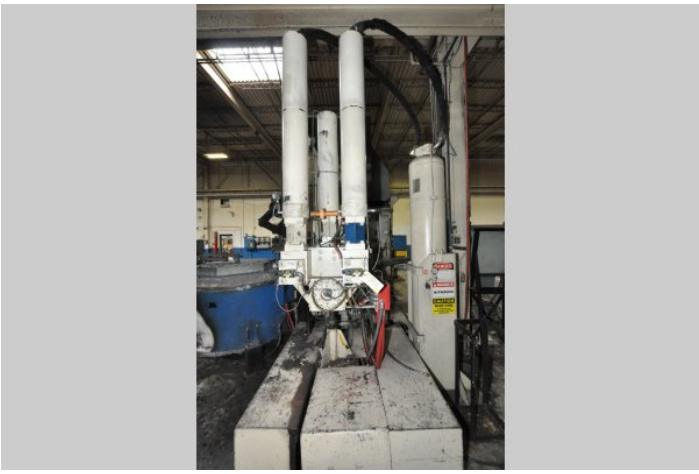


Photo 8 of DCM-5354 - view online



Photo 9 of DCM-5354 - view online



Photo 10 of DCM-5354 - view online



Photo 11 of DCM-5354 - view online



Photo 12 of DCM-5354 - view online

Photos - DCM-5354 (continued)

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Photo 14 of DCM-5354 - view online



Photo 15 of DCM-5354 - view online



Photo 16 of DCM-5354 - view online



Photo 17 of DCM-5354 - view online



Photo 18 of DCM-5354 - view online

Photos - DCM-5354 (continued)

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Photo 20 of DCM-5354 - view online



Photo 21 of DCM-5354 - view online



Photo 22 of DCM-5354 - view online



Photo 23 of DCM-5354 - view online



Photo 24 of DCM-5354 - view online

Photos - DCM-5354 (continued)

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Photo 25 of DCM-5354 - view online



Photo 26 of DCM-5354 - view online

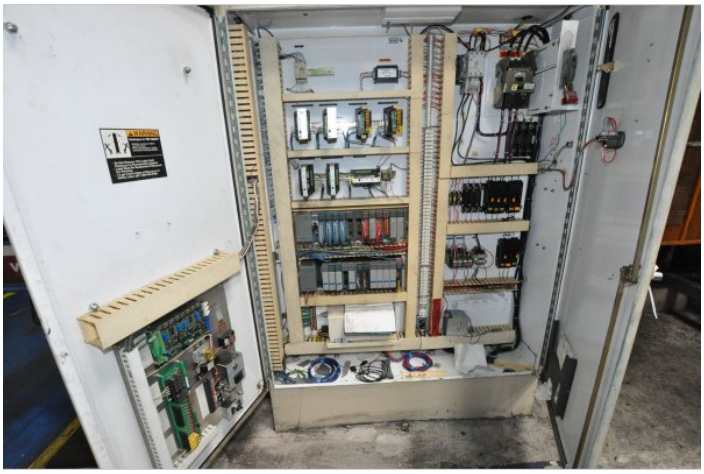


Photo 27 of DCM-5354 - view online



Photo 28 of DCM-5354 - view online



Photo 29 of DCM-5354 - view online

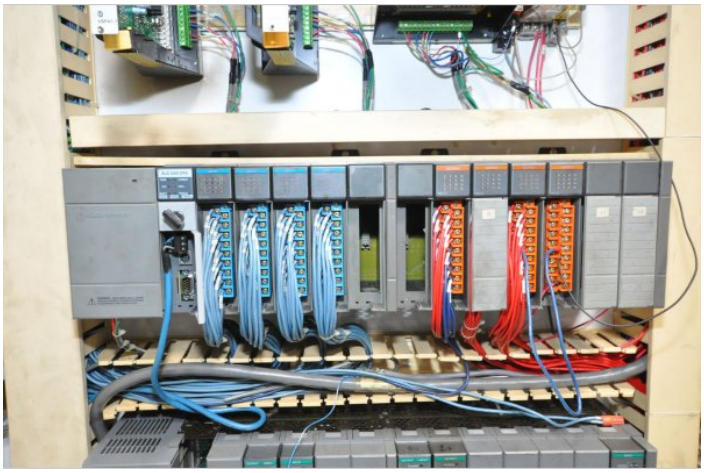


Photo 30 of DCM-5354 - view online

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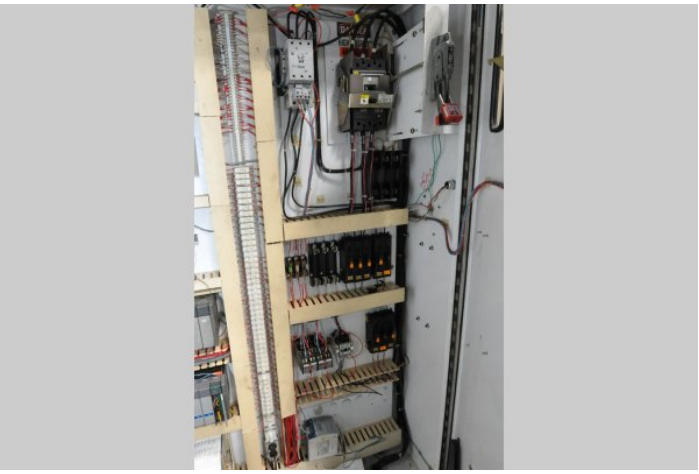


Photo 31 of DCM-5354 - view online

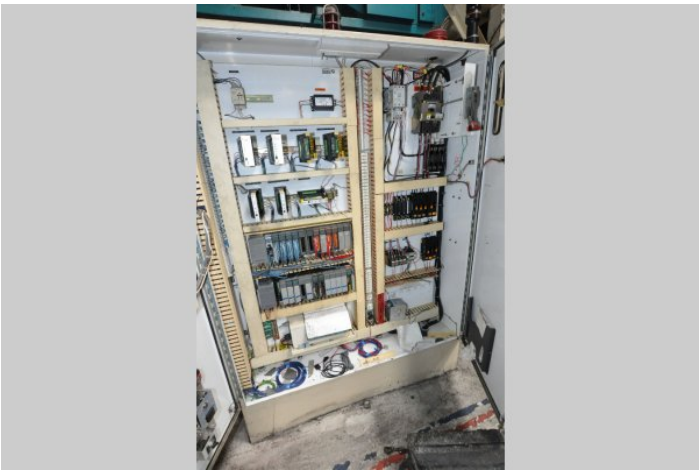


Photo 32 of DCM-5354 - view online

Description:

Used, Lester Model HP-700X-SF 700 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Olmsted Prefill Shot Control System, T-Slotted Moving & Stationary Platens, Six Auxiliary Hydraulic Side Core Circuits, Lincoln Pressurized Oil Type Central Lubrication System, Hydraulic Center Platen Ejection System, Air Safety Ratchet, Allen Bradley SLC 5/03 Solid State Controls controls, second Hand, DCM-5354

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