DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

**Die Cast Machinery, LLC Inventory number: DCM-5179**

## Used Lester Model: HP-900X-SF 900 U.S. Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

| | |
|---|---|
| **Status:** | **Sold** |
| **Manufacturer:** | Lester |
| **Model:** | HP-900X-SF |
| **Size:** | 900 U.S. Tons |
| **ID Number:** | DCM-5179 |

Lester - HP-900X-SF 900 U.S. Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Allen Bradley SLC 5/03 Solid State Controls Controls

**View this machine online: DCM-5179**



### *Specifications*

| | U.S. Standard | Metric |
|---|---|---|
| Maximum Die Locking Pressure: | 900 tons | 816 tons |
| Die Height Adjustment (with die spacer rings): | 36 - 18 inches | 914 - 457 mm |
| Die Stroke (adjustable) | 12 - 21 inches | 304 - 533 mm |
| Clearance between beams (Hor x Vert): | 35 inches by 36 inches | 889 by 914 mm |
| Moving Platen Size (Hor x Vert): | 50 inches by 50 inches | 1270 mm by 1270 mm |
| Ejector Cylinder Stroke (adjustable): | 0 - 8 inches | 0 - 203 mm |
| Ejector Cylinder Force: | 20 tons | 18 tons |
| Shot Positions (inserted, adjustable): | Center to -10 inches | center to 254 mm |
| Machine Controls: | Allen Bradley SLC 5/03 | Allen Bradley SLC 5/03 |
| Main Motor Size: | 40 HP | 30 kw |
| Approximate Machine Weight: | 75,000 pounds | 34,100 KG |

### *Features & Accessories:*

- Olmsted Prefill Shot Control System Controlled by Visi-Trak Sure-Trak 2 Closed/Open Loop Servo Shot System
- T-Slotted Moving & Stationary Platens
- Auxiliary Hydraulic Side Core Circuits
- Pressurized Oil Type Central Lubrication System
- Hydraulic Center Platen Ejection System
- Air Safety Ratchet

### *Terms of Sale:*

**Price:** sold
**Shipping Terms:** Ex-works
Questions? Call (847) 360-9170 and mention DCM-5179.

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## Photos - DCM-5179

*Click any photo to open it full size on our website.*

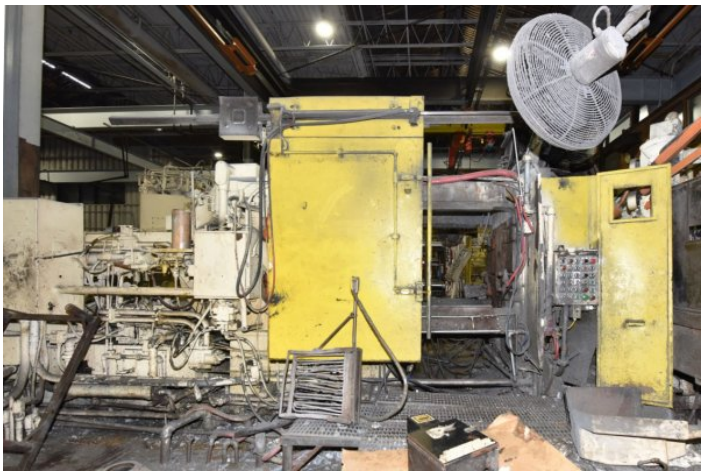


Photo 1 of DCM-5179 - view online



Photo 2 of DCM-5179 - view online



Photo 3 of DCM-5179 - view online



Photo 4 of DCM-5179 - view online



Photo 5 of DCM-5179 - view online




Photo 6 of DCM-5179 - view online

## Photos - DCM-5179 (continued)

*Click any photo to open it full size on our website.*




Photo 7 of DCM-5179 - view online



Photo 8 of DCM-5179 - view online



Photo 9 of DCM-5179 - view online



Photo 10 of DCM-5179 - view online




Photo 11 of DCM-5179 - view online



Photo 12 of DCM-5179 - view online

## Photos - DCM-5179 (continued)

*Click any photo to open it full size on our website.*



Photo 13 of DCM-5179 - view online

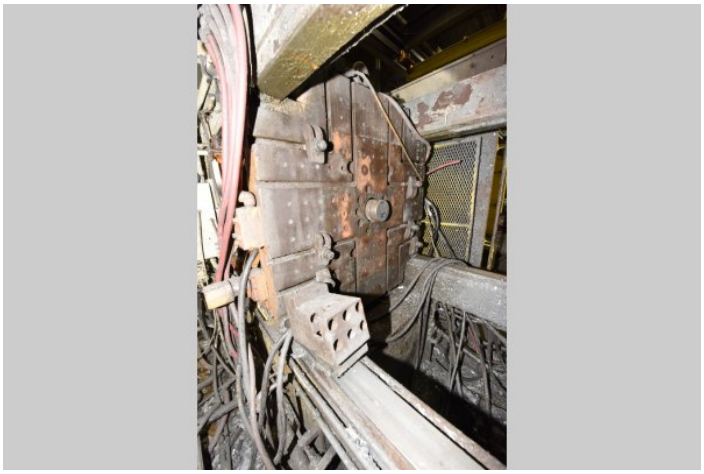


Photo 14 of DCM-5179 - view online

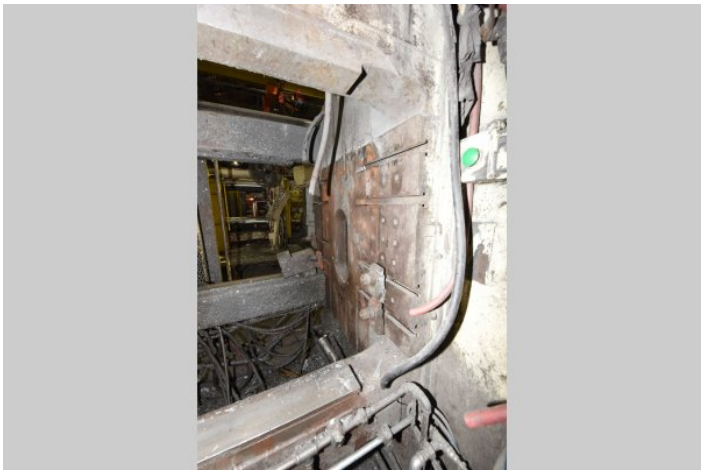


Photo 15 of DCM-5179 - view online



Photo 16 of DCM-5179 - view online




Photo 17 of DCM-5179 - view online




Photo 18 of DCM-5179 - view online

## Photos - DCM-5179 (continued)

*Click any photo to open it full size on our website.*



Photo 19 of DCM-5179 - view online



Photo 20 of DCM-5179 - view online

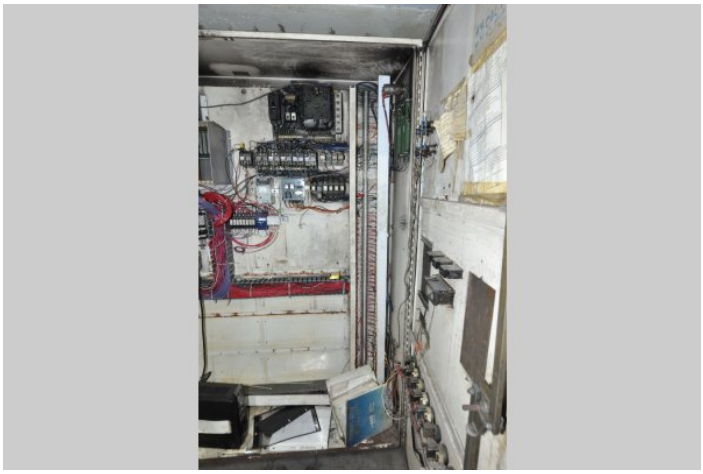


Photo 21 of DCM-5179 - view online

## *Description:*

Used, Lester Model HP-900X-SF 900 U.S. Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Olmsted Prefill Shot Control System Controlled by Visi-Trak Sure-Trak 2 Closed/Open Loop Servo Shot System, T-Slotted Moving & Stationary Platens, Auxiliary Hydraulic Side Core Circuits, Pressurized Oil Type Central Lubrication System, Hydraulic Center Platen Ejection System, Air Safety Ratchet, Allen Bradley SLC 5/03 Solid State Controls controls, second Hand, DCM-5179

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purchase.