



Die Cast Machinery, LLC Inventory number: 2876

We offer for sale, subject to prior sale and the terms listed below:

For Sale: One - Used - Second Hand - Combination Rimrock 410 Sprayer & 405 Ladler

Equipped with Epic Controls with Legend HMI

Sprayer Stroke: 60 Inches

**Status: Sold**

### **Specifications:**

### **Metric / U.S. Standard**

Sprayer Stroke:	1524 mm / 60 Inches
Spray Control:	Two (2) A & B / Two (2) A & B
Ladle Stroke:	1016 to 1778 mm / 40 to 70 Inches
Pour Capacity:	22.7 kg maximum / 50 pounds maximum
Draw-down:	431 mm maximum / 17 inches maximum
Cycle Speed:	Adjustable / Adjustable
Pour Contour:	Adjustable 3 speed and 3 positions / Adjustable 3 speed and 3 positions
Maximum tilt of unit:	+/- 6 degrees / +/- 6 degrees
Power Requirements:	120/1/60 / 120/1/60

### **Features & Accessories:**

Compact Size - Small footprint on floor  
Sprayer has A & B Spray Controls  
Common Control System Saves Space - Easy to Use  
Ladle Can Work on either operator or helper side of die cast machine  
Rimrock Legend Controls  
Optional Top Mounted Refrigerated Air Conditioner for control panel

### **Terms of Sale:**

Price: [request quotation](#)

Shipping Terms: F.O.B. Warehouse

**Product Photos:**

*Click on any image for a larger view*















**Description:** One Used (Second Hand) Combination Rimrock 410 sprayer and 405 ladle with Epic controls with Rimrock Legend HMI, consisting of: One used (second hand) Rimrock Model 410 Reciprocator Die Sprayer (serial number SDR 0600) with 60 inch stroke, unit is equipped with A & B spray controls, "picture frame" style spray manifold and Legend HMI controls and One Used Rimrock Model 405 Multi Link Auto-Ladle (serial number SDL 0007) for the Aluminum die casting industries; this is a standard reach unit with an adjustable stroke of 40 inches (1016 mm) to 70 inches (1778 mm); pour capacity of up to 50 pounds (22.7 kg). The draw-down capability is a maximum of 17 inches (431 mm). Design features adjustable cycle speed with three (3) speed and three (3) positions on the pour contour. These units are equipped with a common Rimrock Epic control (with Rimrock Legend Human Machine Interface (HMI)) and can be used for aluminum die casting or foundry applications. Die Cast Machinery, LLC Inventory Number 2876.

**PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY:** Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.