DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-3576

Used Rimrock Model: 405 75 pound Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Status:	**Sold**
Manufacturer:	Rimrock
Model:	405
Size:	75 pound
ID Number:	DCM-3576

Rimrock - 405 75 pound Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, Triangle Controls

View this machine online: DCM-3576



Specifications

	U.S. Standard	Metric
Stroke:	Adjustable 43 to 73 inches	Adjustable 1092 to 1854 mm
Payload Capacity:	75 pounds maximum	34 kg maximum
Power Requirements:	120/1/60	120/1/60
Furnace Level Draw-down Capability:	19 inches	482 mm
Cycle Speed:	Programmable & Adjustable	Programmable & Adjustable
Pour Contour:	Adjustable 3 speeds @ 3 positions	Adjustable 3 speeds @ 3 positions
Tilt Adjustment	Servo	Servo

Features & Accessories:

- Note: Control panel was sent to Rimrock in February, 2016. Rimrock installed the following items: New CPU card, Break Out Board, New Style connectors, I/O Ribbon cable,
  Watchdog Timer, Power Connection Updates for Display, Piggyback Power Supply.
- Servo Drive Motors
- Programmable Stroke for 43 to 73
- Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring
- Automatic Pour-Back If Cycle is Interrupted
- Three Metal Probe System Protects Ladle During Furnace Charging
- Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low

Terms of Sale:

Price: sold
Shipping Terms: F.O.B. Warehouse
Questions? Call (847) 360-9170 and mention DCM-3576.

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Photos - DCM-3576

Click any photo to open it full size on our website.



Photo 1 of DCM-3576 - view online



Photo 2 of DCM-3576 - view online



Photo 3 of DCM-3576 - view online

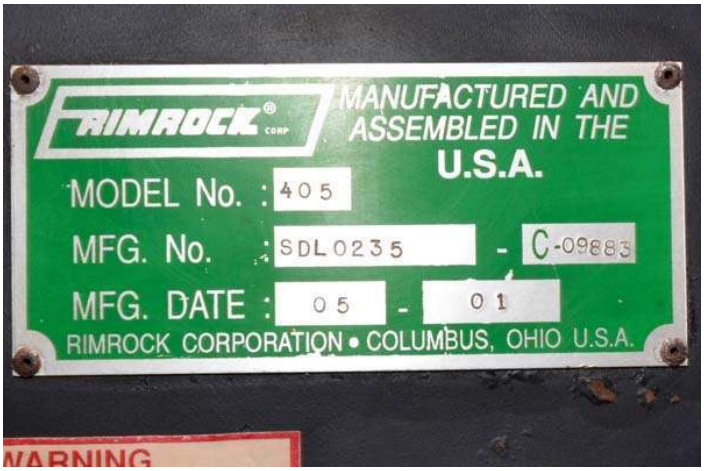

Photo 4 of DCM-3576 - view online



Photo 5 of DCM-3576 - view online



Photo 6 of DCM-3576 - view online

Photos - DCM-3576 (continued)

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Photo 7 of DCM-3576 - view online



Photo 8 of DCM-3576 - view online



Photo 9 of DCM-3576 - view online



Photo 10 of DCM-3576 - view online



Photo 11 of DCM-3576 - view online



Photo 12 of DCM-3576 - view online

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Description:

Used, Rimrock Model 405 75 pound Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For Sale, Features include: Servo Drive Motors, Programmable Stroke for 43 to 73, Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring, Automatic Pour-Back If Cycle is Interrupted, Three Metal Probe System Protects Ladle During Furnace Charging, Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low, Triangle Controls, Second Hand, DCM-3576

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.