DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-5225

Used Rimrock Model: E 405-AB K5500 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Status:	**Sold**
Manufacturer:	Rimrock
Model:	E 405-AB K5500
Size:	75 Pound Pour Capacity
ID Number:	DCM-5225



Rimrock - E 405-AB K5500 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, Allen-Bradley CompactLogix 5370 K5500 Servo-Driver and PanelView Plus 1000 Controls

View this machine online: DCM-5225

Specifications

	U.S. Standard	Metric
Ladle Stroke:	Adjustable 43 to 73 inches	Adjustable 1092 to 1854 mm
Maximum Payload Capacity:	75 pounds maximum	34 kg maximum
Power Requirements:	120/1/60	120/1/60
Furnace Level Draw-down Capability:	19 inches	482 mm
Cycle Speed:	Programmable & Adjustable	Programmable & Adjustable
Pour Contour:	Adjustable 3 speeds @ 3 positions	Adjustable 3 speeds @ 3 positions
Tilt Adjustment:	+/- 6 degrees	+/- 6 degrees
Pour-Forward Feature:	Yes	Yes
Width of unit:	26 inches	660 mm
Distance center of pedestal to center of cup pivot (furnace side):	22 - 30 inches	559 - 762 mm
Power Requirements:	20 amps, 120 volt, single phase	20 amps, 120 volt, single phase

Features & Accessories:

- New in 2018- Allen-Bradley CompactLogix 5370 K5500 Servo-Driver and PanelView Plus 1000
- Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring
- Programmable Stroke for 43 to 73 Inches
- Automatic Pour-Back If Cycle is Interrupted
- Three Metal Probe System Protects Ladle During Furnace Charging
- Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low

Terms of Sale:

Price: sold

Shipping Terms: F.O.B. Warehouse

Questions? Call (847) 360-9170 and mention DCM-5225.

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Photos - DCM-5225

Click any photo to open it full size on our website.



Photo 1 of DCM-5225 - view online



Photo 2 of DCM-5225 - view online



Photo 3 of DCM-5225 - view online



Photo 4 of DCM-5225 - view online



Photo 5 of DCM-5225 - view online



Photo 6 of DCM-5225 - view online

Photos - DCM-5225 (continued)

Click any photo to open it full size on our website.



Photo 7 of DCM-5225 - view online



Photo 8 of DCM-5225 - view online



Photo 9 of DCM-5225 - view online



Photo 10 of DCM-5225 - view online



Photo 11 of DCM-5225 - view online



Photo 12 of DCM-5225 - view online

Photos - DCM-5225 (continued)

Click any photo to open it full size on our website.



Photo 13 of DCM-5225 - view online



Photo 14 of DCM-5225 - view online

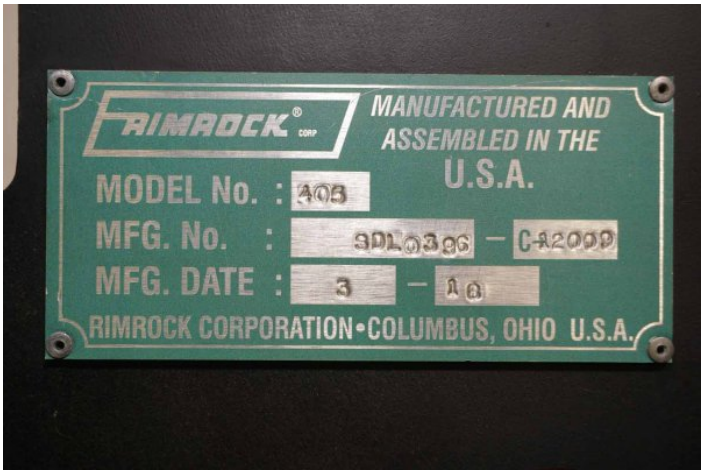


Photo 15 of DCM-5225 - view online



Photo 16 of DCM-5225 - view online



Photo 17 of DCM-5225 - view online

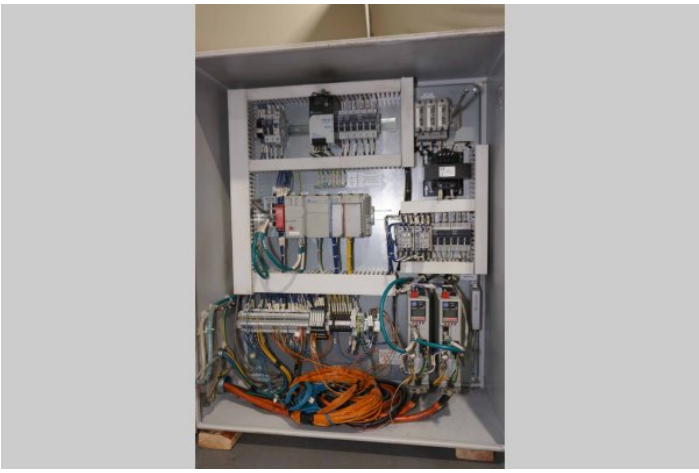


Photo 18 of DCM-5225 - view online

Photos - DCM-5225 (continued)

Click any photo to open it full size on our website.

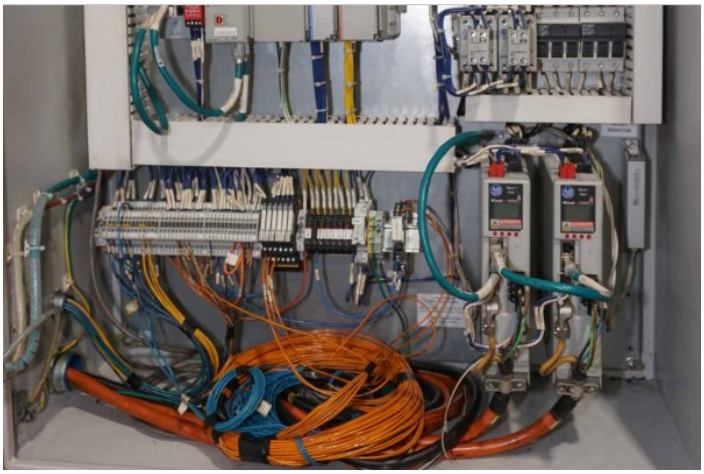


Photo 19 of DCM-5225 - view online

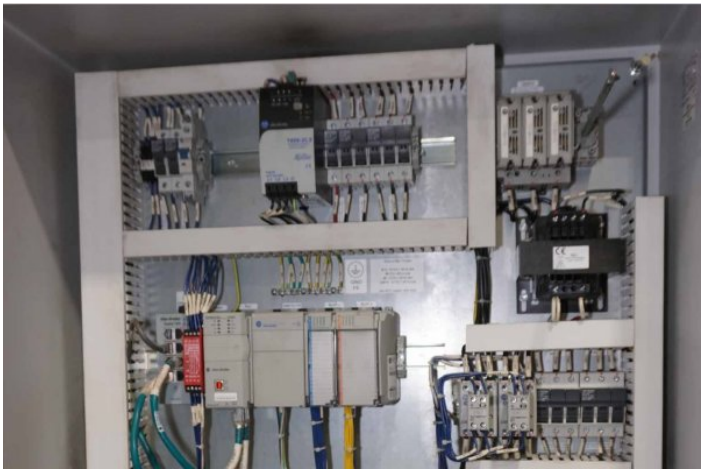


Photo 20 of DCM-5225 - view online



Photo 21 of DCM-5225 - view online



Photo 22 of DCM-5225 - view online



Photo 23 of DCM-5225 - view online



Photo 24 of DCM-5225 - view online

Photos - DCM-5225 (continued)

Click any photo to open it full size on our website.



Photo 25 of DCM-5225 - view online



Photo 26 of DCM-5225 - view online

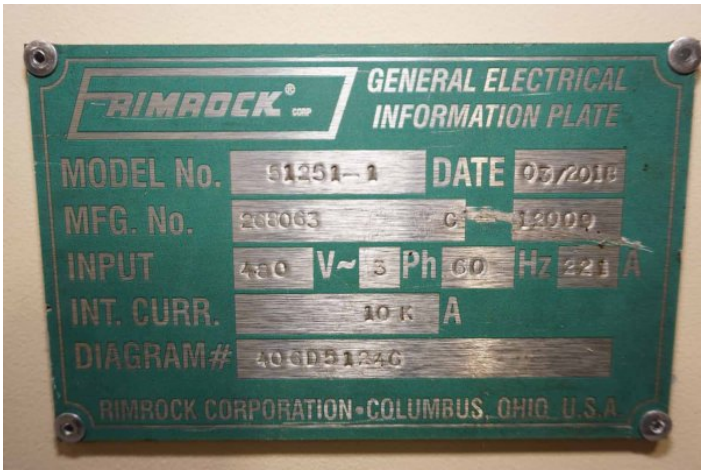


Photo 27 of DCM-5225 - view online

Description:

Used, Rimrock Model E 405-AB K5500 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For Sale, Features include: Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring, Programmable Stroke for 43 to 73 Inches, Automatic Pour-Back If Cycle is Interrupted, Three Metal Probe System Protects Ladle During Furnace Charging, Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low, Allen-Bradley CompactLogix 5370 K5500 Servo-Driver and PanelView Plus 1000 Controls, Second Hand, DCM-5225

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees,

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.