



Die Cast Machinery, LLC Inventory number: 4737

We offer for sale, subject to prior sale and the terms listed below:

Used Rimrock 75 Pound Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Model: 405-E

Status: **Sold**

### **Specifications:**

### **Metric / U.S. Standard**

Stroke:	Adjustable 1092 to 1854 mm / Adjustable 43 to 73 inches
Payload Capacity:	34 kg maximum / 75 pounds maximum
Power Requirements:	120/1/60 / 120/1/60
Furnace Level Draw-down Capability:	482 mm / 19 inches
Cycle Speed:	Programmable & Adjustable / Programmable & Adjustable
Pour Contour:	Adjustable 3 speeds @ 3 positions / Adjustable 3 speeds @ 3 positions
Tilt Adjustment	Servo / Servo

### **Features & Accessories:**

Servo Drive Motors With Rimrock Epic Controls and Cimrex HMI  
Programmable Stroke for 43 to 73 Inches  
Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring  
Automatic Pour-Back If Cycle is Interrupted  
Three Metal Probe System Protects Ladle During Furnace Charging  
Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low

### **Terms of Sale:**

Price: [request quotation](#)

Shipping Terms: Ex-works

**Product Photos:**

*Click on any image for a larger view*

**Description:** Used, Rimrock Model 405-E 75 Pound Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For Sale, Features include: Servo Drive Motors With Rimrock Epic Controls and Cimrex HMI, Programmable Stroke for 43 to 73 Inches, Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring , Automatic Pour-Back If Cycle is Interrupted, Three Metal Probe System Protects Ladle During Furnace Charging, Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low, Epic with Cimrex 70 HMI Controls, Second Hand, DCM-4737

**PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY:** Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.