DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

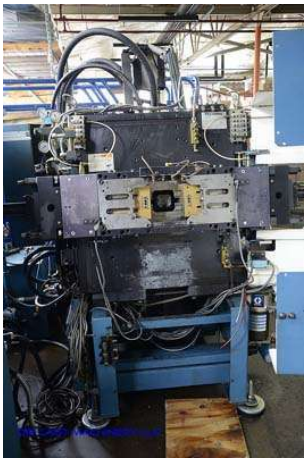
Die Cast Machinery, LLC Inventory number: DCM-3073

Used Techmire Model: 66NT (6x6) 45 US Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Techmire
Model:	66NT (6x6)
Size:	45 US Ton
ID Number:	DCM-3073

Techmire - 66NT (6x6) 45 US Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire NT Controls

View this machine online: DCM-3073



Specifications

	U.S. Standard	Metric
Standard Die Size	6.3 x 6.3 inches	160 x 160 mm
Clamping Force	45 tons	40 tons
Stroke of Each Die Member	3.15	80 mm
Total Die Opening	6.3 inches	160 mm
Maximum Ejector Stroke	1.75 inches	44.4 mm
Injection Plunger Diameter	1.57 - 1.625 inches	40.0 - 41.27 mm
Injection Cylinder Diameter	3.25 inches	82.55 mm
Injection Plunger Stroke	2.38 inches	60 mm
Dry Shot Speed at 900 psi	55 ips	1.43 m/sec
Maximum Shot Weight (zinc)	11 oz	320 grams
Metal Pressure (maximum theoretical)	4,685 psi	323 bars
Dry Cycle Speed	45 cpm	45 cpm

Features & Accessories:

- Techmire 66 NT Controls
- Techmire 30 KW Electric Melting Furnace (pot type) 400 pound - 180 KG Capacity
- Two Slide Motions - Expandable up to six motions
- 15 Horsepower - 11.19 KW Main Pump Motor
- Trabon Pressurized Automatic Lubrication System
- Techmire 66 NT (6x6) Die Casting Machines Manufactured in Montreal, Quebec Canada

Terms of Sale:

Price: sold
Shipping Terms: Ex-works
Questions? Call (847) 360-9170 and mention DCM-3073.

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Photos - DCM-3073

Click any photo to open it full size on our website.

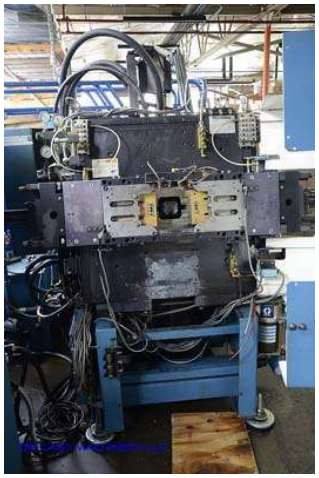

Photo 1 of DCM-3073 - view online



Photo 2 of DCM-3073 - view online



Photo 3 of DCM-3073 - view online



Photo 4 of DCM-3073 - view online



Photo 5 of DCM-3073 - view online



Photo 6 of DCM-3073 - view online

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Photos - DCM-3073 (continued)

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Photo 7 of DCM-3073 - view online



Photo 8 of DCM-3073 - view online

Description:

Used, Techmire Model 66NT (6x6) 45 US Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include: Techmire 66 NT Controls, Techmire 30 KW Electric Melting Furnace (pot type) 400 pound - 180 KG Capacity, Two Slide Motions - Expandable up to six motions, 15 Horsepower - 11.19 KW Main Pump Motor, Trabon Pressurized Automatic Lubrication System, Techmire 66 NT (6x6) Die Casting Machines Manufactured in Montreal, Quebec Canada, Techmire NT controls, second Hand, DCM-3073

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