DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4969

Used Techmire Model: 66Z 45 Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Techmire
Model:	66Z
Size:	45 Ton
ID Number:	DCM-4969

Techmire - 66Z 45 Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

View this machine online: DCM-4969



Specifications

	U.S. Standard	Metric
Standard Die Size	6.299 x 6.299 inches	160 x 160 mm
Clamping Force	45 tons	40.83 tons
Stroke of Each Die Member	3.15	80 mm
Total Die Opening	6.3 inches	160 mm
Maximum Ejector Stroke	1.75 inches	44.4 mm
Injection Plunger Diameter	1.57 inches	40.0 mm
Injection Cylinder Diameter	3.25 inches	82.55 mm
Injection Plunger Stroke	2.38 inches	40 mm
Dry Shot Speed at 900 psi	135 ips	3,429 mm/sec
Maximum Shot Weight (zinc)	14 oz	500 grams
Metal Pressure (maximum theoretical)	4,685 psi	323 bars
Dry Cycle Speed:	45 cpm	45 cpm

Features & Accessories:

- Techmire 66Z Controls
- Techmire Electric Zinc Melting Furnace (pot type) 400 pound - 180 KG Capacity
- Two Slide Motions - Expandable up to six motions
- 15 Horsepower - 11.19 KW Main Pump Motor
- Central Pressurized Automatic Lubrication System
- Techmire 66 (aka: 6x6 or 66 or 6 x 6) Die Casting Machines are Manufactured in Montreal, Quebec Canada

Terms of Sale:

Price: sold

Shipping Terms: F.O.B. Warehouse

Questions? Call (847) 360-9170 and mention DCM-4969.

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Photos - DCM-4969

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Photo 1 of DCM-4969 - view online



Photo 2 of DCM-4969 - view online



Photo 3 of DCM-4969 - view online



Photo 4 of DCM-4969 - view online



Photo 5 of DCM-4969 - view online



Photo 6 of DCM-4969 - view online

Photos - DCM-4969 (continued)

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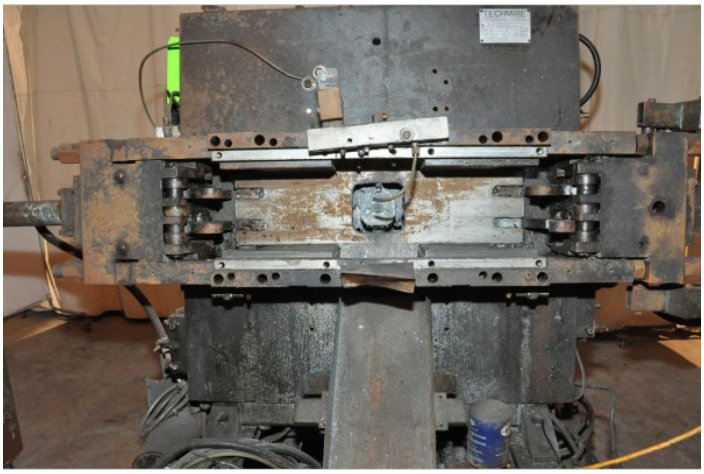

Photo 7 of DCM-4969 - view online

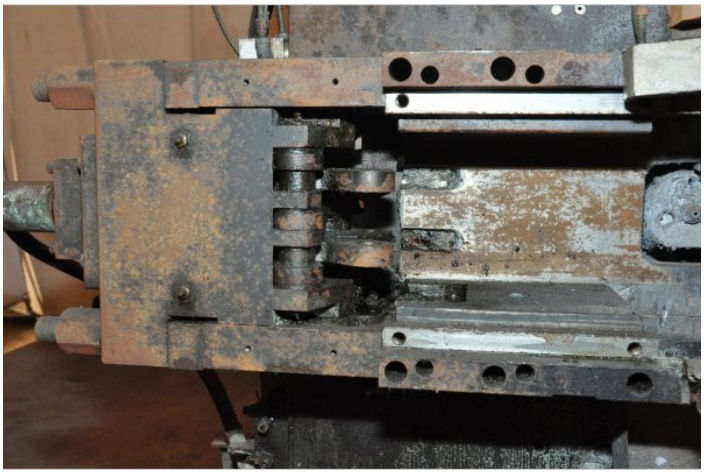

Photo 8 of DCM-4969 - view online



Photo 9 of DCM-4969 - view online

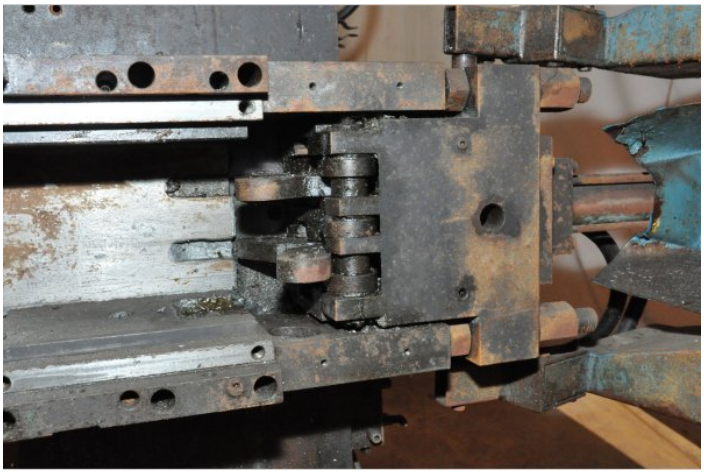

Photo 10 of DCM-4969 - view online



Photo 11 of DCM-4969 - view online



Photo 12 of DCM-4969 - view online

Photos - DCM-4969 (continued)

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Photo 13 of DCM-4969 - view online



Photo 14 of DCM-4969 - view online



Photo 15 of DCM-4969 - view online



Photo 16 of DCM-4969 - view online



Photo 17 of DCM-4969 - view online



Photo 18 of DCM-4969 - view online

Photos - DCM-4969 (continued)

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Photo 20 of DCM-4969 - view online



Photo 21 of DCM-4969 - view online



Photo 22 of DCM-4969 - view online

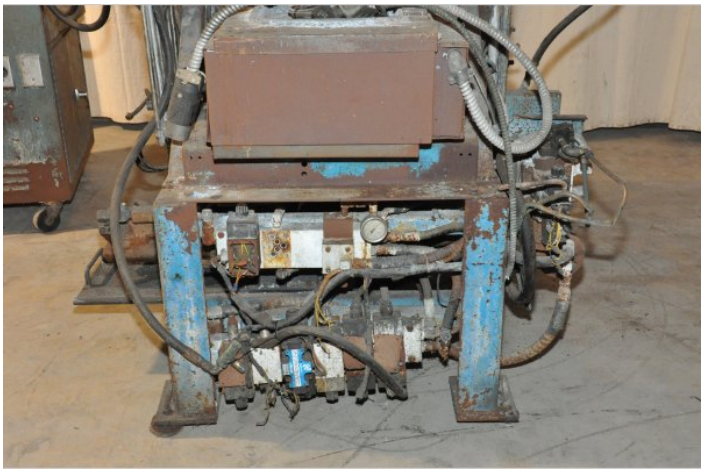

Photo 23 of DCM-4969 - view online



Photo 24 of DCM-4969 - view online

Photos - DCM-4969 (continued)

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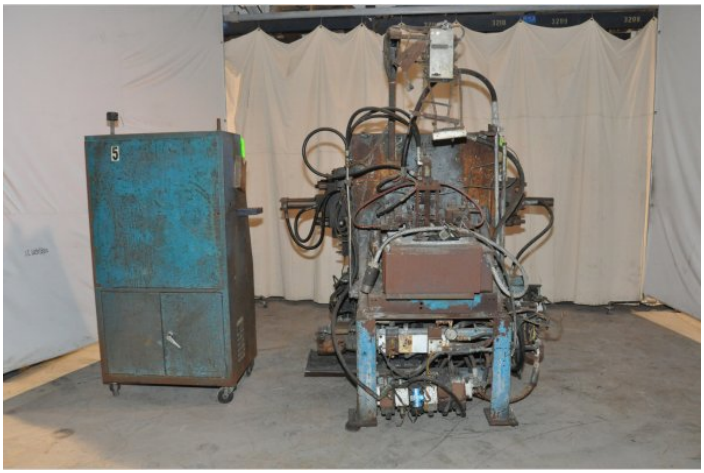

Photo 25 of DCM-4969 - view online



Photo 26 of DCM-4969 - view online



Photo 27 of DCM-4969 - view online



Photo 28 of DCM-4969 - view online



Photo 29 of DCM-4969 - view online



Photo 30 of DCM-4969 - view online

Photos - DCM-4969 (continued)

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Photo 31 of DCM-4969 - view online

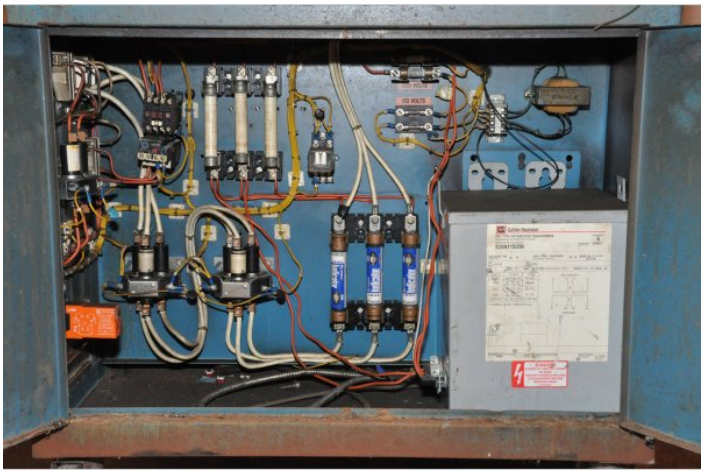

Photo 32 of DCM-4969 - view online

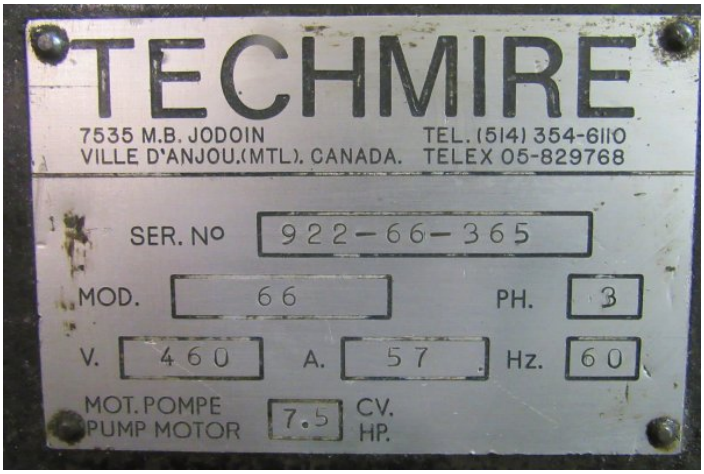

Photo 33 of DCM-4969 - view online

Description:

Used, Techmire Model 66Z 45 Ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include: Techmire 66Z Controls, Techmire Electric Zinc Melting Furnace (pot type) 400 pound - 180 KG Capacity, Two Slide Motions - Expandable up to six motions, 15 Horsepower - 11.19 KW Main Pump Motor, Central Pressurized Automatic Lubrication System, Techmire 66 (aka: 6x6 or 66 or 6 x 6) Die Casting Machines are Manufactured in Montreal, Quebec Canada, Techmire controls, second Hand, DCM-4969

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purchase.