DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4458

Used Techmire Model: 22NT (22 or 2x2 or 2 x 2) 7.9 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Techmire
Model:	22NT (22 or 2x2 or 2 x 2)
Size:	7.9 ton
ID Number:	DCM-4458

Techmire - 22NT (22 or 2x2 or 2 x 2) 7.9 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

View this machine online: DCM-4458

Specifications

	U.S. Standard	Metric
Standard Die Size:	2.5 x 2.5 inches	63.50 x 63.50 mm
Injection Capacity (zinc):	6.58 ounces	187 grams
Plunger Diameter:	1 inch	25.4 mm
Maximum Injection Pressure:	4,000 psi	275.8 bars
Maximum Hydraulic Line Pressure:	1060 psi	73 bars
Stroke of each Die Member:	1.5 inches	38 mm
Maximum Total Die Opening:	3.0 inches	76.2 mm
Clamping Force:	7.9 Tons	7.2 Metric Tons
Furnace power/bath capacity/melt rate in zinc:	14.5 kw/280 pounds/132 pounds per hour	14.5 kw/127 kg/60 kw per hour
Main Pump Motor:	10 hp	7.46 kw
Machine Weight:	3700 pounds	1700 KG
Floor Space Required (width x depth):	4.6 x 6.2 feet	1.87 x 1.4 meters

Features & Accessories:

- Electric Nozzle Heaters
- High Capacity 14.5 KW Electric Powered Melting Pot with automatic ingot feeder
- Assortment of Spare parts including Goosenecks, Wear Plates, Crosses, etc.
- Techmire NT Series Machine with 2.5 inch tooling

Terms of Sale:

Price: sold
Shipping Terms: F.O.B. Warehouse
Questions? Call (847) 360-9170 and mention DCM-4458.

Description:

Used, Techmire Model 22NT (22 or 2x2 or 2 x 2) 7.9 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die

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Casting Machine For_Sale, Features Include: Electric Nozzle Heaters, High Capacity 14.5 KW Electric Powered Melting Pot with automatic ingot feeder, Assortment of Spare parts including Goosenecks, Wear Plates, Crosses, etc., Techmire NT Series Machine with 2.5 inch tooling, Techmire controls, second Hand, DCM-4458

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.