DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4975

Used Techmire Model: 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Status:	**Sold**
Manufacturer:	Techmire
Model:	22Z
Size:	8 ton
ID Number:	DCM-4975

Techmire - 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

View this machine online: DCM-4975



Specifications

	U.S. Standard	Metric
Standard Die Size:	2.5 x 2.5 inches	63.50 x 63.50 mm
Injection Capacity (zinc):	6.58 ounces	187 grams
Plunger Diameter:	1 inch	25.4 mm
Maximum Injection Pressure:	4,000 psi	275.8 bars
Maximum Hydraulic Line Pressure:	1060 psi	73 bars
Stroke of each Die Member:	1.5 inches	38 mm
Maximum Total Die Opening:	3.0 inches	76.2 mm
Clamping Force:	7.9 Tons	7.2 Metric Tons
Furnace power/bath capacity/melt rate in zinc:	14.5 kw/280 pounds/132 pounds per hour	14.5 kw/127 kg/60 kw per hour
Main Pump Motor:	10 hp	7.46 kw
Machine Weight:	3700 pounds	1700 KG
Floor Space Required (width x depth):	4.6 x 6.2 feet	1.87 x 1.4 meters

Features & Accessories:

- Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot
- Techmire 22Z (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada

Terms of Sale:

Price: sold
Shipping Terms: F.O.B. Warehouse
Questions? Call (847) 360-9170 and mention DCM-4975.

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Photos - DCM-4975

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Photo 1 of DCM-4975 - view online



Photo 2 of DCM-4975 - view online



Photo 3 of DCM-4975 - view online



Photo 4 of DCM-4975 - view online



Photo 5 of DCM-4975 - view online



Photo 6 of DCM-4975 - view online

Photos - DCM-4975 (continued)

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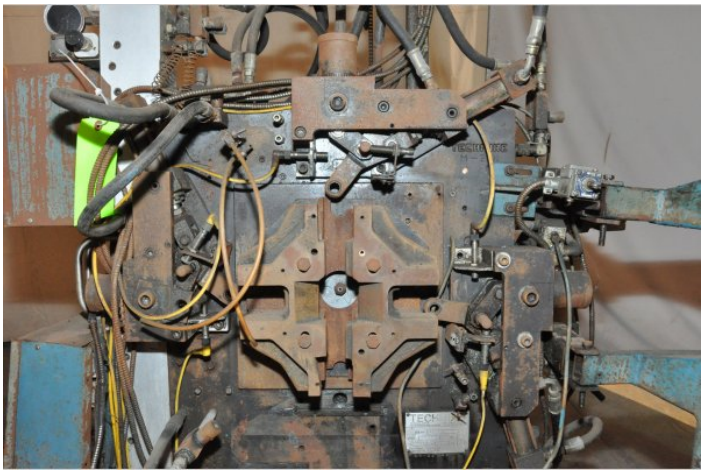

Photo 7 of DCM-4975 - view online

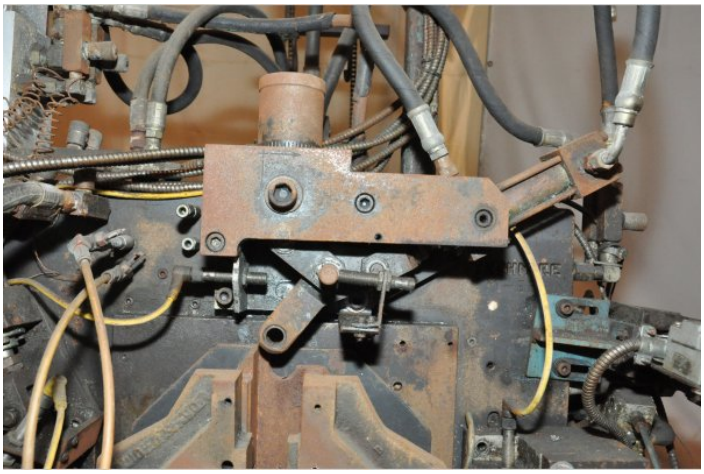

Photo 8 of DCM-4975 - view online

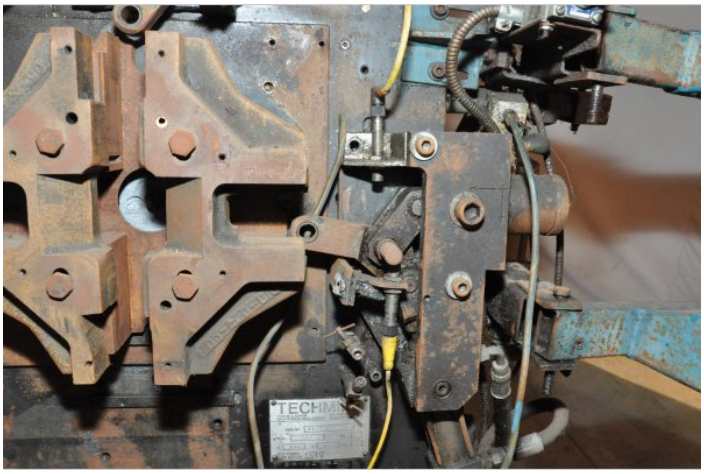

Photo 9 of DCM-4975 - view online

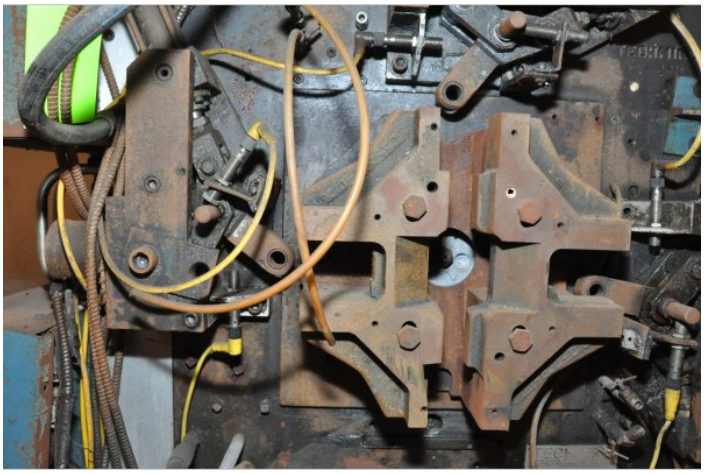

Photo 10 of DCM-4975 - view online



Photo 11 of DCM-4975 - view online



Photo 12 of DCM-4975 - view online

Photos - DCM-4975 (continued)

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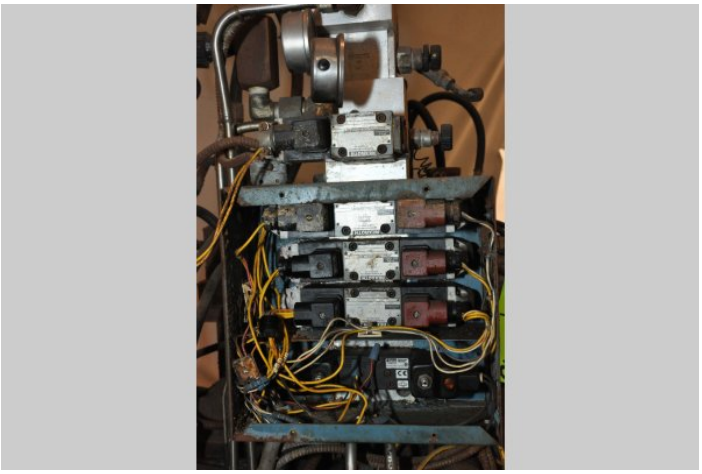
Photo 13 of DCM-4975 - view online



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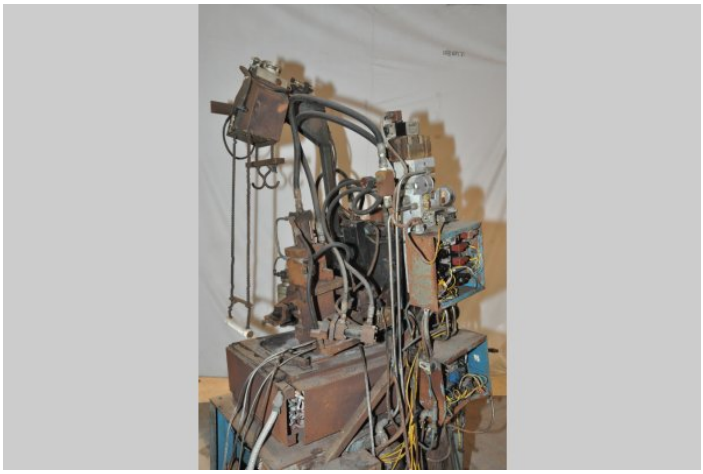

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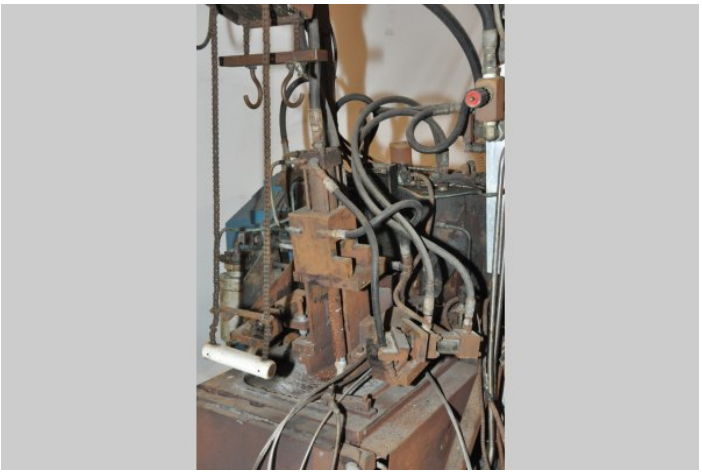
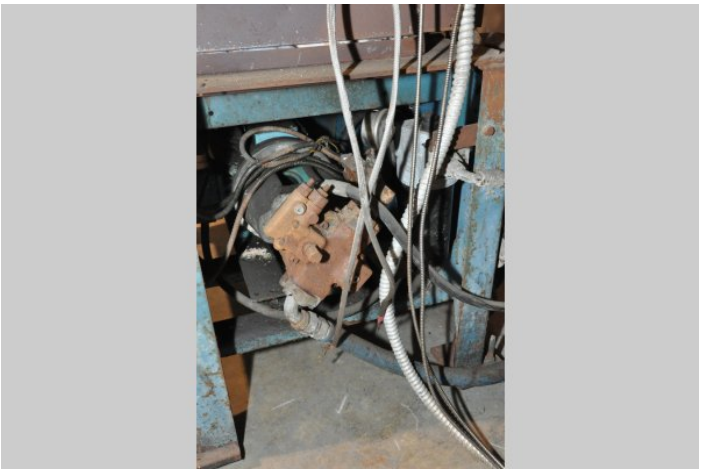


Photo 16 of DCM-4975 - view online



Photo 17 of DCM-4975 - view online



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Photos - DCM-4975 (continued)

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Photo 19 of DCM-4975 - view online



Photo 20 of DCM-4975 - view online



Photo 21 of DCM-4975 - view online



Photo 22 of DCM-4975 - view online



Photo 23 of DCM-4975 - view online



Photo 24 of DCM-4975 - view online

Photos - DCM-4975 (continued)

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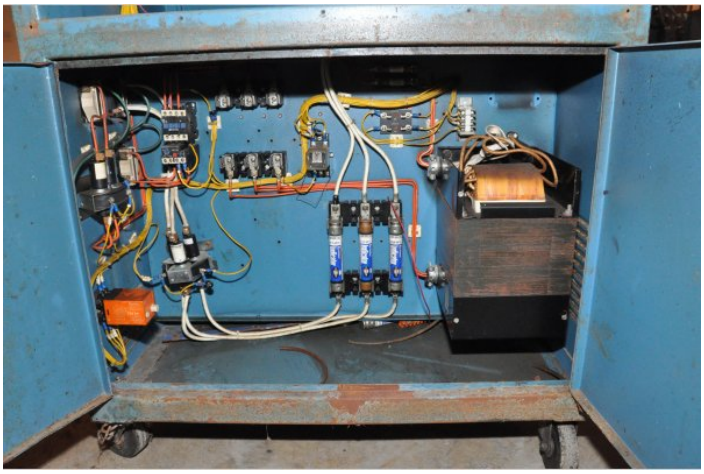


Photo 26 of DCM-4975 - view online



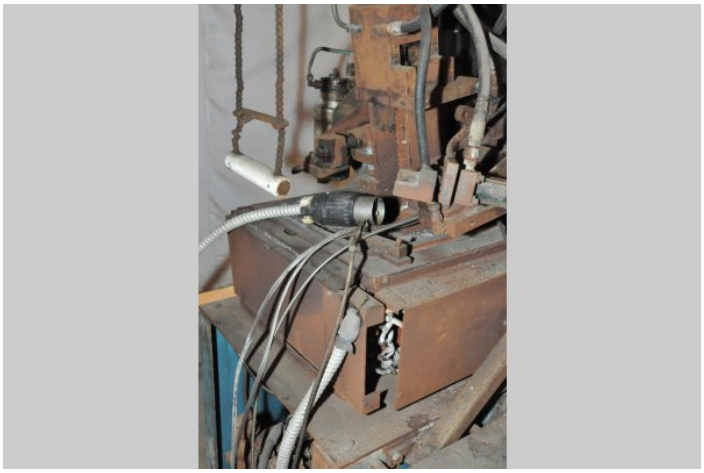
Photo 27 of DCM-4975 - view online



Photo 28 of DCM-4975 - view online



Photo 29 of DCM-4975 - view online



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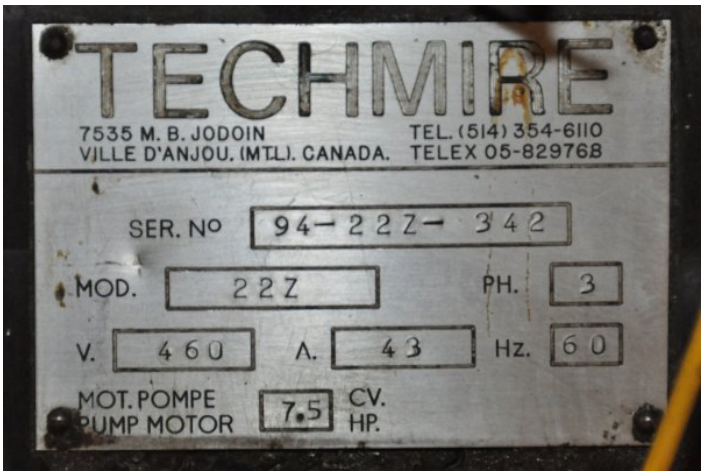

Photo 31 of DCM-4975 - view online

Description:

Used, Techmire Model 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include:, Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot, Techmire 22Z (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada, Techmire controls, second Hand, DCM-4975

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.