DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

**Die Cast Machinery, LLC Inventory number: DCM-4977**

# Used Techmire Model: 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

| | |
|---|---|
| **Status:** | **Sold** |
| **Manufacturer:** | Techmire |
| **Model:** | 22H |
| **Size:** | 8 ton |
| **ID Number:** | DCM-4977 |

Techmire - 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

**View this machine online: DCM-4977**



## *Specifications*

| | U.S. Standard | Metric |
|---|---|---|
| Standard Die Size: | 2.5 x 2.5 inches | 63.50 x 63.50 mm |
| Injection Capacity (zinc): | 6.58 ounces | 187 grams |
| Plunger Diameter: | 1 inch | 25.4 mm |
| Maximum Injection Pressure: | 4,000 psi | 275.8 bars |
| Maximum Hydraulic Line Pressure: | 1060 psi | 73 bars |
| Stroke of each Die Member: | 1.5 inches | 38 mm |
| Maximum Total Die Opening: | 3.0 inches | 76.2 mm |
| Clamping Force: | 7.9 Tons | 7.2 Metric Tons |
| Furnace power/bath capacity/melt rate in zinc: | 14.5 kw/280 pounds/132 pounds per hour | 14.5 kw/127 kg/60 kw per hour |
| Main Pump Motor: | 10 hp | 7.46 kw |
| Machine Weight: | 3700 pounds | 1700 KG |
| Floor Space Required (width x depth): | 4.6 x 6.2 feet | 1.87 x 1.4 meters |

## *Features & Accessories:*

- Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot
- Techmire 22H (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada

## *Terms of Sale:*

**Price:** sold
**Shipping Terms:** F.O.B. Warehouse
Questions? Call (847) 360-9170 and mention DCM-4977.

DIE CAST MACHINERY LLC

3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

## Photos - DCM-4977

*Click any photo to open it full size on our website.*



Photo 1 of DCM-4977 - view online



Photo 2 of DCM-4977 - view online



Photo 3 of DCM-4977 - view online



Photo 4 of DCM-4977 - view online



Photo 5 of DCM-4977 - view online



Photo 6 of DCM-4977 - view online

## Photos - DCM-4977 (continued)

*Click any photo to open it full size on our website.*



Photo 7 of DCM-4977 - view online



Photo 8 of DCM-4977 - view online



Photo 9 of DCM-4977 - view online



Photo 10 of DCM-4977 - view online



Photo 11 of DCM-4977 - view online

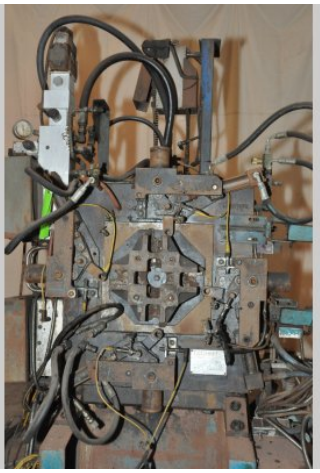

Photo 12 of DCM-4977 - view online

## Photos - DCM-4977 (continued)

*Click any photo to open it full size on our website.*

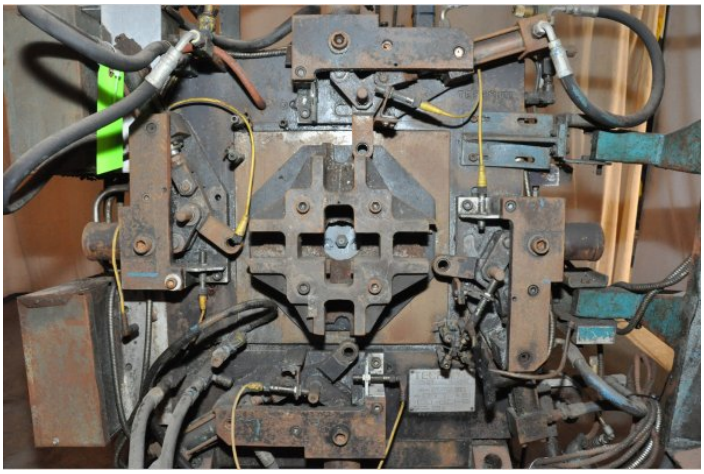

Photo 13 of DCM-4977 - view online

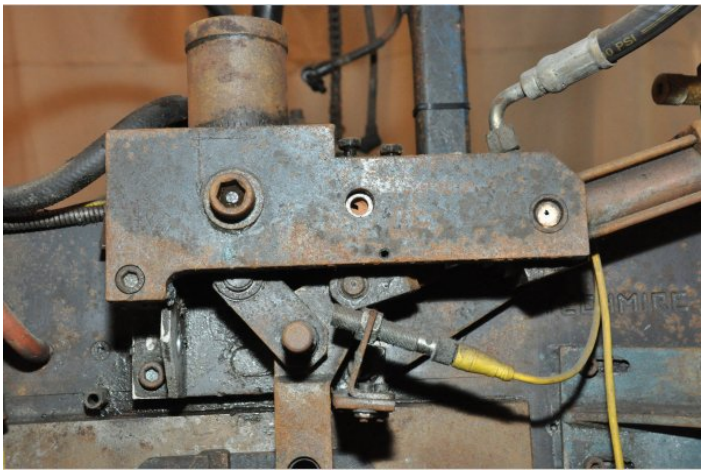

Photo 14 of DCM-4977 - view online

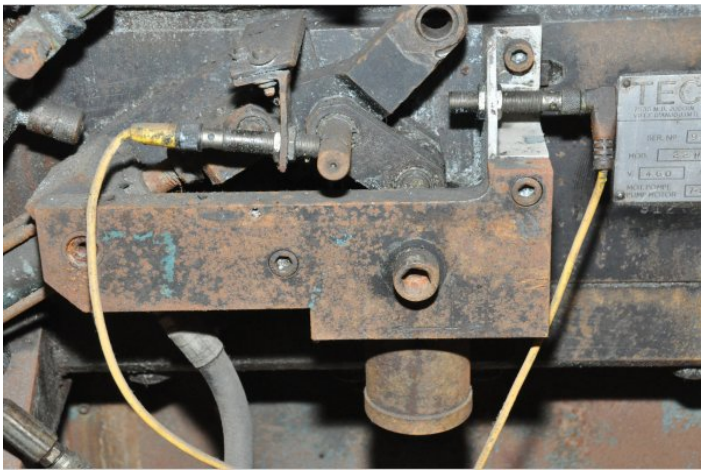

Photo 15 of DCM-4977 - view online

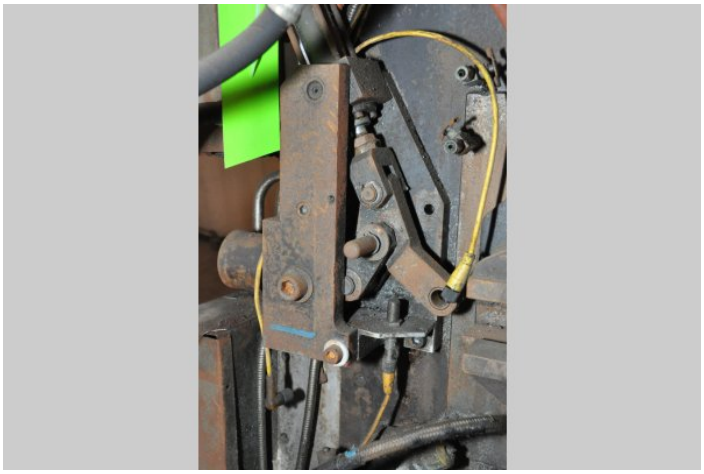

Photo 16 of DCM-4977 - view online



Photo 17 of DCM-4977 - view online



Photo 18 of DCM-4977 - view online

## Photos - DCM-4977 (continued)

*Click any photo to open it full size on our website.*



Photo 19 of DCM-4977 - view online



Photo 20 of DCM-4977 - view online

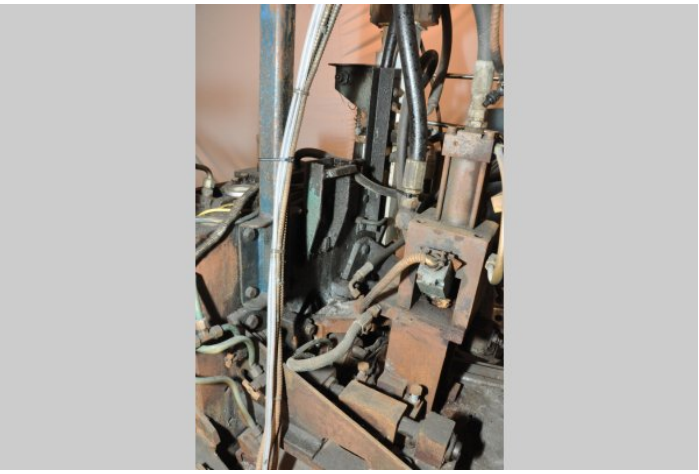

Photo 21 of DCM-4977 - view online

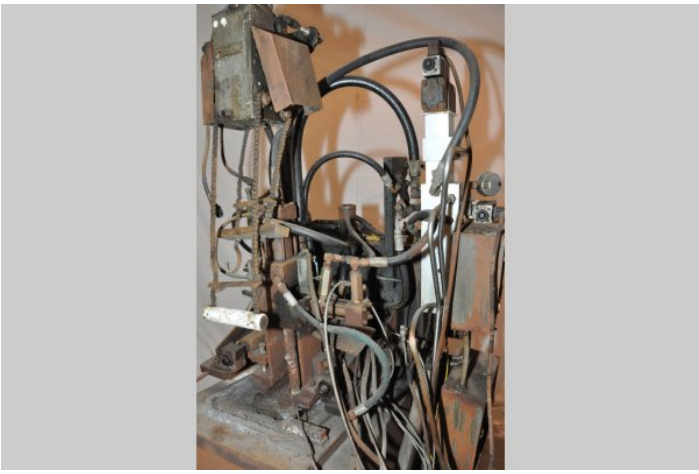

Photo 22 of DCM-4977 - view online

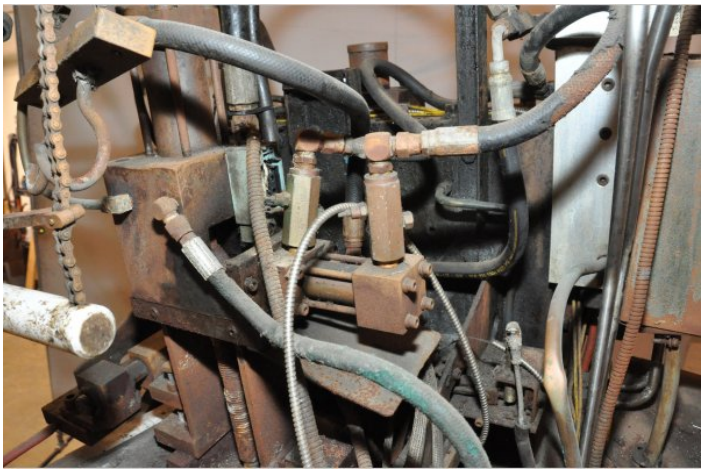

Photo 23 of DCM-4977 - view online



Photo 24 of DCM-4977 - view online

## Photos - DCM-4977 (continued)

*Click any photo to open it full size on our website.*

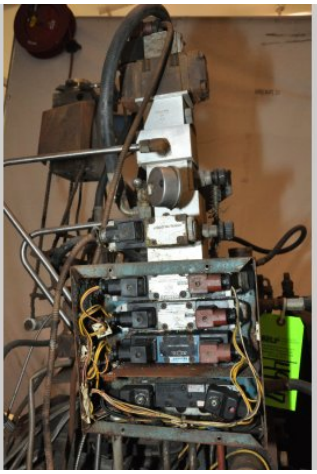

Photo 25 of DCM-4977 - view online



Photo 26 of DCM-4977 - view online



Photo 27 of DCM-4977 - view online



Photo 28 of DCM-4977 - view online



Photo 29 of DCM-4977 - view online



Photo 30 of DCM-4977 - view online

## Photos - DCM-4977 (continued)

*Click any photo to open it full size on our website.*




Photo 31 of DCM-4977 - view online



Photo 32 of DCM-4977 - view online

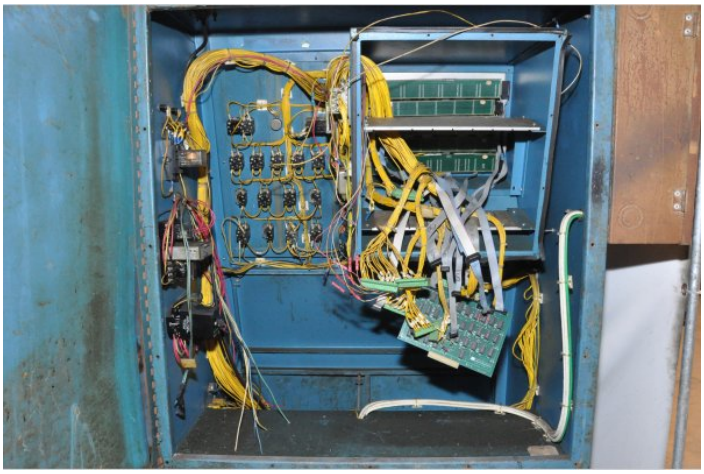

Photo 33 of DCM-4977 - view online




Photo 34 of DCM-4977 - view online

## *Description:*

Used, Techmire Model 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include:, Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot, Techmire 22H (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada, Techmire controls, second Hand, DCM-4977

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.