



DIE CAST MACHINERY LLC

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Die Cast Machinery, LLC Inventory number ??: 4977

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Techmire Model: 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Model: 22H

Status: Available

Specifications:

Metric / U.S. Standard

Standard Die Size:	63.50 x 63.50 mm / 2.5 x 2.5 inches
Injection Capacity (zinc):	187 grams / 6.58 ounces
Plunger Diameter:	25.4 mm / 1 inch
Maximum Injection Pressure:	275.8 bars / 4,000 psi
Maximum Hydraulic Line Pressure:	73 bars / 1060 psi
Stroke of each Die Member:	38 mm / 1.5 inches
Maximum Total Die Opening:	76.2 mm / 3.0 inches
Clamping Force:	7.2 Metric Tons / 7.9 Tons
Furnace power/bath capacity/melt rate in zinc:	14.5 kw/127 kg/60 kw per hour / 14.5 kw/280 pounds/132 pounds per hour
Main Pump Motor:	7.46 kw / 10 hp
Machine Weight:	1700 KG / 3700 pounds
Floor Space Required (width x depth):	1.87 x 1.4 meters / 4.6 x 6.2 feet

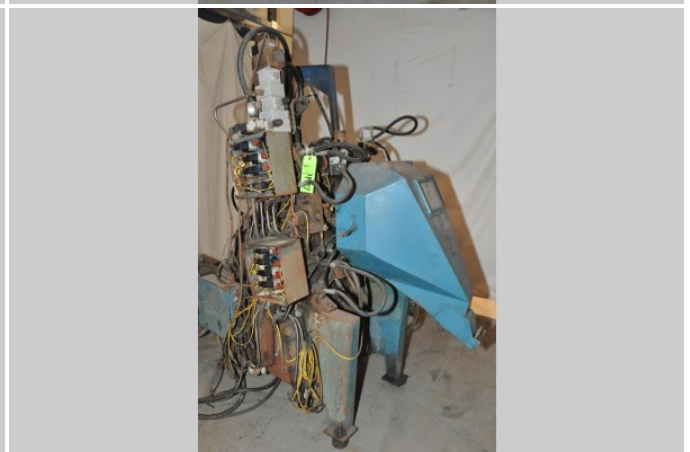
Terms of Sale:

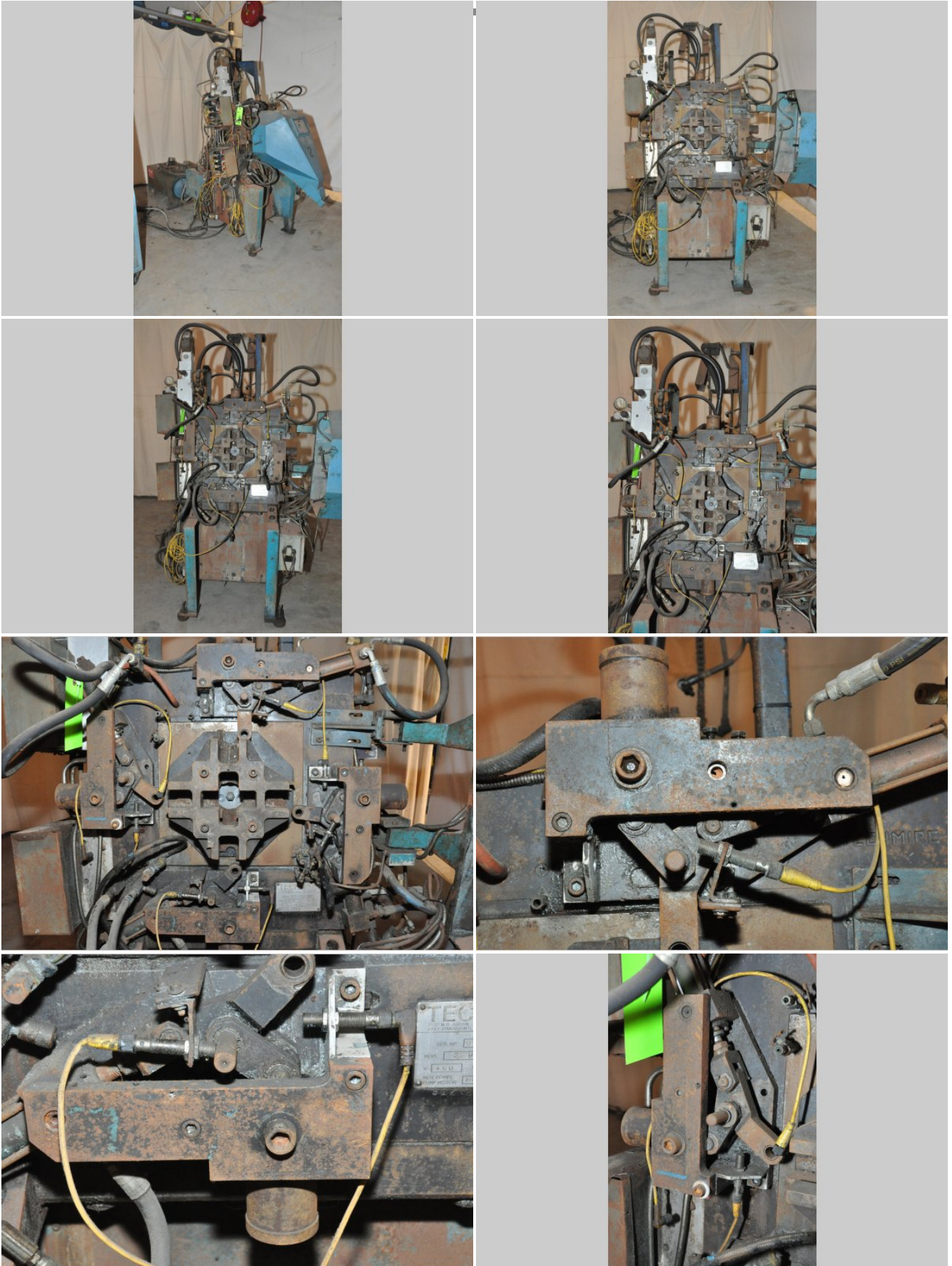
Price: [request quotation](#)

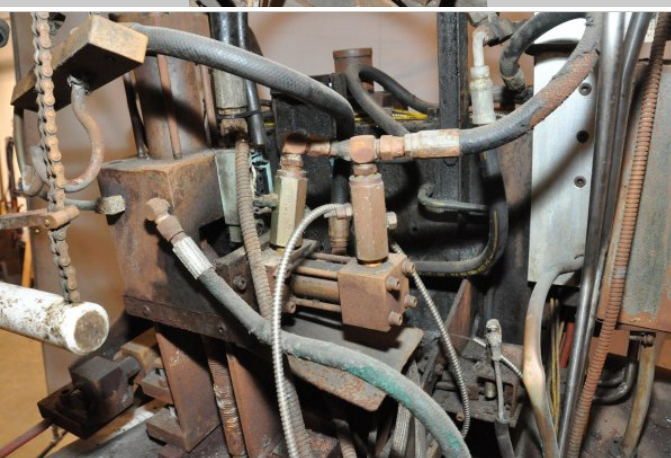
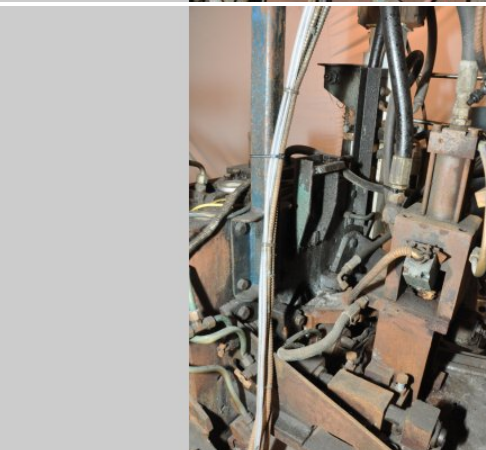
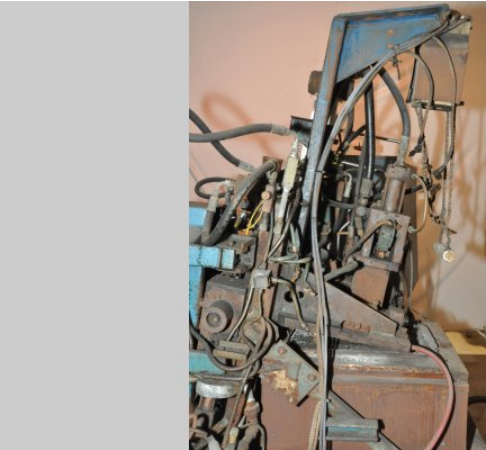
Shipping Terms: F.O.B. Warehouse

Product Photos:

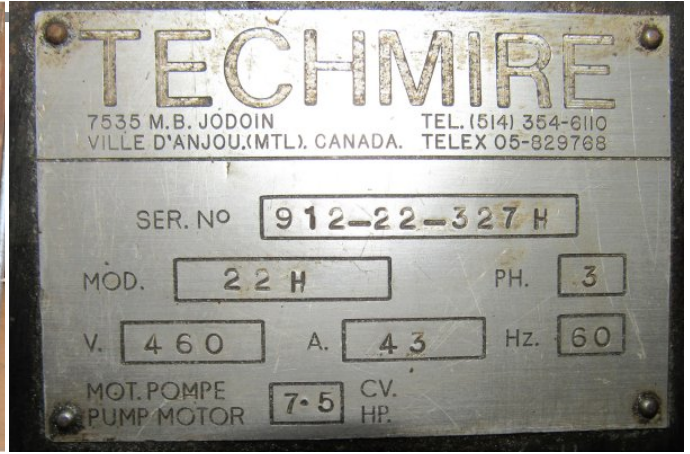
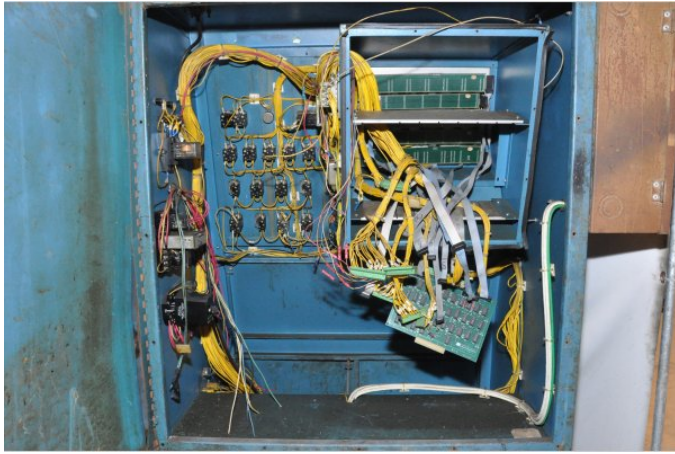
Click on any image for a larger view











Description: Used, Techmire Model 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For Sale, Features include: , , , Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot, Techmire 22H (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada , , Techmire Controls, Second Hand, DCM-4977

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.