



Die Cast Machinery, LLC Inventory number: 4404

We offer for sale, subject to prior sale and the terms listed below:

Used Tongtai HS-22M\_Milling\_+\_Loading\_220 mm\_Turning\_Capacity Three Axis CNC Turning Centers (3 Axis Lathes)

Model: HS-22M+Loading Topper

New in 2014 - Very low Hours

**Status: Sold**

### **Specifications:**

### **Metric / U.S. Standard**

Machine Type:	3 Axis CNC Turning/Milling Center (C-Axis) / 3 Axis CNC Turning/Milling Center (C-Axis)
Spindle Speed/Power:	6,000 RPM/7.5 kw / 6,000 RPM/10 hp
Maximum Turning Diameter:	200 mm / 7.87 inches
Maximum Work Length:	200 mm / 7.87 inches
Tooling Capacity:	12 Positions / 12 Positions
Live Tooling - RPM/Power/Type	6,000 RPM/5.5 kw/VDI-40 / 6,000 RPM/7.37 hp/VDI-40
X/Z Axis Motor Power:	1.8 kw & 1.8 kw / 2.4 hp & 2.4 hp
X/Z Axis Rapid Traverse:	20 meters per minute / 787 inches per second
Coolant Capacity:	65 Liter / 17 Gallon
Overall Dimensions (L x D x H):	2610 x 1910 x 1760 mm / 103 x 76 x 70 inches
Machine Weight:	2,400 kg / 5,280 pounds

### **Features & Accessories:**

Tongtai Part Loader/Unloader  
High Rigidity Square Box Ways Design  
Chip Conveyor System  
Live Tooling on Turret with VDI-40 Tooling and C-Axis

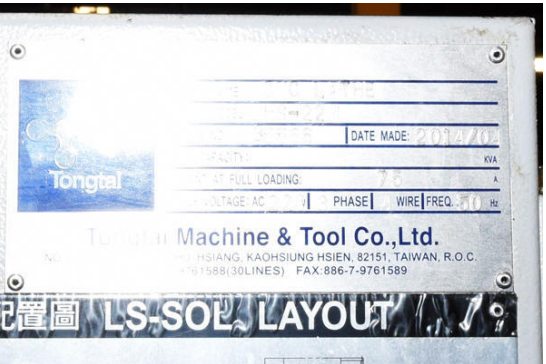
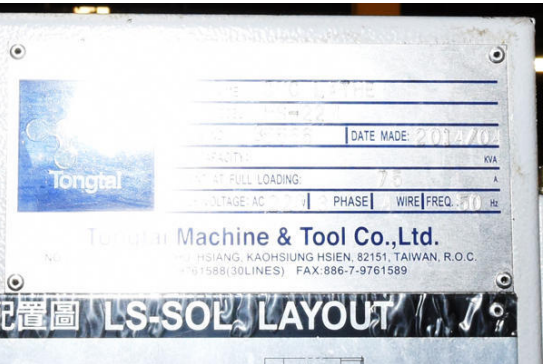
### **Terms of Sale:**

Price: [request quotation](#)

Shipping Terms: Ex-works

**Product Photos:**

*Click on any image for a larger view*



**Description:** Used, Tongtai Model HS-22M+Loading Topper HS-22M\_Milling+\_Loading\_220 mm\_Turning\_Capacity Three Axis CNC Turning Centers (3 Axis Lathes) For Sale, Features include: Tongtai Part Loader/Unloader, High Rigidity Square Box Ways Design, Chip Conveyor System, Live Tooling on Turret with VDI-40 Tooling and C-Axis, , , Fanuc 0i-TD Controls, Second Hand, DCM-4404

**PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY:** Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.